

HEATING

BU Installation Systems Installation Technical Manual Typical Applications Typical Sub-trade Applications

Version 2.0

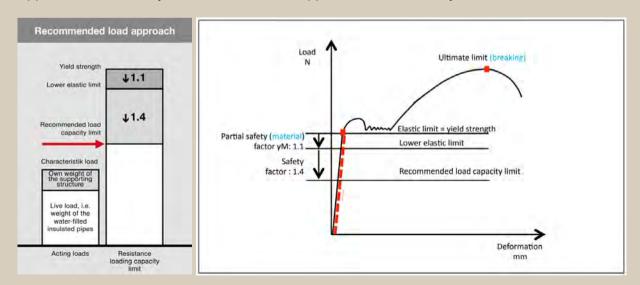
08.2021

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LOADING CAPACITY LIMIT

All loading capacity limits in this manual are to be considered as recommended values. Recommended values are calculated from the elastic limit equal to yield strength, with an applied material safety factor of 1.1 and an applied additional safety factor of 1.4.

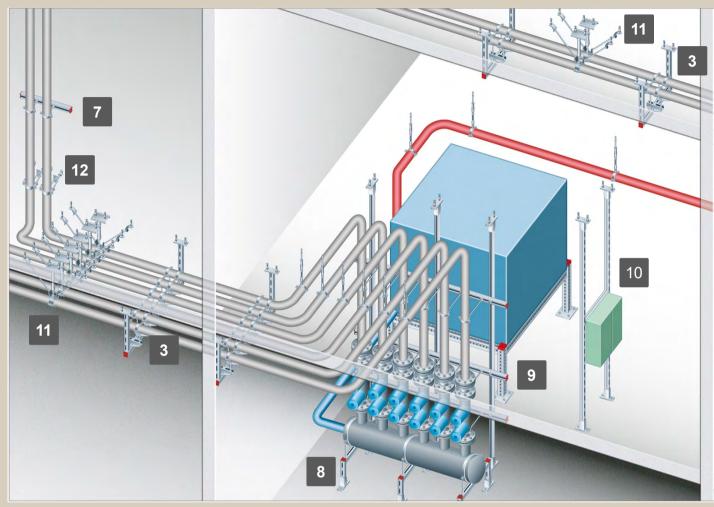




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HEATING APPLICATION OVEVIEW



Heating is the general term applied to the system used to raise and maintain the ambient temperature inside a building at a comfortable level.

Several different principles are employed. Most widespread in central Europe are systems where heat is produced locally in a unit located in the plant room or associated room in or adjacent to the building. This heating unit (e.g. gas heater) heats the heating media directly, which is then distributed through the piping system to the places of final radiation (e.g. radiators or floor heating).

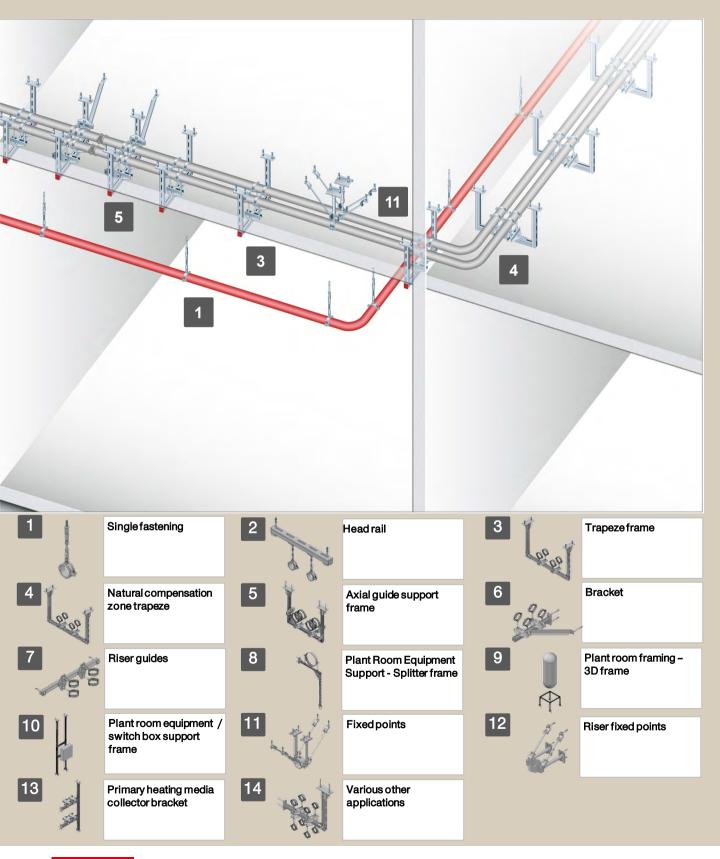
Other principles employed in large building complexes include the use of centralized district heating (either purpose-built heating plants or those designed to utilize waste energy, e.g. from a power plant or waste incineration plant) with a primary heating media such as steam. This primary heating media is distributed through underground pipes to local plant rooms in the buildings to be heated. The primary heating media then passes through a heat exchanger, thereby raising the temperature of the secondary heating media. The system used to distribute the secondary heating media in the building is exactly the same as in the local system described above.

Several other principles are in use mainly in Northern Europe, where local heating units are combined with air conditioning and ventilation systems. Advanced technologies associated with green building and passive building are also gaining acceptance for use in heating systems, but still on a very limited scale and generally only where very local or just-in-case back-up solutions are required.

The system described in this manual reflects the most widespread solutions found in the commercial building segment in Central Europe. The heating media begins its journey in a local heating unit or boiler in a plant room before passing through a splitter, from which various branches then continue on into pipe corridors and rising shafts for final distribution to the places of final consumption or radiation.

Heating pipes running along corridors are typically installed on common supports together with other services.







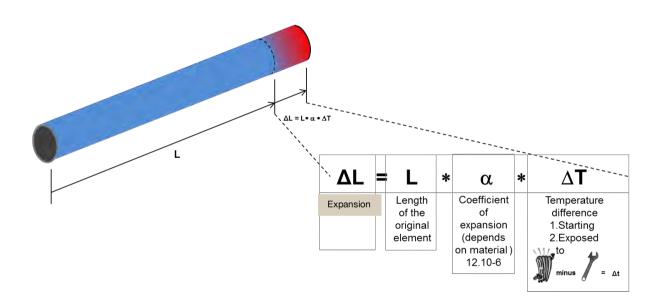
1.0 THERMAL EXPANSION

Technical challenges and how these dictate the product requirements

Heating

The major challenge when fastening heating pipes is thermal expansion of the pipe and its impact on pipe supports and the surroundings.

Thermal expansion leads to extension of the length of the pipe and depends on three basic parameters:



Examples of materials and their coefficients of expansion

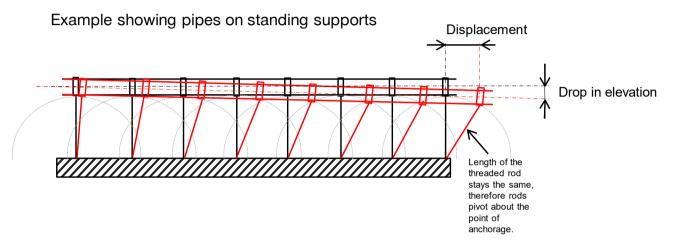
Material	Coefficient of expansion	Example for 10m, ⊿T 50°C
Steel St 37-2	0.0000111	5.55 mm
Stainless steel	0.000016	8.00 mm
Cast iron	0.0000105	5.25 mm
Copper SF-Cu	0.0000168	8.40 mm
Polyethylene PE 100	0.00018	90.0 mm



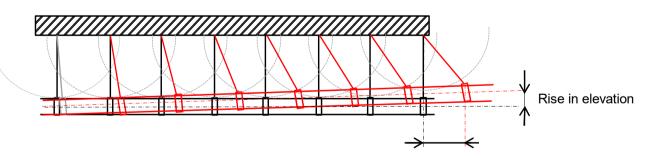
2.0 UNCONTROLED EXPANSION

Expansion must be controlled

What can happen in the event of uncontrolled expansion – the impact of expansion on pipe supports



Example showing suspended pipes



Both cases may lead to irreversible deformation, huge displacements, wrong load re-distribution and ultimately to chain reactions causing pipe collapse.

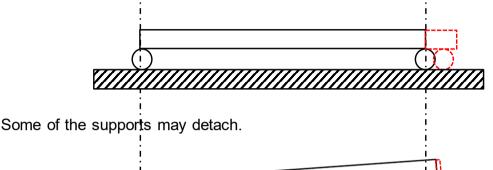


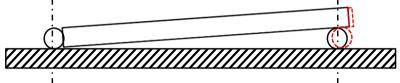
2.0 UNCONTROLED EXPANSION

Uncontrolled expansion – impact on supports and surroundings

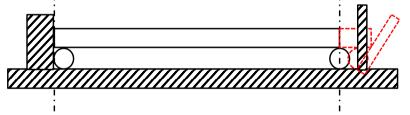
What can happen in the event of uncontrolled expansion – the impact of expansion on pipe supports

It may, by coincidence, have little effect, i.e. the pipe system is able to take up the movement.

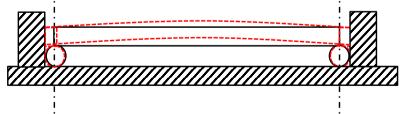




An expanding element may exert pressure against the surrounding structure, which is not designed to carry these loads.



The expanding element exerts pressure between two rigid structures, thereby subjecting it to inner stress, possibly leading to breakage.



Ignoring the control of thermal expansion can have many more negative effects. The cases above represent the majority of the problems encountered in the installation of pipes.



3.0 CONTROLED EXPANSION

Controlling expansion – methods used to control expansion

Expansion must be controlled. Its impact can then be predicted and calculated.

Fixed (anchor) point at one end, compensation for expansion at the other end.

Fixed point				Compensation
Fixed (anchor) p	point in the middle,	compensation for exp	ansion at both en	ds.
		Fixed	point	
Compensation				Compensation
Fixed (anchor) p	points at the ends	and space designed to	provide compens	ation for
expansion some	where in between			
		Compen	sation	
Fixed point				Fixed point
	' Minana			
· · ·		and a mechanism desi where in between.	gned to provided	
		Compen	isation	
Fixed point				Fixed point

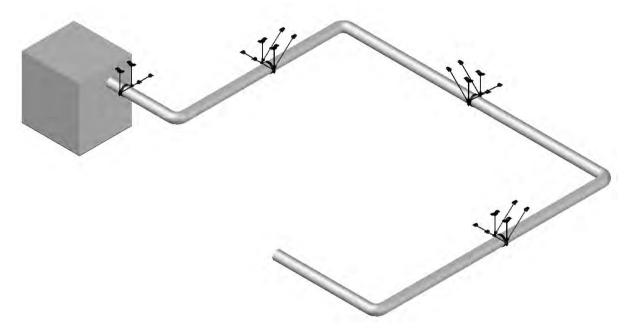
A system for controlling expansion always consists of a set of fixed points and a means of compensation.



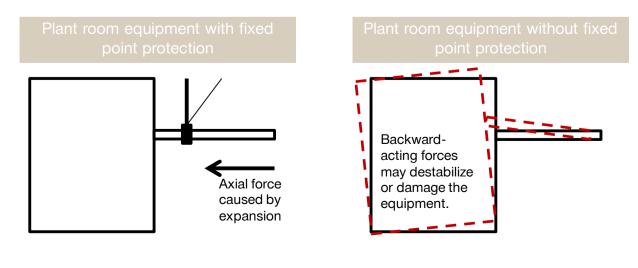
4.0 FIXED POINT

Fixed points – placement

Generally, a good starting point is the following basic rule: For every straight section of pipe with a diameter of 2 $\frac{1}{2}$ " (76.1 mm) or more and a length of 10 m or more, expansion must be controlled by a fixed point in the middle of the run.



Some plant room equipment may be subject to a risk of destabilization or damage by pipe axial forces. Protection at the start of the run is therefore required in some cases.





5.0 FIXED POINT LOADS

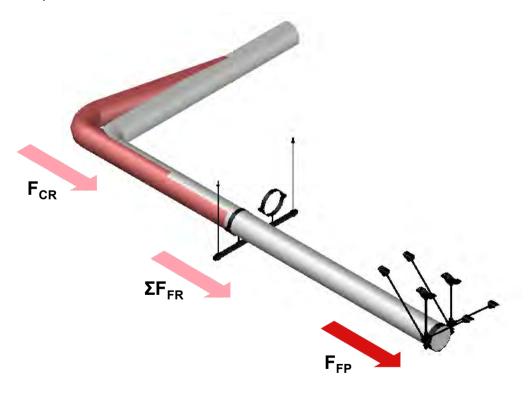
The basic function of a fixed (anchor) point is to anchor the pipe in a place where the building structure is designed to carry loads generated by expansion and to thus ensure zero movement of the pipe. This control of the pipe will generate certain loads due to several factors, depending on the type of compensation used:

Loads generated at a fixed point by **natural compensation**:

F_{CR} - Resistance of compensation (elbow, u-bend..)

 ΣF_{FR} – Friction (resistance) at all pipe supports

Information about detailed calculation can be found in the "Natural compensation" section.





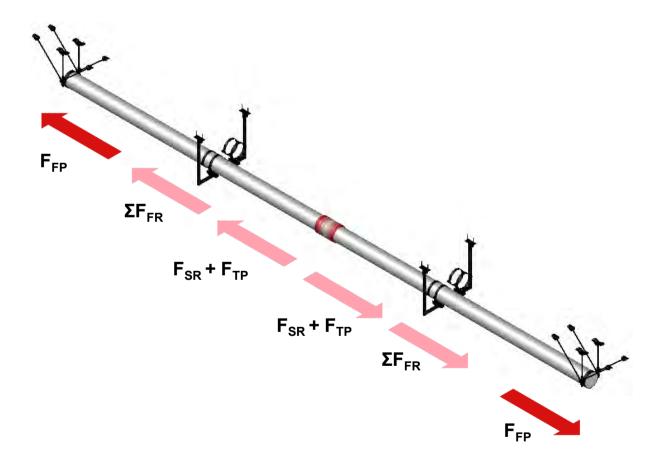
5.0 FIXED POINT LOADS

Loads generated at a fixed point by technical compensation:

- \mathbf{F}_{SR} Load generated by spring rate of the expansion joint
- $\mathbf{F}_{\mathbf{TP}}$ Media pipe pressure
- ΣF_{FR} Friction at all pipe supports

Information about detailed calculation can be found in the

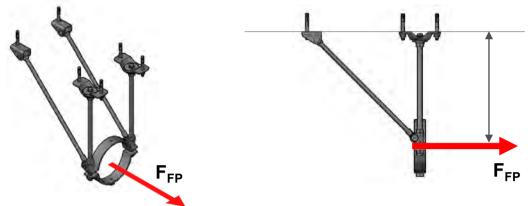
"Technical compensation" section.



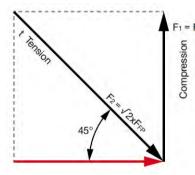
$$\mathbf{F}_{SR} + \mathbf{F}_{TP} + \mathbf{\Sigma}\mathbf{F}_{FR} = \mathbf{F}_{FP}$$



6.0 FIXED POINT LOAD TRANSFER PRINCIPLES

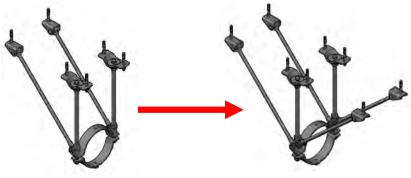


Most of the Hilti fixed point sets work on the stand and brace principle, thereby splitting the load into two parts on a triangular principle.





Braces in Hilti fixed point sets are made from M16 threaded rods. The threaded rod must be subjected to tension only. The orientation of the brace must reflect this. The brace must be subjected to tension only. In cases where you are not sure, or the brace can be even temporarily subjected to opposite loads (when the system is heating up or cooling down), we recommend that braces are fitted on both sides.



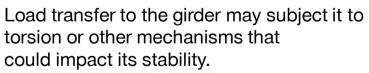


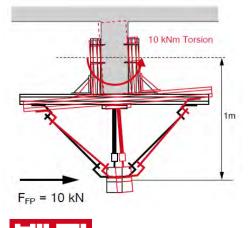
7.0 FIXED POINT AND SUPERSTRUCTURE OF THE BUILDING

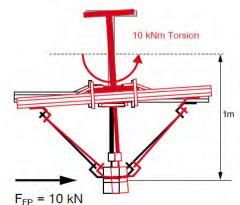
Placement of fixed points should always take the loading capacity of the building structure into account. The structural engineer responsible for the structure must always be consulted about the impact of the fixed point. The cases mentioned below are examples of situations that could present a risk to the stability of the building structure or any other sub-structures.

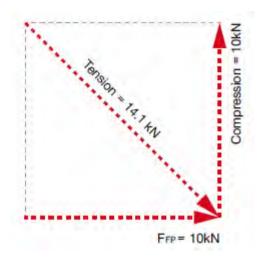
The cases are explained on the basis of a fixed point load of 10 kN acting on an arm at a distance of 1m from the supporting material.

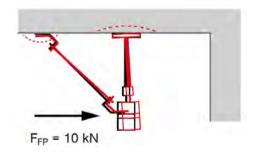
10 kN may exceed the spot loading capacity of a concrete slab and the loads acting in this way may pull out the entire anchor (on the brace of the fixed point).





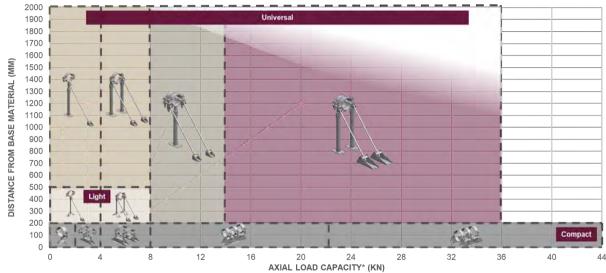






Hilti Fixed Point portfolio has to solve three basic technical solutions:

- Very short distances (up to 200mm) and very high loads (up to 44kN) e.g., in riser shafts
- Medium distances (up to 500mm) and Light loads (up to 8kN) e.g. for heating pipes in pipe coroidors
- Far distances (up to 2000mm) and Medium loads (up to 36kN) e.g. for underground collectors and piping in industrial facilities.

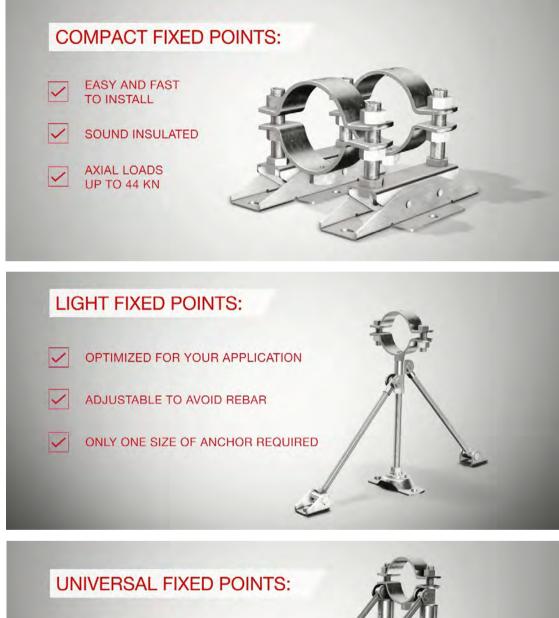


These solutions leads to three basic classes of Hilti Fixed Points:





These solutions leads to three basic classes of Hilti Fixed Points:







Hilti Compact Fixed Points:

Picture	Designation	ltem number	Sound insulation	Min. distance (mm)	Max. distance (mm)	Max. rec. load (kN)	Max. Pipe size (mm)
True In Internet	MFP-CSL	2223016	No	85	115	2.0	115
Free - La	MFP-CSL-I	2203017	Yes	85	115	2.0	115
Prove the second s	MFP-CL-I	2223018	Yes	85	115	4.0	170
The second secon	MFP-CLD-I	2223014	Yes	95	175	8.0	221
	MFP-CH	2223015	No	115	165	22	326
Frank Provide State	MFP -CH(M12)	2223015	No	115	165	12	326
Free Contraction of the second s	MFP-CHD	2238264	No	130	180	44	321
Part of the second seco	MFP-CHD(M12)	2238264	No	130	180	24	321



Hilti Light Fixed Points Without Sound Insulation:

Picture	Designation	ltem number	Sound insulation	Min. distance (mm)	Max. distance (mm)	Max. rec. load (kN)	Max. Pipe size (mm)
A second	MFP-L	2223121	No	150	500	*4.0	142
-Forst - Forst - Forst	MFP-L2	2223123	No	190	500	*4.0	142
T T	MFP-LD	2223122	No	190	500	*8.0	326
First First First First	MFP-LD2	2223124	No	190	500	*8.0	326

* the designated loading capacity does not have to reflect maximal loading capacity for maximal distance. For most of the fixed points the loading capacity for max. distance is smaller. Every case should be evaluated using proper technical documentation e.g. ITM Fixed Point or software

Hilti Light Fixed Points With Sound Insulation:

Picture	Designation	ltem number	Sound insulation	Min. distance (mm)	Max. distance (mm)	Max. rec. load (kN)	Max. Pipe size (mm)
Trans -	MFP-L-I	2223125	No	150	500	*4.0	142
Proc. H	MFP-L2-I	2223127	No	190	500	*4.0	142
For the second s	MFP-LD-I	2223126	No	190	500	*8.0	326
Final	MFP-LD2-I	2223128	No	190	500	*8.0	326

* the designated loading capacity does not have to reflect maximal loading capacity for maximal distance. For most of the fixed points the loading capacity for max. distance is smaller. Every case should be evaluated using proper technical documentation e.g. ITM Fixed Point or software



Hilti Universal Fixed Points Without Sound Insulation:

Picture	Designation	ltem number	Sound insulation	Min. distance (mm)	Max. distance (mm)	Max. rec. load (kN)	Max. Pipe size (mm)
	MFP-UL	2223129	No	185	2000	*4.0	142
	MFP-UL2	2223131	No	225	2000	*4.0	142
rem in	MFP-ULD	2223130	No	185	2000	*8.0	326
Prove Prove	MFP-ULD2	2223132	No	225	2000	*8.0	326
And a second sec	MFP - UM	2238272	No	175	2000	*14.0	326
The second se	MFP - UM2	2238273	No	175	2000	*14.0	326
The second	MFP-UHD	2223138	No	200	2000	*36.0	326
AT A REAL	MFP-UHD2	2223140	No	200	2000	*36.0	326

* the designated loading capacity does not have to reflect maximal loading capacity for maximal distance. For most of the fixed points the loading capacity for max. distance is smaller. Every case should be evaluated using proper technical documentation e.g. ITM Fixed Point or software



Hilti Universal Fixed Points With Sound Insulation:

Picture	Designation	ltem number	Sound insulation	Min. distance (mm)	Max. distance (mm)	Max. rec. load (kN)	Max. Pipe size (mm)
	MFP-UL-I	2223133	Yes	185	2000	*4.0	142
Pra I	MFP-UL2-I	2223135	Yes	225	2000	*4.0	142
	MFP-ULD-I	2223134	Yes	185	2000	*8.0	326
The second secon	MFP-ULD2-I	2223136	Yes	225	2000	*8.0	326
	MFP-UM-I	2238274	Yes	175	2000	*14.0	326
	MFP-UM2-I	2238275	Yes	175	2000	*14.0	326

* the designated loading capacity does not have to reflect maximal loading capacity for maximal distance. For most of the fixed points the loading capacity for max. distance is smaller. Every case should be evaluated using proper technical documentation e.g. ITM Fixed Point or software



Hilti Fixed Points Pipe Clamps Ordering:

Picture	Fixed Point Set	Designation	Item number	Clamping range (mm)
		MFP-PC M20 21-22	2227599	21-22
		MFP-PC M20 25-27	2227690	25-27
		MFP-PC M20 28-30	2227691	28-30
		MFP-PC M20 31-33	2227692	31-33
		MFP-PC M20 34-36	2227693	34-36
		MFP-PC M20 39-41	2227694	39-41
		MFP-PC M20 42-45	2227695	42-45
		MFP-PC M20 47-50	2227696	47-50
		MFP-PC M20 53-56	2227697	53-56
		MFP-PC M20 57-61	2227698	57-61
	Every Fixed Point type has specific quantity of the pipe clamps – see following pages	MFP-PC M20 62-66	2227699	62-66
		MFP-PC M20 68-72	2227700	68-72
alt		MFP-PC M20 73-78	2227701	73-78
		MFP-PC M20 88-93	2227702	88-93
		MFP-PC M20 100-105	2227703	100-105
		MFP-PC M20 108-115	2227704	108-115
		MFP-PC M20 125-133	2227705	125-133
		MFP-PC M20 134-142	2227706	134-142
		MFP-PC M20 154-162	2227707	154-162
		MFP-PC M20 162-170	2227708	162-170
		MFP-PC M20 192-200	2227709	192-200
		MFP-PC M20 213-221	2227710	213-221
		MFP-PC M20 242-250	2227711	242-250
		MFP-PC M20 267-275	2227712	267-275
		MFP-PC M20 318-326	2227598	318-326



Hilti Compact Fixed Points Ordering:

Picture	Fixed Point Set	Designation	Item number	Quantity
		MFP-PC fixed point pipe clamp	Various	1
207		MFP-CSL set	2223016	1
and the second s	MFP-CSL	HUS3-H 10x90 35/15/5 anchor	2079914	2
		MFP-PC fixed point pipe clamp	Various	1
		MFP-CSL-I set	2203017	1
	MFP-CSL-I	HUS3-H 10x90 35/15/5 anchor	2079914	2
14				
		MFP-PC fixed point pipe clamp	Various	2
19mm		MFP-CL-I set	2223018	1
- Text	MFP-CL-I	HUS3-H 10x60 5/-/- anchor	2079911	2
¶ ° €				
		MFP-PC fixed point pipe clamp	Various	2
Frax	MFP-CLD-I	MFP-CLD-I set	2223014	1
2 DA		HUS3-H 10x60 5/-/- anchor	2079911	4
1				
	MFP-CH	MFP-PC fixed point pipe clamp	Various	3
J. There		MFP-CH set	2223015	1
All and the		HUS3-H 14x130 65/45/15 anchor	2079923	2
•				
~		MFP-PC fixed point pipe clamp	Various	3
S. Come		MFP-CH set	2223015	1
	MFP -CH(M12)	HUS3-H 10x90 35/15/5 anchor	2079914	4
Fear		MFP-PC fixed point pipe clamp	Various	3
- Oler		MFP-CHD set	2238264	1
	MFP-CHD	HUS3-H 14x130 65/45/15 anchor	2079923	4
Frank		MFP-PC fixed point pipe clamp	Various	3
e lo me		MFP-CHD set	2238264	1
95.20	MFP-CHD(M12)	HUS3-H 10x60 5/-/- anchor	2079911	8



Hilti Light Fixed Points Ordering:

Picture	Fixed Point Set	Designation	Item number	Quantity
		MFP-PC fixed point pipe clamp	Various	1
- Contraction of the Contraction		MFP-L set	2223121	1
$\neq \Delta$	MFP-L	AM20x1000 4.8 threaded rod	216425	1
Price .		AM16x1000 4.8 threaded rod	216422	1
1 - K-2		HUS3-H 10x90 35/15/5 anchor	2079914	3
		MFP-PC fixed point pipe clamp	Various	1
£2		MFP-L2 set	2223123	1
	MFP-L2	AM20x1000 4.8 threaded rod	216425	1
The a		AM16x1000 4.8 threaded rod	216422	2
· •		HUS3-H 10x90 35/15/5 anchor	2079914	4
		MFP-PC fixed point pipe clamp	Various	1
Frank Frank		MFP-LD fixed point set	2223122	1
	MFP-LD	AM20x1000 4.8 threaded rod	216425	2
H H		AM16x1000 4.8 threaded rod	216422	2
TV		HUS3-H 10x90 35/15/5 anchor	2079914	6
		MFP-PC fixed point pipe clamp	Various	1
Fmax	MFP-LD2	MFP-LD2 fixed point set	2223124	1
		AM20x1000 4.8 threaded rod	216425	2
		AM16x1000 4.8 threaded rod	216422	4
Y Y		HUS3-H 10x90 35/15/5 anchor	2079914	8
		MFP-PC fixed point pipe clamp	Various	1
		MFP-L-I set	2223125	1
$\neq \Delta$	MFP-L-I	AM20x1000 4.8 threaded rod	216425	1
Partie a		AM16x1000 4.8 threaded rod	216422	1
• ~		HUS3-H 10x90 35/15/5 anchor	2079914	3
		MFP-PC fixed point pipe clamp	Various	1
- Frank		MFP-L2-I set	2223127	1
	MFP-L2-I	AM20x1000 4.8 threaded rod	216425	1
Pres.		AM16x1000 4.8 threaded rod	216422	2
1.		HUS3-H 10x90 35/15/5 anchor	2079914	4
		MFP-PC fixed point pipe clamp	Various	1
Ch.		MFP-LD-I fixed point set	2223126	1
N.	MFP-LD-I	AM20x1000 4.8 threaded rod	216425	2
		AM16x1000 4.8 threaded rod	216422	2
TN		HUS3-H 10x90 35/15/5 anchor	2079914	6
		MFP-PC fixed point pipe clamp	Various	1
Fmax		MFP-LD2-I fixed point set	2223128	1
	MFP-LD2-I	AM20x1000 4.8 threaded rod	216425	2
		AM16x1000 4.8 threaded rod	216422	4
		HUS3-H 10x90 35/15/5 anchor	2079914	8



Picture	Fixed Point Set	Designation	Item number	Quantity
		MFP-PC fixed point pipe clamp	Various	1
		MFP-UL set	2223129	1
	MFP-UL	GR-G 1 1/4"x 2000 4.6 thr. tube	248532	1
		AM16x3000 4.8 threaded rod	216424	1
		HUS3-H 10x90 35/15/5 anchor	2079914	3
		MFP-PC fixed point pipe clamp	Various	1
<i>q</i>		MFP-UL2 set	2223131	1
	MFP-UL2	GR-G 1 1/4"x 2000 4.6 thr. tube	248532	1
* ~ .		AM16x3000 4.8 threaded rod	216424	2
		HUS3-H 10x90 35/15/5 anchor	2079914	4
		MFP-PC fixed point pipe clamp	Various	1
Ø.		MFP-ULD set	2223130	1
16-2	MFP-ULD	GR-G 1 1/4"x 2000 4.6 thr. tube	248532	2
the second secon		AM16x3000 4.8 threaded rod	216424	2
الم. الم		HUS3-H 10x90 35/15/5 anchor	2079914	6
	MFP-ULD2	MFP-PC fixed point pipe clamp	Various	1
27%		MFP-ULD2 set	2223132	1
-		GR-G 1 1/4"x 2000 4.6 thr. tube	248532	2
		AM16x3000 4.8 threaded rod	216424	4
12.01		HUS3-H 10x90 35/15/5 anchor	2079914	8
		MFP-PC fixed point pipe clamp	Various	2
.294		MFP-UM set	2238272	1
1 June	MFP - UM	GR-G 1 1/4"x 2000 4.6 thr. tube	248532	1
		AM16x3000 4.8 threaded rod	216424	2
All AL		HUS3-H 10x110 55/35/25	2079916	4
		MFP-PC fixed point pipe clamp	Various	2
		MFP-UM2 set	2238273	1
Are	MFP - UM2	GR-G 1 1/4"x 2000 4.6 thr. tube	248532	1
		AM16x3000 4.8 threaded rod	216424	4
The second		HUS3-H 10x110 55/35/25	2079916	6
		MFP-PC fixed point pipe clamp	Various	2
		MFP-UHD set	2223138	1
	MFP-UHD	GR-G 1 1/4"x 2000 4.6 thr. tube	248532	2
	MFP-UHD	AM16x3000 4.8 threaded rod	216424	2
		HUS3-H 10x110 55/35/25 anchor	2079916	4
		HUS3-H 14x130 65/45/15 anchor	2079923	4
		MFP-PC fixed point pipe clamp	Various	2
	MFP-UHD2	MFP-UHD2 set	2223140	1
		GR-G 1 1/4"x 2000 4.6 thr. tube	248532	2
H KO H		AM16x3000 4.8 threaded rod	216424	4
199.		HUS3-H 10x110 55/35/25 anchor	2079916	4
		HUS3-H 14x130 65/45/15 anchor	2079923	4

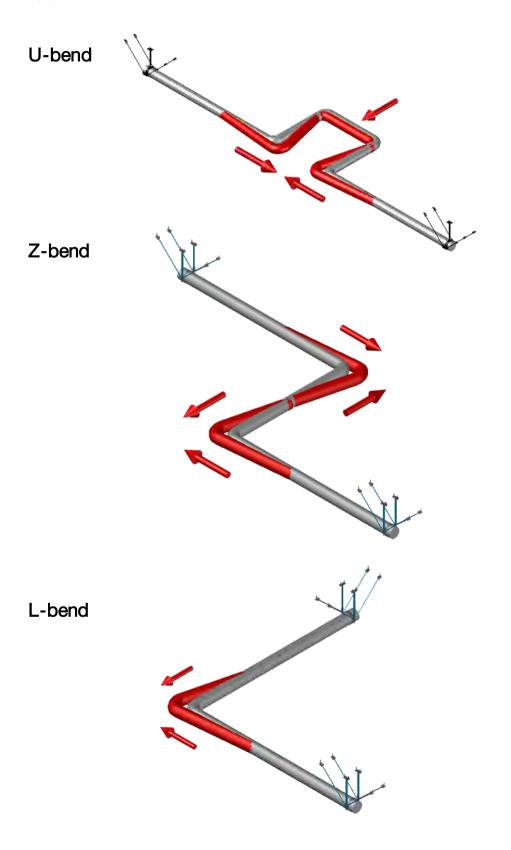
Hilti Universal Fixed Points With Sound Insulation Orderin	g:
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Picture	Fixed Point Set	Designation	Item number	Quantity
R.	MFP-UL-I	MFP-PC fixed point pipe clamp	Various	1
		MFP-UL-I set	2223133	1
		GR-G 1 1/4"x 2000 4.6 thr. tube	248532	1
19 9		AM16x3000 4.8 threaded rod	216424	1
- 1		HUS3-H 10x90 35/15/5 anchor	2079914	3
		MFP-PC fixed point pipe clamp	Various	1
Fran		MFP-UL2-I set	2223135	1
	MFP-UL2-I	GR-G 1 1/4"x 2000 4.6 thr. tube	248532	1
🗤 ар н		AM16x3000 4.8 threaded rod	216424	2
.		HUS3-H 10x90 35/15/5 anchor	2079914	4
	MFP-ULD-I	MFP-PC fixed point pipe clamp	Various	1
Frax		MFP-ULD-I set	2223134	1
		GR-G 1 1/4"x 2000 4.6 thr. tube	248532	2
the of a state		AM16x3000 4.8 threaded rod	216424	2
		HUS3-H 10x90 35/15/5 anchor	2079914	6
	MFP-ULD2-I	MFP-PC fixed point pipe clamp	Various	1
Frank		MFP-ULD2-I set	2223136	1
		GR-G 1 1/4"x 2000 4.6 thr. tube	248532	2
		AM16x3000 4.8 threaded rod	216424	4
		HUS3-H 10x90 35/15/5 anchor	2079914	8
22	MFP-UM-I	MFP-PC fixed point pipe clamp	Various	2
Finex		MFP-UM - I set	2238274	1
$/\Lambda$		GR-G 1 1/4"x 2000 4.6 thr. tube	248532	1
1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1		AM16x3000 4.8 threaded rod	216424	2
		HUS3-H 10x90 35/15/5 anchor	2079914	4
		MFP-PC fixed point pipe clamp	Various	2
		MFP-UM2 - I set	2238275	1
	MFP-UM2-I	GR-G 1 1/4"x 2000 4.6 thr. tube	248532	1
		AM16x3000 4.8 threaded rod	216424	4
		HUS3-H 10x90 35/15/5 anchor	2079914	6



9.0 COMPENSATION

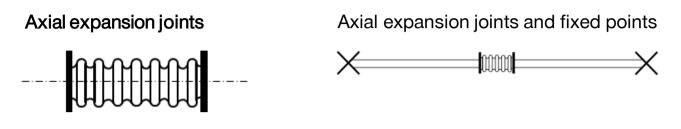
Types of natural compensations:



9.0 COMPENSATION

Types of technical compensations:

Important notice The expansion joint supplier must be consulted about placement of fixed points and the accommodation of expansion. His instructions regarding design and installation must be strictly followed.

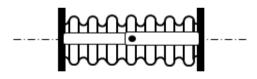


Angular expansion joints

Angular expansion joints and fixed points

Two types of angular expansion joints:

- 1. Planar one axis of rotation
- 2. Spatial gimbal types



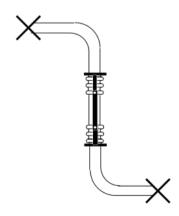
Lateral expansion joints

Lateral expansion joints and fixed points

Two types of lateral expansion joints:

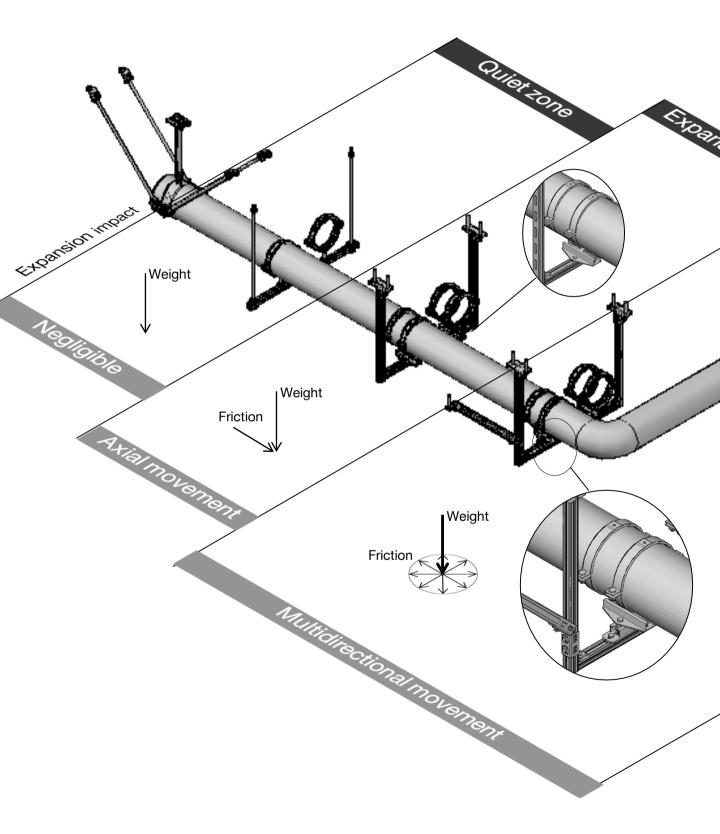
 Planar – one axis of rotation with own control of pipe pressure
 Spatial (circular) – multidirectional with own control of pipe pressure able to absorb multidirectional lateral movement



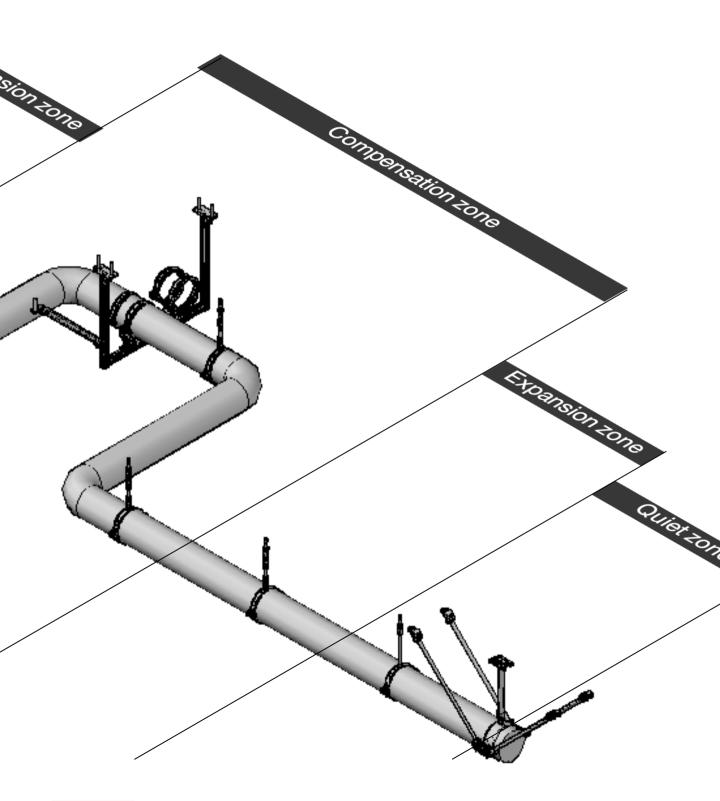




Zones and typical solutions:



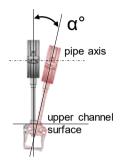






Pipe runs can be divided into zones according to the impact of expansion on the pipe supports. The zones are defined differently for pipes on standing supports and for suspended pipes. The main factors are expansion along the pipe axis and distance from the upper surface of the channel (in the case of pipes on standing supports) and expansion along the pipe axis and distance from the underside of the supporting structure (in the case of suspended pipes).

Supported pipes

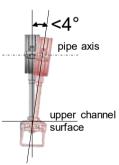


Hanged pipes



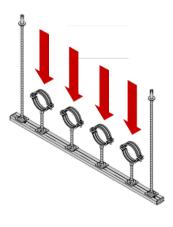
Quiet zone:

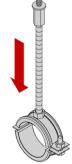
At this pipe zone the impact of expansion is negligible – no special measures are required.





The pipe supports must be designed to take up the vertical load resulting from the weight of the pipe section (only for relevant applications). See section "Typical plumbing applications".



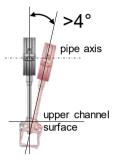


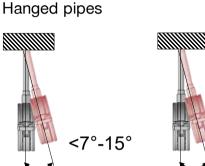


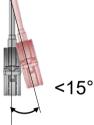
Expansion zone:

This is the zone in which expansion begins to have an impact in axial direction. Traditional methods of pipe installation begin to run out of options and use of special expansion elements becomes necessary. Ignoring expansion would result in torque moment in channels, significant displacement of threaded rods and irreversible deformation of several parts. All of these impacts could lead to a chain reaction and, in extreme cases, to collapse of the pipe support system.

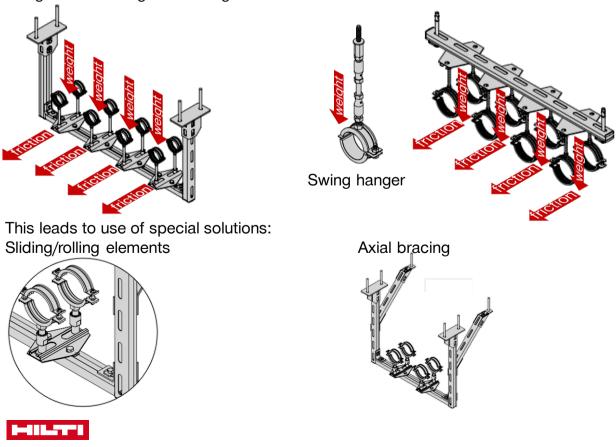
Supported pipes







Swing hanger Expansion elements In the expansion zone it is necessary to make use of expansion elements that properly distribute expansion forces to the supporting structure. The pipe support must be designed according the loading scheme:

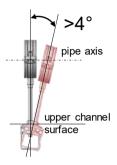


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Compensation zone:

In this zone, the expansion impact meets natural compensation achieved by the spring effect (resistance) of the system. Compensation tends to comprise movement in several directions during the heating-up or cooling-down phases. The pipe supports must therefore allow all of these movements and be able to transfer the loads properly to the supporting building structure.

Supported pipes

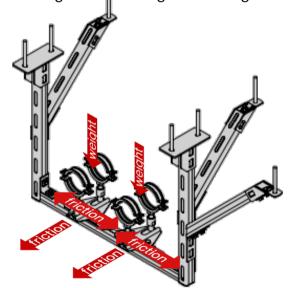


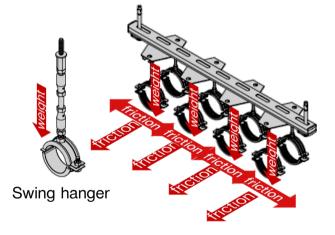
Hanged pipes



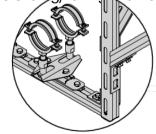


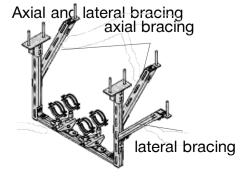
Swing hanger Expansion element In the compensation zone it is necessary to make use of expansion cross elements that properly distribute expansion forces to the supporting structure. The pipe support must be designed an cording the loading scheme:





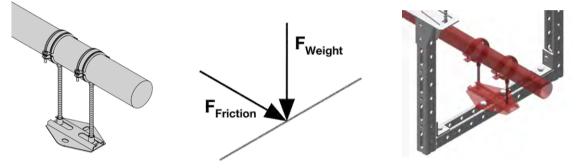
This leads to use of special solutions: Cross sliding/rolling elements





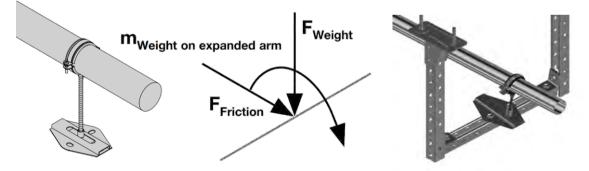
11.0 FRICTION Fweight = weight of 1m pipe x spacing Friction = F_{Weight} × 4 q = specific friction factor for slider/roller Every expansion element will allow pipe movement but will generate horizontal force due to friction in the element. As a consequence, the pipe supports are subjected to the following loads:

Two loads where double sliding/rolling elements are used.



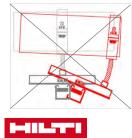
Combination of pipe, two pipe clamps, two threaded rods, double connection head on the slider and the slider creates very rigid torque resistant box

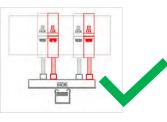
Two loads and one moment (torsional) where single sliding/rolling elements are used.



When used single slider the supporting structure is exposed to torsional moment due to eccentricity caused by traveling pipe clamp connection.

Recommendation: Always use double sliders/rollers on open-section profiles (MQ /MT system)





12.0 EXPANSION ELEMENTS

Hilti Galvanised Expansion elements:

			Loading	Evistica	Travel capacity		Temperature
Picture	Designation	ltem number	capacity kN	Friction (-)	*Centric (mm)	*Pre-set (mm)	resistance °C
Swing Hanger	MPH M8 MPH-I M8 MPH M10 MPH M12 MPSG-M8 MPSG-M10	418 035 418 037 418 036 418 038 338 994 338 995	2.5 2.5 5.0 0.8 1.5	negligible negligible negligible negligible negligible	max. max. max. max. max.	15° 15° 15° 15°	*max. 100° *max. 100° *max. 100° *max. 100° *max. 100°
Slider	MSG-MQ 0,6 M8/M10	2171848	0.6	0.1	20	40	-40 +130
Slider	MSG-L 1,2 M8/M10	2172050	1.2	0.1	30	60	-40 +130
Slider	MSG 1.0 M12/16	248 206	1.0	0.18	40	80	-40 +130
Slider	MSG 1.75 M8/M10D MSG 1.75 M12/M16D	248 209 248 210	1.75 1.75	0.18 0.18	47 47	94 94	-40 +130 -40 +130
Slider	MSG-SE 1,75 M10	2172051	1.75	0.13	Limited by the char		-40 +130
Slider	MSG-D 200 1,5 M12/M16	2171849	1.5	0.1	100	200	-40 +100



12.0 EXPANSION ELEMENTS

Hilti Galvanised Expansion elements:

Picture	Designation	ltem number	Loading capacity kN	Friction (-)	Travel capacity		Temperature
					*Centric (mm)	*Pre-set (mm)	resistance °C
Roller	MRG 2.0 M10/12	243 550	2.0	0.08	40	80	-40 +300
Roller	MRG 4.0 M12/16	243 551	4.0	0.08	60	120	-40 +300
Roller	MRG-D6 M12/16	334 131	8.0	0.08	58	116	-40 +300
Roller	MRG-D 225 M12/M16	237 394	2.5	0.1	112.5	225	-40 +300

* Workers on the jobsite have tendency to set slider / roller in the centric position. In engineered and inspected cases the maximal travel capacity of the slider / roller from pre-set position could be utilised.

Maximal travel capacity CENTRIC Maximal travel capacity PRE-SET



12.0 EXPANSION ELEMENTS

Hilti Galvanised Cross sliding / rolling elements:

Picture	BOM Designation	BOM Item number	Loading capacity kN	Friction (-)	Travel capacity		Temperature
					*Centric (mm)	*Pre-set (mm)	resistance °C
Cross slider	1x MSG-L 1,2 M8/M10 1x MSG-SE 1,75 M10 2x M10x16 hex-screw	2172050 2172051 2184551	1.2	Axial 0.1 Lateral 0.13	Axial 30 Lateral unlimited	Axial 60 Lateral unlimited	-40 +130
Cross slider	1x MSG 1.75 M8/M10D 1x MSG-UK D1.75 M8/10 connection screws incl.	248 209 337 115	1.75	Axial 0.18 Lateral 0.18	Axial 47 Lateral 27	Axilal 94 Lateral 54	-40 +130
Cross roller	1x MRG-D6 M12/16 1x MRG-UK D6 M12/16 connection screws incl.	334 131 336 755	6.0	Axial 0.08 Lateral 0.08	Axial 58 Latera 23	Axial 116 Lateral 46	-40 +300

* Workers on the jobsite have tendency to set slider / roller in the centric position. In engineered and inspected cases the maximal travel capacity of the slider / roller from pre-set position could be utilised.

Maximal travel capacity CENTRIC 2 Maximal travel capacity PRE-SET



12.0 EXPANSION ELEMENTS

Hilti Hot Dipped Galvanised Expansion elements:

		Item	Loading	Evistica	Travel c	apacity	Temperature
Picture	Designation	number	capacity kN	Friction (-)	*Centric (mm)	*Pre-set (mm)	resistance °C
Roller	MRG 2.0 M10/12-F	304 213	1.5	0.15	40	80	-40 +300
Roller	MRG-D6 M12/16-F	302 214	6.0	0.15	58	116	-40 +300
Roller for pipes 219-406mm	MI-DPR	304880	15.0	0.035	Unlimited – r surface of		-40 +300
Height Adjustable Pipe Shoe	MP-PS 1-1	various	See the MP-PS technical documenta tion	On HDG 0.13 ZnMg 0.15 Steel 0.18	Limited by the s plate and surfac pipe shoe	ce on what the	-40 +300
Height Adjustable Pipe Shoe	MP-PS 2-2	various	See the MP-PS technical documenta tion	On HDG 0.13 ZnMg 0.15 Steel 0.18	Limited by the s plate and surfac pipe shoe	ce on what the	-40 +300
Height Adjustable Pipe Shoe	MP-PS 4-2	various	See the MP-PS technical documenta tion	On HDG 0.13 ZnMg 0.15 Steel 0.18	Limited by the s plate and surfac pipe shoe	ce on what the	-40 +300



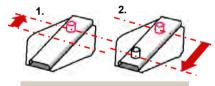
12.0 EXPANSION ELEMENTS

Hilti Stainless Steel Expansion elements:

	Loading Friction		Friction	Travel c	apacity	Temperature	
Picture	Designation	number	capacity (-)		*Centric (mm)	*Pre-set (mm)	resistance °C
Roller	MRG 2.0 M10/12-R	304 086	1.5	0.15	40	80	-40 +300
Roller	MRG-D6 M12/16-R	304 087	6.0	0.15	58	116	-40 +300

* Workers on the jobsite have tendency to set slider / roller in the centric position. In engineered and inspected cases the maximal travel capacity of the slider / roller from pre-set position could be utilised.

Maximal travel capacity CENTRIC



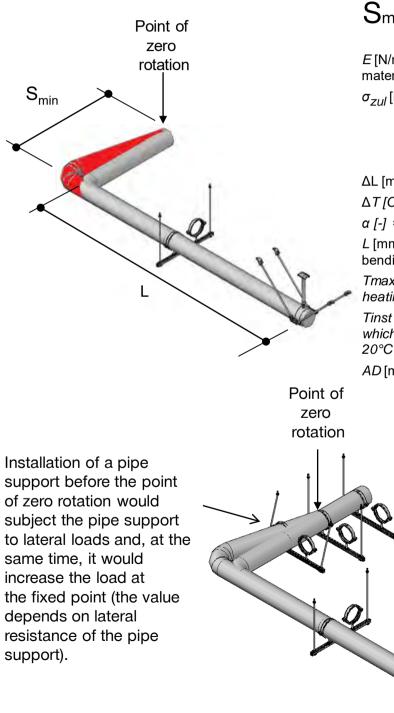
Maximal travel capacity PRE-SET



13.0 NATURAL COMPENSATION ELBOW RESISTANCE

Point of zero rotation

The important point is the so-called point of zero rotation. It is the point where expansion has no further influence after natural compensation.



$$\mathsf{S}_{\min} = \sqrt{\frac{3E}{2\sigma_{zul}}} * \sqrt{\Delta L * AD}$$

E [N/mm²] = Modulus of elasticity of pipe material (temperature dependent)

 σ_{zul} [N/mm2] = Allowable stress on pipe material (temperature dependent and load factor included – yield stress / safety factor)

$$\Delta L [mm] = L [mm] * \Delta T [C^{\circ}] * \alpha [-]$$

$$\Delta T[C^{\circ}] = Tmax. - Tinst$$

 α [-] = Coefficient of pipe material expansion

L [mm] = Length between fixed point and bending arm

Tmax. = Max. operational temperature e.g. heating media temperature 70°C

Tinst = Installation temperature (temperature at which the fixed points were tightened) e.g. 20° C

AD [mm] = Outside diameter of pipe material

Installation of a pipe support after the point of zero rotation would not subject the pipe support to any lateral load (only a negligible load) or any torsion.



14.0 NATURAL COMPENSATION FIXED POINT LOADS

$F_{FP} = F_{CR} + F_{FR}$

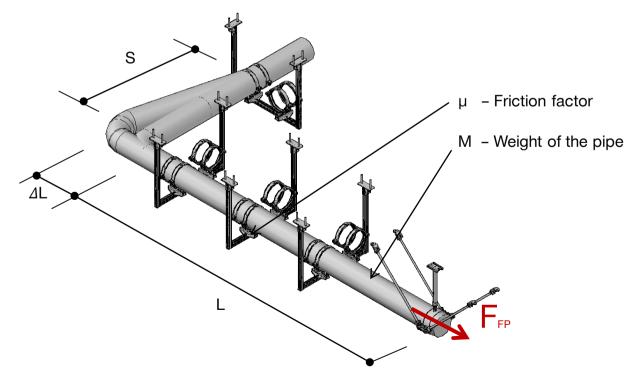
- FCR Resistance of compensation (elbow, U-bend, etc.)
- ΣF_{FR} Friction load in all pipe supports

$F_{CR}[kN] = (E[N/mm^{2}] \times I[mm^{4}] \times \frac{3 \times \Delta L[mm]}{S^{3}[mm^{3}]})/1000$

- E Modulus of elasticity
- Moment of inertia of the pipe
- ΔL Expansion of the pipe
- S Bending arm

$F_{FR}[kN] = (\mu * 9.81[m/s^2] * M[kg/m] * L[m])/1000$

- μ Friction factor (-)
- M Weight of the pipe: 1m, water-filled, incl. insulation (kg/m)
- L Length of the pipe section from fixed point to bending arm (m)



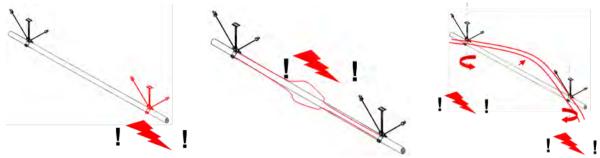


15.0 NATURAL COMPENSATION RULES TO FOLLOW

Rules to follow forsafe design and control of the expansion

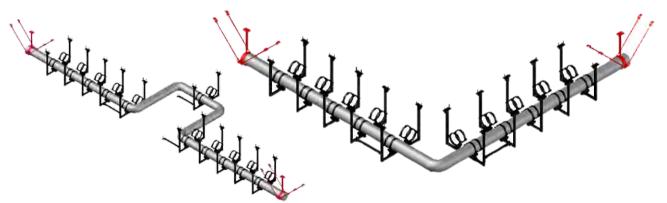
Rule no. 1

Never two fixed points on the same pipe without compensation between.



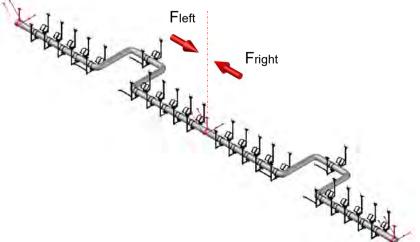
Rule no. 2

Every compensation must be accompanied by one fixed point on each side.



Ruleno.3

The fixed point between two compensations must be designed to take up a single load action – the higher of the two potential loads.



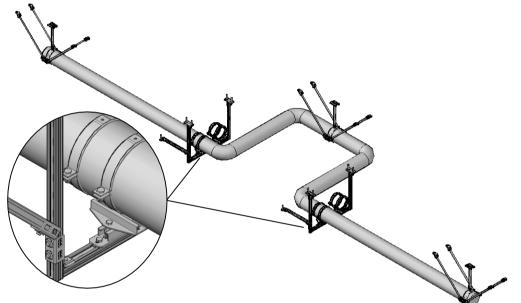


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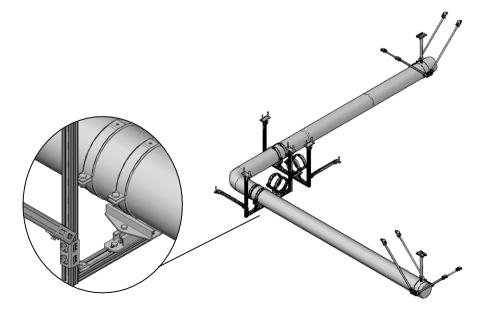
16.0 NATURAL COMPENSATION SPECIAL CASES

Mainly in the industrial segment, the preferred method of achieving even more control of expansion involves placement of a **fixed point at the U-bend arm**.

The only difference here is that the last support and all supports up to the point of zero rotation must have cross sliding/rolling elements to allow lateral compensation.

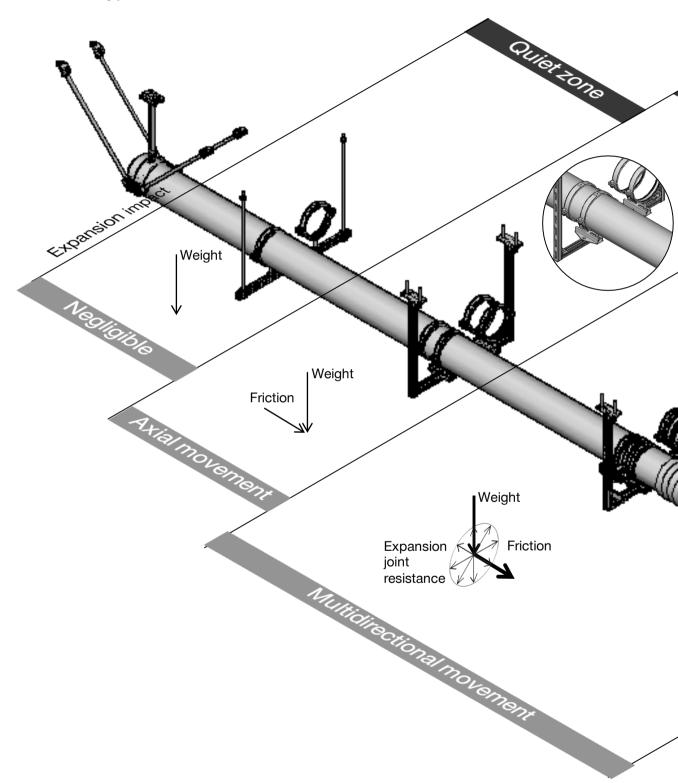


In situations where the pipe support has to be placed very close to the elbow (between the point of zero rotation and the elbow) due to exceeding the max. spacing or loading capacity limits, the pipe supports must allow multidirectional movement and the entire frame structure must be designed to carry these vertical, axial and lateral loads. Cross sliding elements with sufficient traveling capacity must be used.

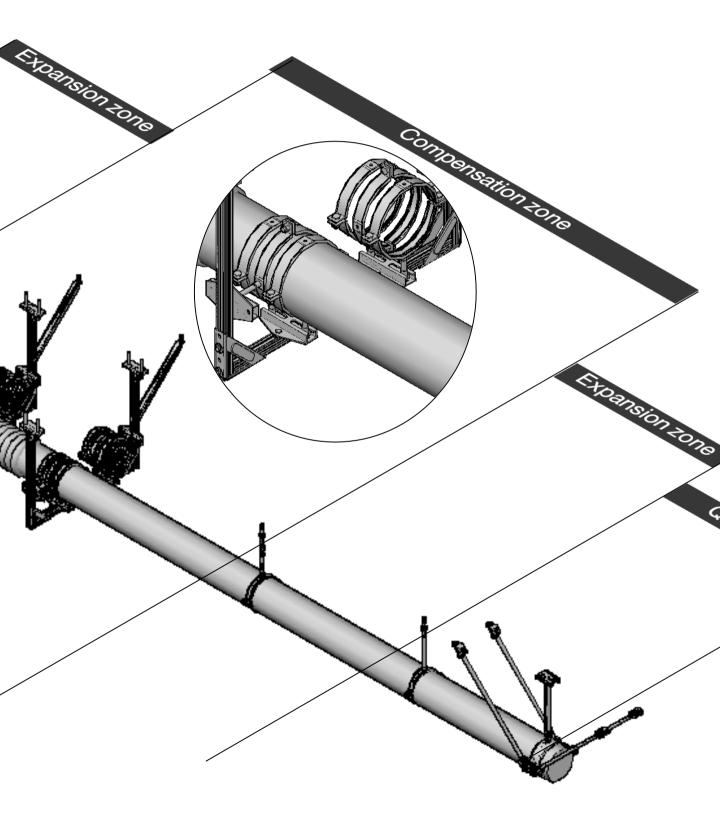




Zones and typical solutions:



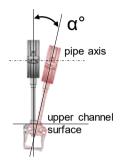






Pipe runs can be divided into zones according to the impact of expansion on the pipe supports. The zones are defined differently for pipes on standing supports and for suspended pipes. The main factors are expansion along the pipe axis and distance from the upper surface of the channel (in the case of pipes on standing supports) and expansion along the pipe axis and distance from the underside of the supporting structure (in the case of suspended pipes).

Supported pipes

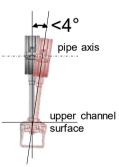


Hanged pipes



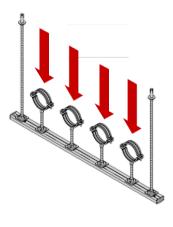
Quiet zone:

At this pipe zone the impact of expansion is negligible – no special measures are required.





The pipe supports must be designed to take up the vertical load resulting from the weight of the pipe section (only for relevant applications). See section "Typical plumbing applications".



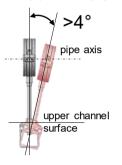


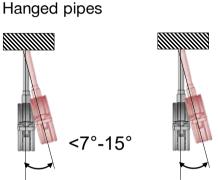


Expansion zone:

This is the zone in which expansion begins to have an impact in axial direction. Traditional methods of pipe installation begin to run out of options and use of special expansion elements becomes necessary. Ignoring expansion would result in torque moment in channels, significant displacement of threaded rods and irreversible deformation of several parts. All of these impacts could lead to a chain reaction and, in extreme cases, to collapse of the pipe support system.

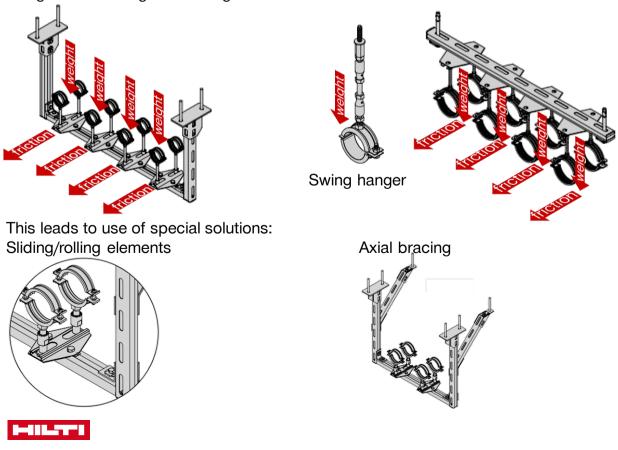
Supported pipes





<15°

Swing hanger Expansion elements In the expansion zone it is necessary to make use of expansion elements that properly distribute expansion forces to the supporting structure. The pipe support must be designed according the loading scheme:



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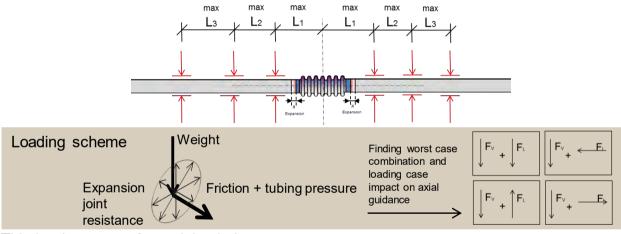
Compensation zone:

In this zone, the expansion impact meets technical compensation and its resistance. Technical compensation (axial) behaves like a spring under pressure. This leads to unpredictability regarding the direction of the spring-back effect. An uncontrolled springback effect would lead to irreversible deformation of the expansion joint and would subject the pipe supports to unpredictable loads in unpredictable directions. The expansion joint must therefore be controlled by fitting suitably engineered axial guides at exactly the required distance from the expansion joint and at both sides of the joint.

Uncontrolled expansion leads to irreversible deformation and in many cases to collapse of the pipe system.

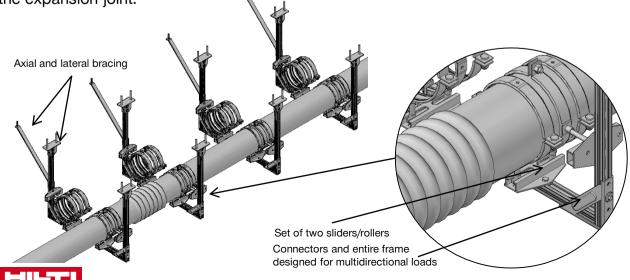


The way to control the technical compensation is to place correctly designed axial guides placed at the required distances.



This leads to use of special solutions:

2x - 3x correctly designed axial guides placed at the required distance on both sides of the expansion joint.



18.0 TECHNICAL COMPENSATION FIXED POINT LOADS

$\mathbf{F}_{\rm FP} = \mathbf{F}_{\rm TP} + \mathbf{F}_{\rm SR} + \mathbf{F}_{\rm FR}$

- F[™] Tubing pressure load
- FSR Spring rate load
- FFR Friction load at all pipe supports

$F_{TP}[kN] = (P[bar] \times A[mm^2])/10000$

- P Design value for pressure
- A Effective area of compensator (see manufacturer's data)

$F_{sr}[kN] = (\Delta L[mm] * C[N/mm])/1000$

- ΔL Expansion of the pipe
- C Spring rate of the expansion joint (see manufacturer's data)

Note: In case of pre-tightened expansion joints $F_{s} = 2 \Delta L C$

$F_{FR}[kN] = (\mu[-] * 9.81[m/s^2] * M[kg/m] * L[m])/1000$

- μ Friction factor
- M Weight of the pipe: 1m, water-filled, incl. insulation
- L Length of the pipe section from fixed point to bending arm



19.0 TECHNICAL COMPENSATION RULES TO FOLLOW

Rules to follow forsafe design and control of the expansion

Rule no. 1 Never two fixed points on the same pipe without compensation between.



Every compensation must be accompanied by two fixed points – one on each side.

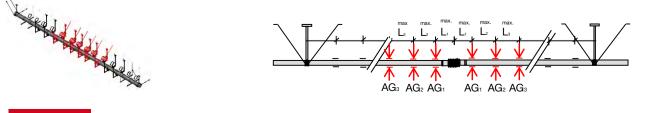
Rule no. 3 Every fixed point must be braced on both sides.

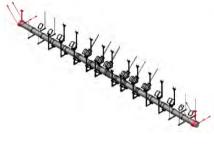
Rule no. 4 The fixed point between two compensations must be designed to take up a single load action – the higher of the two potential loads.

$$F_{FP} = \text{ higher of } F_1 \text{ or } F_2$$

Rule no. 5

Axial expansion must be accommodated by *two or three correctly engineered axial guides on both sides at the proper distance. *The expansion joint vendor's instructions must be strictly observed.

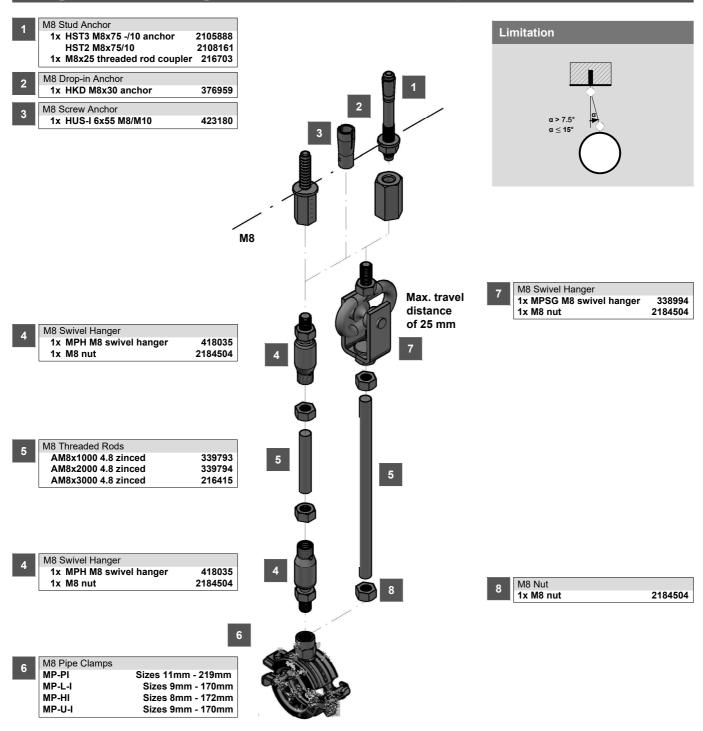








Single Fastening On Concrete - M8 Options



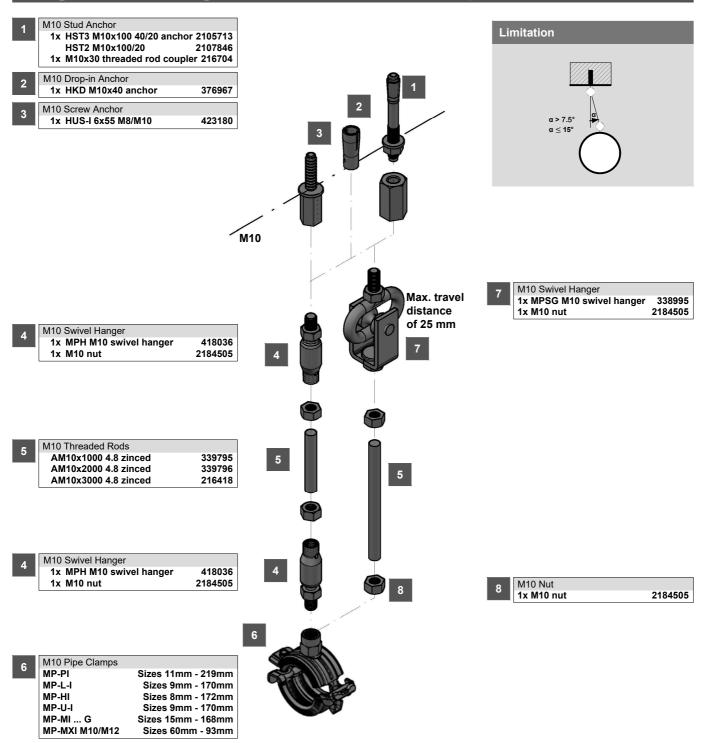
Application description	Application	Product lines	Base material
Heating - Single fastening M8	L I	Anchors	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatigue 		Swiveling elements	
impact		Pipe rings	
• Loading and load impact must always be compared with 3D capacity limits for every single part of the application	OF		
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struc	tural engineer and mak	ing the necessary calculations	to ensure compliance with the

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Single Fastening On Concrete - M10 Options

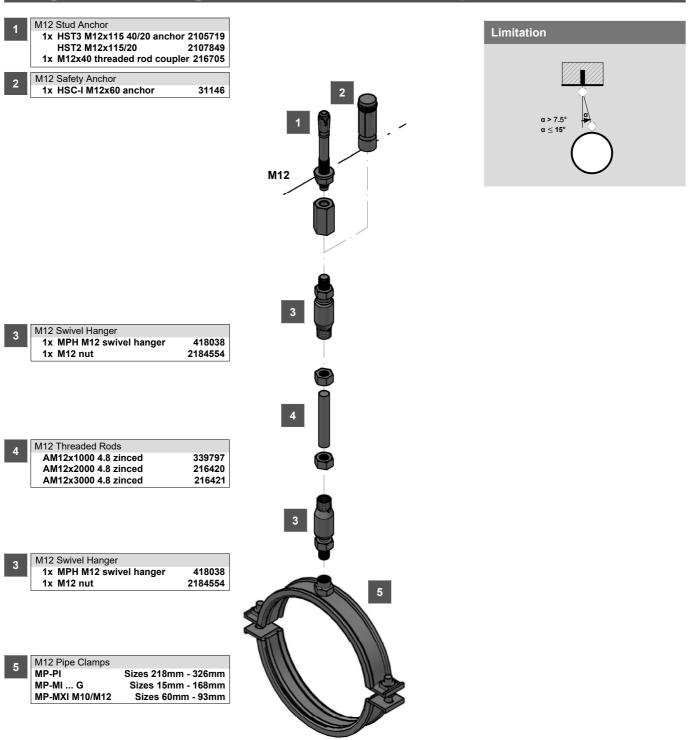


Application description	Applicatio	n	Product lines	Base material
Heating - Single fastening M10	1	1	Anchors	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatigue 			Swiveling elements	
impact		1	Pipe rings	
• Loading and load impact must always be compared with 3D capacity limits for every single part of the application	C)3			
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struc	tural engineer and r	making	the necessary calculations t	o ensure compliance with the

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Single Fastening On Concrete - M12 Options



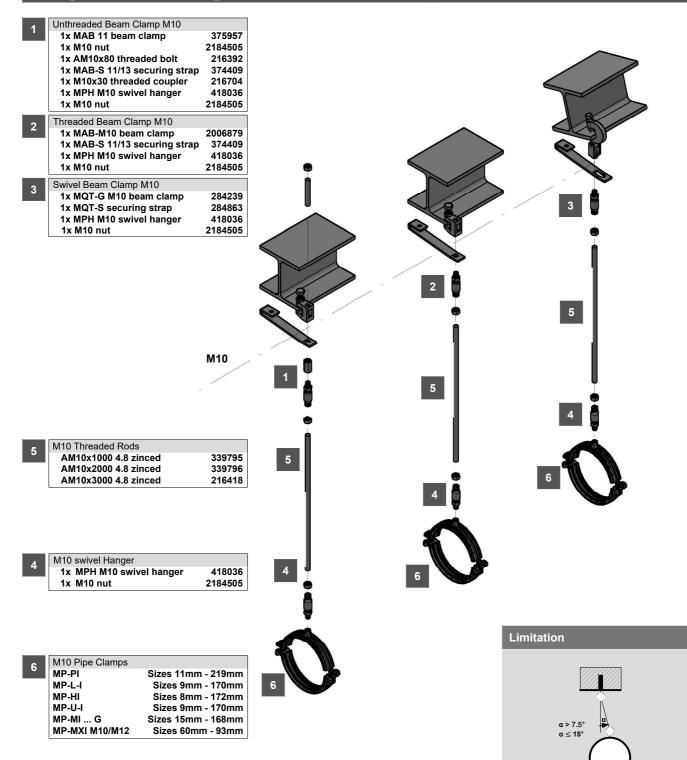
Application description	Application	Product lines	Base material
Heating - Single fastening M12	<u>л</u> 1	Anchors	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatique 		Swiveling elements	
 impact Loading and load impact must always be compared with 3D capacity limits for 		Pipe rings	
every single part of the application			

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Single Fastening On Steel - M10 Options



Application description	Application	Product lines	Base material
Heating - Single fastening M10	1	Beam Clamps	Steel
General comments Application subject to thermal expansionimpact, no seismic, no fatique 		Swiveling elements	
impactLoading and load impact must always be compared with 3D capacity limits for	0	Pipe rings	
every single part of the application	\$		

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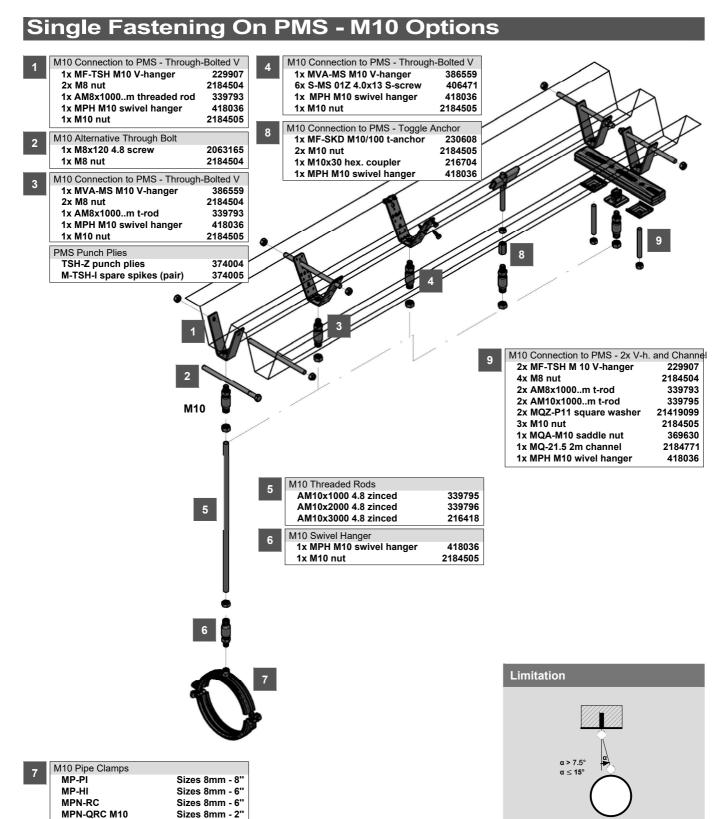
MP-MI..G

MP-MXI M10/M12

Sizes 3/8" - 6"

Sizes

2" - 3"

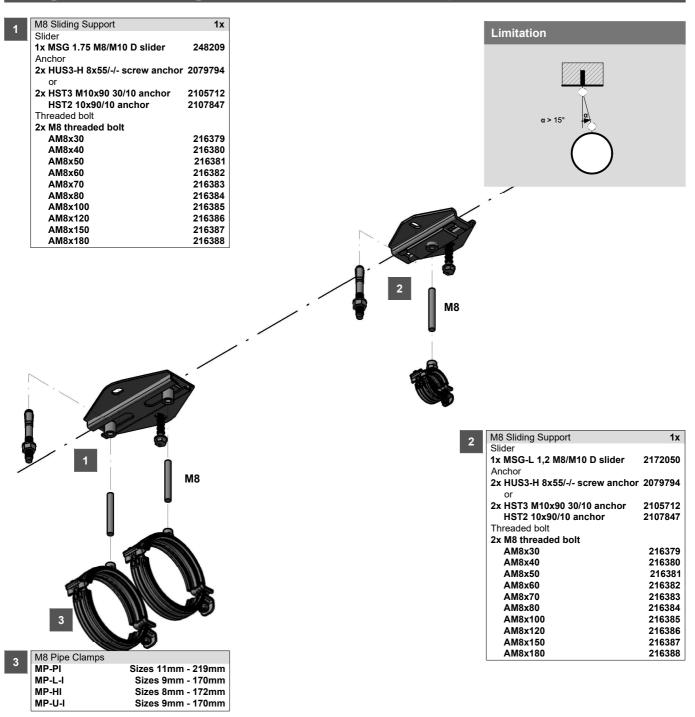


Application description	Application	Product lines	Base material
Heating - Single fastening M10	1	Beam Clamps	PMS
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	0	Swiveling elements Pipe rings	

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Single Fastening On Concrete - M8 Options



Application description	Applicatio	on	Product lines	Base material
Heating - Single fastening M8	1	1	Anchors	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatigue 			Sliders and Rollers	
impact • Loading and load impact must always be compared with 3D capacity limits for			Pipe rings	
every single part of the application	CP4			

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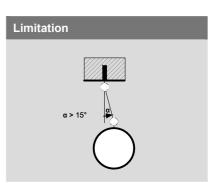
Single Fastening On Concrete - M10 Options

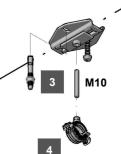
1

M8 Sliding Support	
Slider	
1x MRG 2.0 M10/M12 D slider	243550
Anchor	
2x HUS3-H 8x55/-/- screw anchor	2079794
or	
2x HST3 M10x90 30/10 anchor	2105712
HST2 10x90/10 anchor	2107847
Threaded bolt	
1x M10 threaded bolt	
AM10x40	216390
AM10x60	216391
AM10x80	216392
AM10x100	216393
AM10x120	216394
AM10x150	216395
AM10x180	216396

8209
9794
5712
7847
6390
6391
6392
6393
6394
6395
6396

M10





M8 Sliding Support

1x MSG-L 1,2 M8/M10 D slider

2x HST3 M10x90 30/10 anchor

HST2 10x90/10 anchor

2x HUS3-H 8x55/-/- screw anchor 2079794

2172050

2105712

2107847

216390

216391

216392

216393

216394

216395

216396

Slider

Anchor

or

Threaded bolt 1x M10 threaded bolt AM10x40

AM10x60

AM10x80

AM10x100

AM10x120

AM10x150

AM10x180

3

1 M10

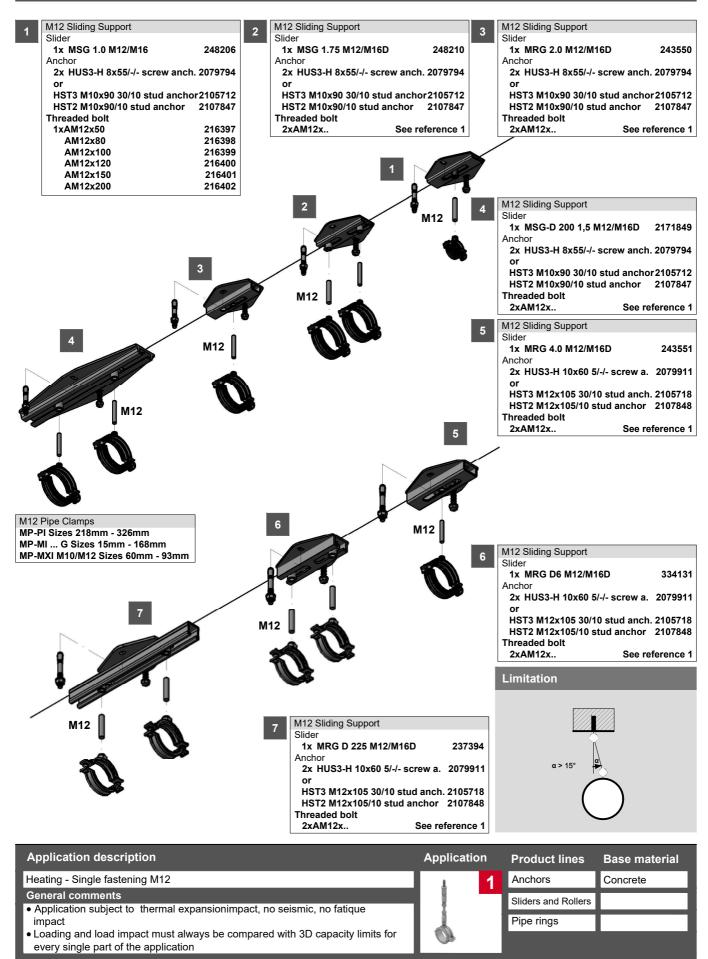
4	

M10 Pipe Clamps	
MP-PI	Sizes 11mm - 219mm
MP-L-I	Sizes 9mm - 170mm
MP-HI	Sizes 8mm - 172mm
MP-U-I	Sizes 9mm - 170mm
MP-MI G	Sizes 15mm - 168mm
MP-MXI M10/M12	Sizes 60mm - 93mm

Application description	Application	Product lines	Base material
Heating - Single fastening M10	1	Anchors	Concrete
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact 		Sliders and Rollers Pipe rings	
 Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	Q.		

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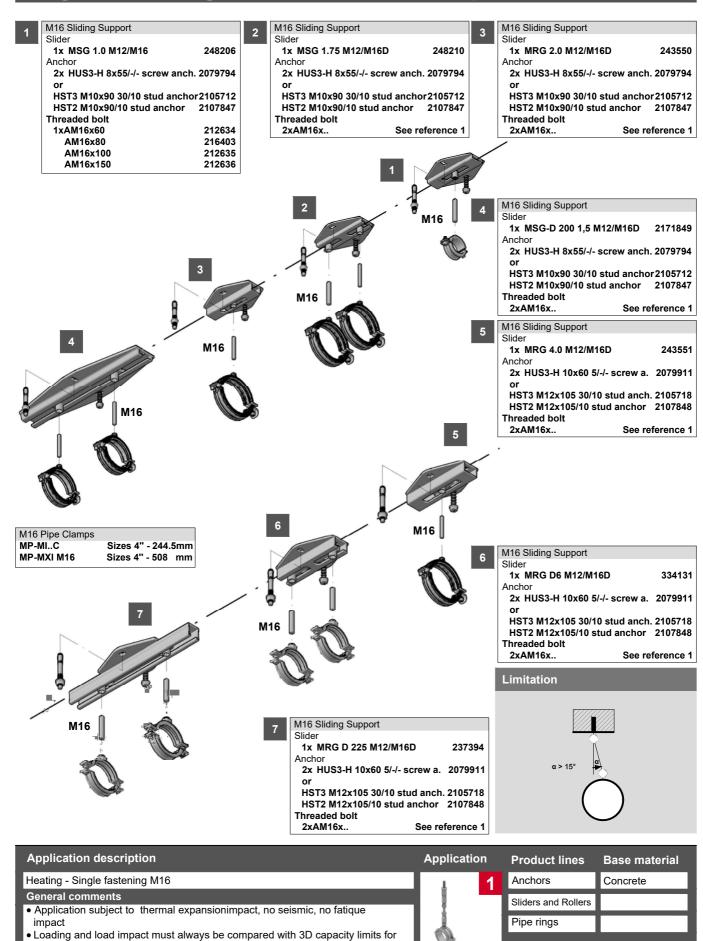
Single Fastening On Concrete - M12 Options



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Single Fastening On Concrete - M16 Options



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every single part of the application

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Heating - MQ System Headrail on Concrete

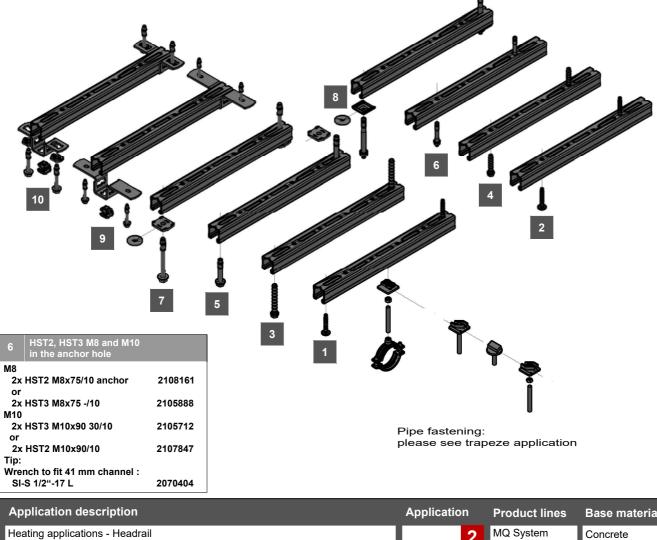
1	HUS-3PL 6 Screw Anchor in the slot	
2x	HUS-3PL 6 screw anchor	2195766
2	HUS-3PL 6 Screw Anchor in the anchor hole	
2x	HUS-3PL 6 screw anchor	2195766
3	HUS-3H 10 Screw Anchor in the slot	
2x	HUS3-H 10x60 5/-/- anchor	2079911
4	HUS-3H 8 Screw Anchor in the anchor hole	
2x	HUS3-H 8x55 5/-/- anchor	2079794
5	HST2, HST3 M10 in the slot	
2x H or	ST3 M10x90 30/10 anchor	2105712
	ST2 M10x90/10 anchor	2107847
	nch to fit 41 mm channel :	
	1/2"-17 L	2070404

7	HST2 M12, HST3 M12 through bolted through the	slot
Ancl 2x or	hor HST3 M12x145 70/50 anchor	2105851
2x	HST2 M12x145/50 I distribution washer	2227480
	MQZ-L13 boss plate	2199456
•.	13,0x40x3 A2K Sim.ISO708 washer	2184518
_		
8	HST2 M10, HST3 M10 through bolted through the	slot
Ancl	hor	
2x or	HST3 M10x130 70/50 anchor	2105715
2x Was	HST2 M10x130/50 anchor her	2227089
2x or	MQZ-L11 boss plate	2199455
•.	MQZ-P11 boss plate	2141909
•.	10,5x40x3 A2K Sim.ISO708	
27	washer	2184517

9	MQB-G ceiling clamp for 41mm format channel	
2x	MQB-G41 clamp	369674
2x	MQN-C pushbutton	2184368
Scre	w anchor	
4x	HUS3-H 8x55 5/-/- anchor	2079794
Stud	l anchor	
4x	HST3 M10x90 30/10 anchor	2105712
or		
4x	HST2 M10x90/10 anchor	2107847

MQB clam

10	for 41mm format channel	
For I	M10 only	
2x	MQB-41 clamp	369668
2x	MQN-C pushbutton	2184368
4x	MQZ-U reduction	369692
Scre	w anchor	
4x	HUS3-H 8x55/-/- anchor	2079794
Stud	anchor	
4x	HST3 M10x90 30/10 anchor	2105712
or		
4x	HST2 M10x90/10 anchor	2107847



General comments

These pictures do not show any loading capacity limits or exposure or limitation to any load combinations.

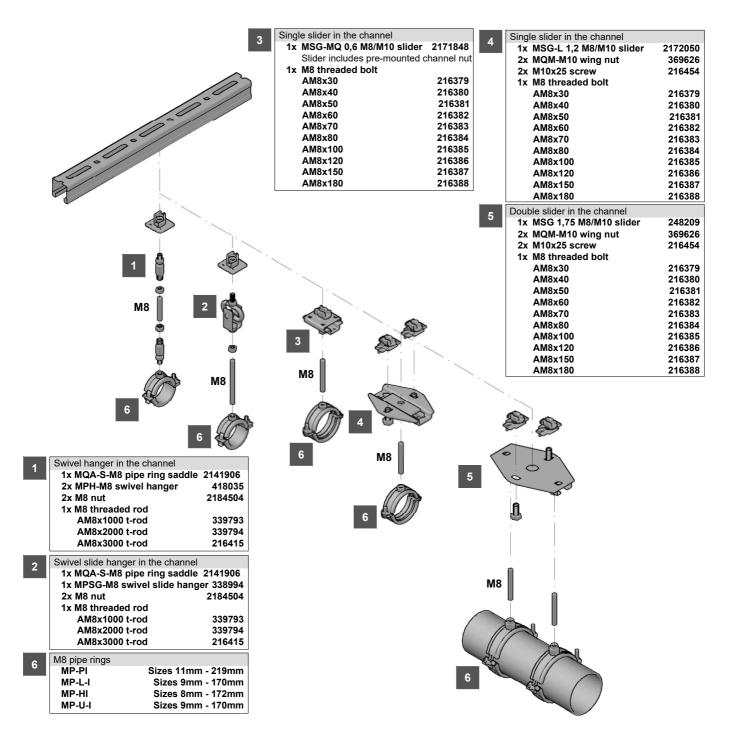
Application	Product lines	Base material
2	MQ System	Concrete
	Anchors	
00	Accessories	
200		

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Head Rail On Concrete -Options For M8 Pipe Connections

M8 solutions



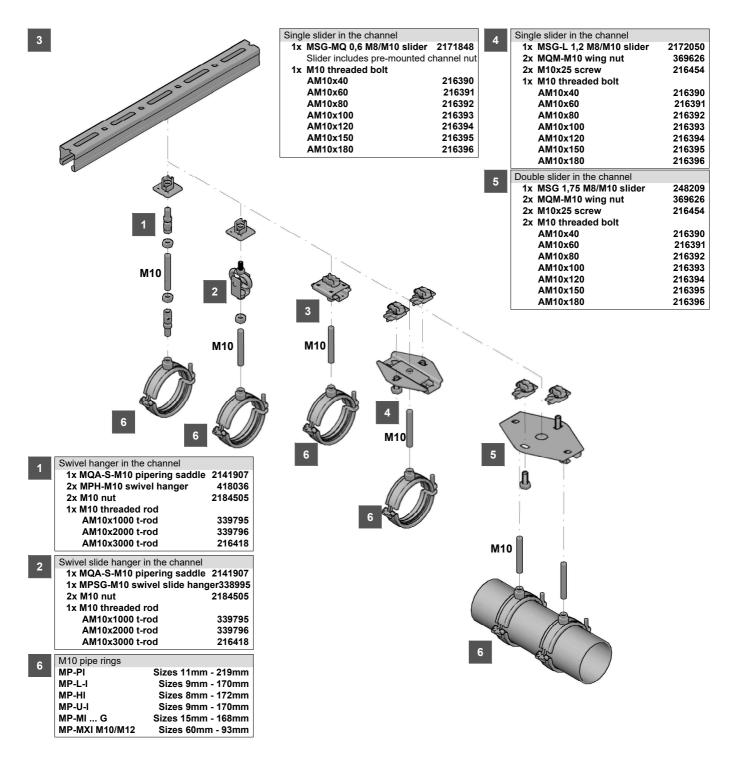
Application description	Application	Product lines	Base material
Heating - Head Rail	. 2	MQ System	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatigue 		Anchors	
impact		Expansion elements	
• Loading and load impact must always be compared with 3D capacity limits for every single part of the application			
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struc	tural engineer and making	the necessary calculations t	o ensure compliance with the

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Head Rail On Concrete -Options For M10 Pipe Connections

M10 solutions



Application	Product lines	Base material
. 2	MQ System	Concrete
	Anchors	
	Expansion elements	
<i>a</i>		
		2 MQ System Anchors Expansion elements

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Head Rail On Concrete -Options For M12 Pipe Connections

M12 solutions

AM12x..

See reference 2

1	Swivel hanger in the channel 1x MQA-M12-B saddle nut 2x MPH-M12 swivel hanger 2x M12 nut 1x M12 threaded rod AM12x1000 t-rod AM12x2000 t-rod AM12x3000 t-rod	369631 418038 2184554 339797 216420 216421		4		5	
	2		3 M12		6	6	
	M12 M12 6	M12	6				
	6				4	Long double slider in the channel 1x MSG-D 200 1,5 M12/M16 slider 2x MQM-M10 wing nut 2x M10x25 screw	2171849 369626 216454
2	Double slider in the channel 1x MSG 1,75 M12/M16 slider 2x MQM-M10 wing nut 2x M10x25 screw 2x M12 threaded bolt	248210 369626 216454				2x M12 threaded bolt AM12x50 AM12x80 AM12x100 AM12x120 AM12x120 AM12x150	216397 216398 216399 216400 216401
	AM12x50 AM12x80 AM12x100 AM12x120 AM12x150 AM12x200	216397 216398 216399 216400 216401 216402			5	AM12x200 Long double roller in the channel 1x MRG-D 225 M12/M16 roller 2x MQM-M12 wing nut 2x M12x25 screw 2x M12 threaded bolt	237394 369627 216458
3	Double roller in the channel 1x MRG-D6 M12/M16 roller 2x MQM-M12 wing nut 2x M12x25 screw 2x M12 threaded bolt AM12x See r	334131 369627 216458 reference 2			6		n - 168mm

Application description	Application	Product lines	Base material
Heating - Head Rail	. 2	MQ System	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatique 		Anchors	
 impact Loading and load impact must always be compared with 3D capacity limits for 	610	Expansion elements	
every single part of the application	Ø.		

MP-MXI M10/M12

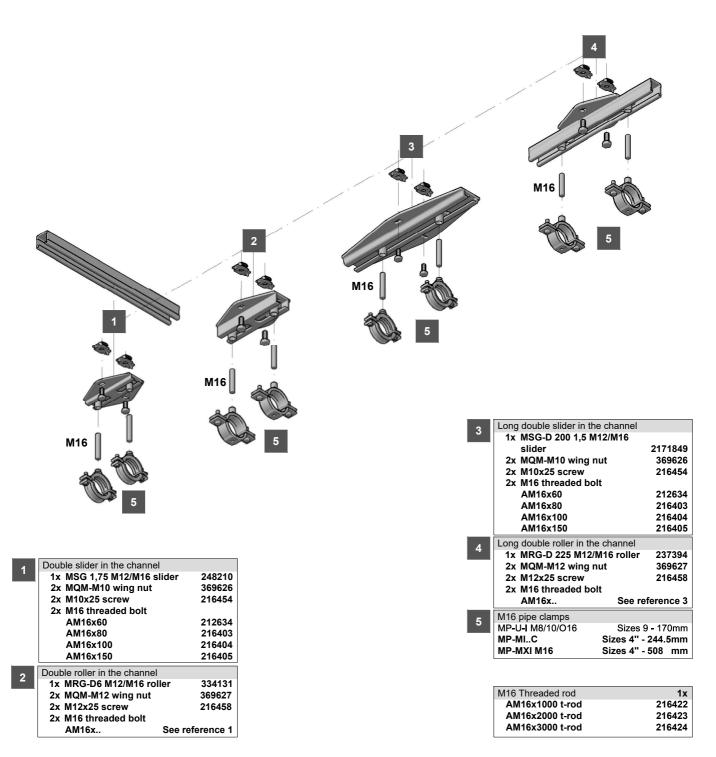
Sizes 60mm - 93mm

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Head Rail On Concrete -Options For M16 Pipe Connections

M16 solutions



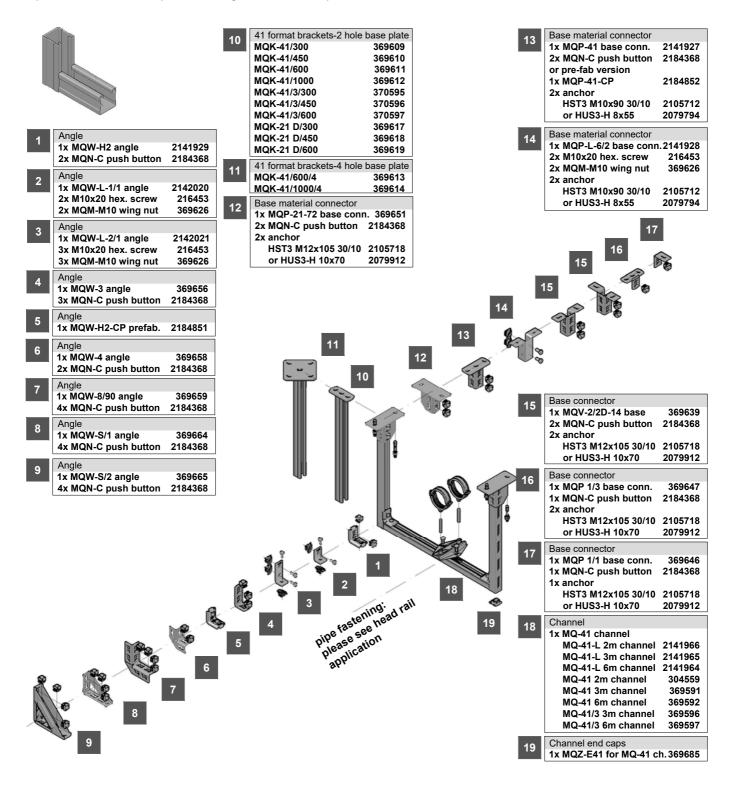
Application description	Application	Product lines	Base material
Heating - Head Rail	. 2	MQ System	Concrete
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	100	Anchors Expansion elements	

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Trapeze On Concrete - Main Frame Options

Open section of vertical profiles facing inside of the trapeze



Application description	Application	Product lines	Base material
Plumbing - trapez frame	⊲ 3	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads 	ap op	Sliders/Rollers	
• Loading and load impact must always be compared with 3D capacity limits for every single part of the application		Anonors	

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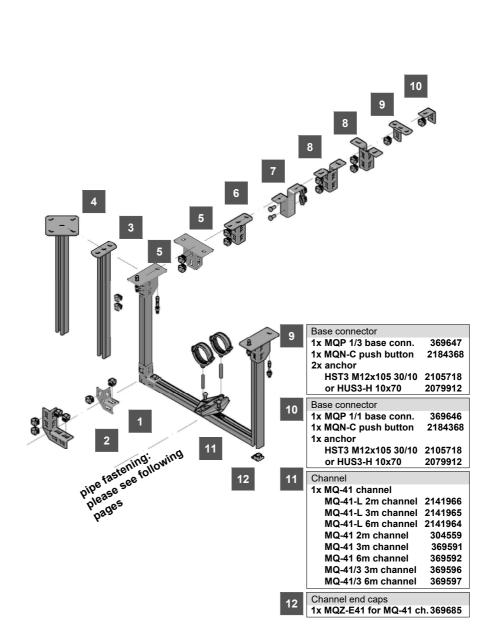


Trapeze On Concrete - Main Frame Options

Open section of vertical profiles facing pipe axis



1	Angle	
	1x MQW-4 angle	369658
	2x MQN-C push button	2184368
2	Angle	
2	1x MQW-8/90 angle	369659
	4x MQN-C push button	2184368
	41 format brackets-2 hole	base plate
3	MQK-41/300	369609
	MQK-41/450	369610
	MQK-41/600	369611
	MQK-41/1000	369612
	MQK-41/3/300	370595
	MQK-41/3/450	370596
	MQK-41/3/600	370597
	MQK-21 D/300	369617
	MQK-21 D/450	369618
	MQK-21 D/600	369619
4	41 format brackets-4 hole	
	MQK-41/600/4	369613
	MQK-41/1000/4	369614
5	Base material connector	
ວ	1x MQP-21-72 base conr	n. 369651
	2x MQN-C push button	
	2x anchor	
	HST3 M12x105 30/10	2105718
	or HUS3-H 10x70	2079912
	Base material connector	
6	1x MQP-41 base conn.	2141927
	2x MQN-C push button	2184368
	2x mon-c push button 2x anchor	2104300
	HST3 M10x90 30/10	2105712
	or HUS3-H 8x55	2079794
		20/9/94
7	Base material connector	
	1x MQP-L-6/2 base conn	
	2x M10x20 hex. screw	216453
	2x MQM-M10 wing nut	369626
	2x anchor	
	HST3 M10x90 30/10	
	or HUS3-H 8x55	2079794
0	Base connector	
8	1x MQV-2/2D-14 base co	nn.369639
	2x MQN-C push button	2184368
	2x anchor	
	HST3 M12x105 30/10	2105718
	or HUS3-H 10x70	2079912
	0. 11000 11 10x10	



Application description	Application	Product lines	Base material
Plumbing - trapez frame	⊲ 3	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	80 00 T	Sliders/Rollers Anchors	

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Trapeze On Concrete - Main Frame Options: Vertical Upright

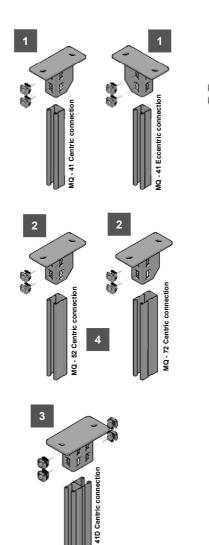
Assembly options

MQP 21-72 Base material	Connector
multidirectional connectior	n and
associated channels	
1x MQP-21-72 base conr	n. 369651
2x MQN-C push button	2184368
41 mm format channels	
MQ-41-L 2m channel	2141966
MQ-41-L 3m channel	2141965
MQ-41-L 6m channel	2141964
MQ-41 2m channel	304559
MQ-41 3m channel	369591
MQ-41 6m channel	369592
MQ-41/3 3m channel	369596
MQ-41/3 6m channel	369597
MQ-41 U 6m channel	369595
MQ-21 D 3m channel	369601
MQ-21D 6m channel	369602

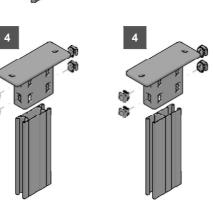
2	MQP 21-72 Base Material	Connector
2	one direction connection a	nd
	associated channels	
	1x MQP-21-72 base conn	. 369651
	2x MQN-C push button	2184368
	52 and 72 mm format char	nels
	MQ-52 3m channel	373795
	MQ-52 6m channel	369598
	MQ-72 3m channel	373797
	MQ-72 6m channel	369599
	MQ-72 U 6m channel	370593

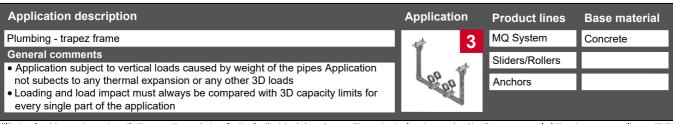
MQP 82 Base	Material Connector
and associated	
1x MQP-82 ba	ise conn. 369652
4x MQN-C pu	
41D mm forma	at channels
MQ-41D 3r	n channel 369603
MQ-41D 6r	n channel 369604

4	MQP 124 Channel base	
4	and associated channels	
	1x MQP- 124 ch.base	369653
	4x MQN-C push button	2184368
	124mm format channels	
	MQ-52-72 D 3m	373799
	MQ-52-72 D 6m	369605
	MQ-124X D 6m	369606

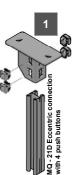


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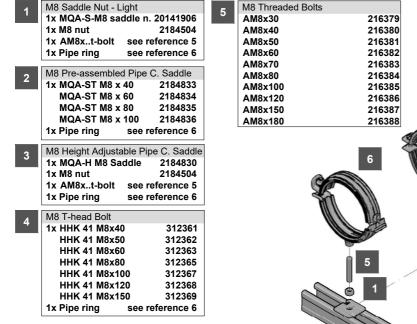
MQ - 21D Centric connectio

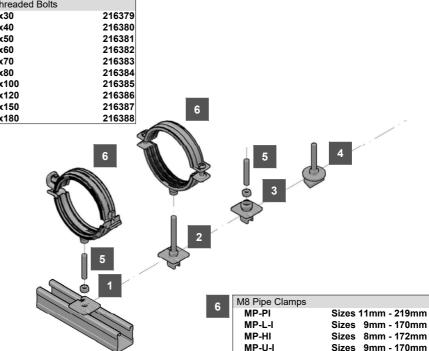
21D Eccent



Trapeze On Concrete -Quiet Zone pipe Fastening M8,M10

Quiet zone solutions M8





Quiet zone solutions M10

Quic							
7	M10 Saddle Nut - Light	12	M10 Threaded Bolts	040000			
	1x MQA-S-M10 saddle n.20141907 1x M10 hex. nut 2184505		AM10x40	216390			
	1x M10 hex. nut 2184505 1x AM10xt-bolt see reference 12		AM10x60 AM10x80	216391 216392			
	1x Pipe ring see reference 12		AM10x00	216392			
	TX Fipe fing See felefence 15		AM10x120	216393			
8	M10 Saddle Nut - Heavy Fire Rated		AM10x120	216394			
0	1x MQA-M10-B saddle n. 2199452		AM10x180	216396	13		
	1x M10 hex. nut 2184505		Amiloxioo	210000			
	1x AM10xt-bolt see reference 12				Se MI		12 11
	1x Pipe ring see reference 13			10		U -	
	M10 Pre-assembled Pipe C. Saddle			13		9	40
9	1x MQA-ST M10 x 40 2184837					ų,	10
	MQA-ST M10 x 60 2184838		S.C.				
	MQA-ST M10 x 80 2184839		IT W				
	MQA-ST M10 x 100 2184840			H.	12	9 ~ ~	
	1x Pipe ring see reference 13					25	
	M10 Height Adjustable Pipe C.Saddle						
10	1x MQA-H M10 Saddle 2184831			Ĭ_	🔿 8	•	
	1x M10 hex. nut 2184505			12			
	1x AM10xt-bolt see reference 12						
	1x Pipe ring see reference 13				a des		
				• 7			
11	M10 T-head Bolt			4			
	1x HHK 41 M10x40 312371			3	13	M10 Pipe Clamps	
	HHK 41 M10x60 312373 HHK 41 M10x80 312374					MP-PI	Sizes 11mm - 219mm
	1x Pipe ring see reference 13					MP-L-I MP-HI	Sizes 9mm - 170mm Sizes 8mm - 172mm
	TAT The ting See telefelice 15					MP-HI MP-U-I	Sizes 8mm - 172mm Sizes 9mm - 170mm
				•		MP-0-1 MP-MI G	Sizes 15mm - 168mm
						MP-MXI M10/M12	Sizes 60mm - 93mm
							01203 0011111 - 9311111

Application description	Application	Product lines	Base material
Plumbing - trapez frame	at 3	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	0000	Pipe Rings	

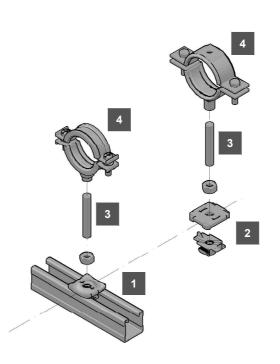
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Trapeze On Concrete -Quiet Zone pipe Fastening M1<u>2,M16</u>

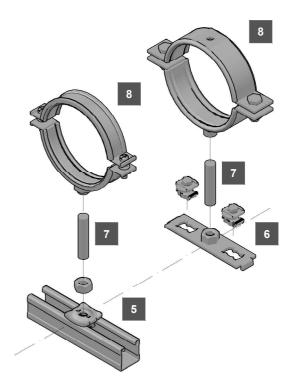
Quiet zone solutions M12

	M12 Saddle Nut - H	eavy
1	1x MQA-M12-B sad	-
	1x M12 nut	2184554
	1x AM12xt-bolt	see reference 3
	1x Pipe Clamp	see reference 4
		See reference 4
2	M12 Channel Nut a	nd Square Washer
	1x MQM-M12 wing	nut 369627
	1x MQZ-L13 squar	e washer 2199456
	1x M12 nut	2184554
	1x AM12xt-bolt	see reference 3
	1x Pipe Clamp	see reference 4
3	M12 Threaded Bolts	3
3	AM12x50	216397
	AM12x80	216398
	AM12x100	216399
	AM12x120	216400
	AM12x150	216401
	AM12x200	216402
4	M12 Pipe Clamps	
4	MP-PI	Sizes 218mm - 326mm
	MP-MI G	Sizes 15mm - 168mm
	MP-MXI M10/M12	Sizes 60mm - 93mm



Quiet zone solutions M16

5	M16 Saddle Nut - Heavy	
	1x MQA-M16-B saddle nut	2199454
	1x M16 nut	2184506
	1x AM16xt-bolt	see reference 7
	1x Pipe Clamp	see reference 8
6	M16 Pipe Ring Connection	Saddle
	1x MQG-2-M16 base plate	369682
	MQN-C push button	2184368
	1x AM16xt-bolt	see reference 7
	1x Pipe Clamp	see reference 8
7	M16 Threaded Bolts	
7	M16 Threaded Bolts AM16x60	212634
7		212634 216403
7	AM16x60	
7	AM16x60 AM16x80	216403
7	AM16x60 AM16x80 AM16x100 AM16x150	216403 212635
	AM16x60 AM16x80 AM16x100 AM16x150 M16 Pipe Clamps	216403 212635 212636
7 8	AM16x60 AM16x80 AM16x100 AM16x150 M16 Pipe Clamps MP-U-I M8/10/O16 Siz	216403 212635 212636 es 9 - 170 mm
	AM16x60 AM16x80 AM16x100 AM16x150 M16 Pipe Clamps MP-U-I M8/10/O16 Siz	216403 212635 212636
	AM16x60 AM16x80 AM16x100 AM16x150 M16 Pipe Clamps MP-U-I M8/10/O16 Siz MP-MIC Siz	216403 212635 212636 es 9 - 170 mm



Application description	Application	Product lines	Base material
Plumbing - trapez frame	⊲ 3	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	op op	Pipe Rings	

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Trapeze On Concrete Expansion Zone Pipe Fastening M8,M10

Expansion zone solutions M8

Image: Side Side Side Side Side Side Side Side	
1x MSG 1,75 M8/M10D slider MQM-M10 wing nut Steps 2 1x MSG-M2.0,6 M8/M10 slider 217 Slider includes pre-mounted channel nut Slider includes pre-mounted channel NBC-L1,2 Single Slider for M8/M10 Slider 217 2: MOM-M10 wing nut Slider includes pre-mounted channel NMSC-L1,2 Single Slider for M8/M10 Slider 217 2: MOM-M10 wing nut Slider includes pre-mounted channel NMSC-L1,2 Single Slider for M8/M10 Slider 217 2: MOM-M10 wing nut Slider includes pre-mounted channel NMSC-L1,2 Single Slider for M8/M10 Slider 217 2: MOM-M10 wing nut Slider includes pre-mounted channel NMSC-L1,2 Single Slider for M8/M10 Slider 217 2: MOM-M10 wing nut Slider includes pre-mounted channel NMSC-L1,2 Single Slider for M8/M10 Slider 217 2: MOM-M10 wing nut Slider includes pre-mounted channel NMSC L1,2 Single Slider for M8/M10 Slider 217 2: MOM-M10 wing nut Slider includes pre-mounted channel NMSC L1,2 Single Slider for M8/M10 Slider 217 2: MOM-M10 wing nut Slider includes pre-mounted channel NMSC L1,2 Single Slider for M8/M10 Slider 217 2: MOM-M10 wing nut Slider includes pre-mounted channel NMSC L1,2 Single Slider for M8/M10 Slider 217 2: MOM-M10 wing nut Slider for M8/M10 Slider 217 2: MOM-M10 wing nut Slider for M8/M10 Slider 217 2: MOM-M10 wing nut Slider for M8/M10 Slider for	0.60kN 20mm
3 3 4 2 MsG-L 1,2 Single Slider for MS/M10 5 4 4 4 5 6 6 MSG-L 1,2 Single Slider for MS/M10 wing nut 36 2 8 7 MSG-L 1,2 MS/M10 slider 217 2 4 8 MSG-L 1,2 MS/M10 slider 217 2 5 6 9 MSG-L 1,2 MS/M10 wing nut 36 2 7 7 9 MSG-L 1,2 Sizes 11mm - 219mm 6 4 7 7 9 MSG-L 1,2 Sizes 11mm - 219mm 1 8 2 6 9 MSG-L 1,2 Sizes 11mm - 219mm 1 8 8 2 6 9 MSG-L 1,2 Single Slider for MS/M10 2 6 6 6 6 6 9 MSG-L 1,2 Single Slider for MS/M10 2 6	
 MB Pipe Clamps MP-PI Sizes 11mm - 219mm MP-H Sizes 3 mm - 170mm MP-U-1 Sizes 3 mm - 170mm MP-U-1 Sizes 3 mm - 170mm MP-L-1 Sizes 3 mm - 170mm MP-U-1 Sizes 3 mm - 170mm MP-NI Sizes 3 mm - 170mm MP-NI MS to a sizes 3 mm - 170mm MP-ANI M10/M12 Sizes 3 mm - 170mm MSC 1,75 Double Slider for M8/M10 Loading capacity MSC 1,75 Double Slider for M8/M10 Loading capacity	30mm
 M8 Pipe Clamps MP-PI Sizes 11mm - 219mm MP-L-1 Sizes 9mm - 170mm MP-HI Sizes 8mm - 172mm MP-U-I Sizes 9mm - 170mm MP-U-I Sizes 9mm - 170mm MP-L-1 Sizes 9mm - 170mm MP-L-1 Sizes 9mm - 170mm MP-HI Sizes 9mm - 170mm MP-MI G Sizes 15mm - 168mm MP-MXI M10/M12 Sizes 60mm - 93mm MP-MXI M10/M12 Sizes 60mm - 93mm MSG 1,75 Double Slider for M8/M10 Loading capacity max. 1.75kN Expansion capacity: centered 47mm MSG -L 1,2 Single Slider for M8/M10 Loading capacity max. 1.75kN Expansion capacity: centered 47mm 	72050 69626 16453
12 M10 Pipe Clamps MP-PI Sizes 11mm - 219mm MP-L-I Sizes 9mm - 170mm MP-L-I Sizes 9mm - 170mm MP-U-I Sizes 9mm - 170mm MP-U-I MSG - L 1,2 Single Slider for M8/M10 Loading capacity MSG - L 1,2 Single Slider for M8/M10 Loading capacity MSG - MQ 0,6 Single Slider for M8/M10 Loading capacity MSG - L 1,2 Single Slider for M8/M10 Loading capacity MSG - L 1,2 Single Slider for M8/M10 Loading capacity MSG - L 1,2 Single Slider for M8/M10 Loading capacity MSG - MQ 0,6 Single Slider for M8/M10 Loading capacity MSG - L 1,2 Single Slider for M8/M10 Loading capacity MSG - L 1,2 Single Slider for M8/M10 Loading capacity MSG - L 1,2 Single Slider for M8/M10 Loading capacity MSG - MQ 0,6 Single Slider for M8/M10 Loading capacity MSG - MQ 0,6 Single Slider for M8/M10 Loading capacity MSG - MQ 0,6 Single Slider for M8/M10 Loading capacity MSG - MQ 0,6 Single Slider for M8/M10 Loading capacity MSG - MQ 0,6 Single Slider for M8/M10 Loading capacity MSG - MQ 0,6 Single Slider for M8/M10 Loading capacity MSG - MQ 0,6 Single Slider for M8/M10 Loading capacity Centered 30mm end to end 60mm MSG - MQ 0,6 Single Slider for M8/M10 Expansion capacity Centered 2 POM for composition to chapacity Centered 47mm Sector 47mm Sector 47mm Sector 47mm	6379 6380 6381 6382 6383 6384 6385
MP-HI Sizes 8mm - 172mm MP-U-I Sizes 9mm - 170mm MP-MI G Sizes 15mm - 168mm MP-MXI M10/M12 Sizes 6mm - 93mm MSG 1,75 Double Slider for M8/M10 Loading capacity max. 1.20kN Loading capacity max. 1.75kN Expansion capacity: centered 30mm POM for composition to channel ROM for composition to channel	6386 6387
MP-MI G MP-MXI M10/M12 Sizes 15mm - 168mm Sizes 60mm - 93mm MSG-L 1,2 Single Slider for M8/M10 Loading capacity MSG-MQ 0,6 Single Slider for M8/M10 Loading capacity 9 MSG 1,75 Double Slider for M8/M10 Loading capacity Taxing a state of the state of th	6388
Expansion capacity: centered 47mm	0.60kN 20mm
1x MSG-L 1,2 M8/M10 slider 2172050 1x MSG-MQ 0,6 M8/M10 slider 217 BOM for connection to channel 2x MQM-M10 wing nut 369626 Slider includes pre-mounted channel	
1x MSG 1,75 M8/M10D slider 248209 2x MQM-M10 wing nut 369626 2x M10x20 hex. head screw 216453 10 MRG 2,0 Single Roller for M10/M12 10 MRG 2,0 Single Roller for M10/M12	
Expansion capacity max 2.00kN Expansion capacity centered 40mm end to end 80mm	72051 84505
1x MRG 2,0 M10/M12 roller 243550 2x MQM-M10 wing nut 369626 2x M10x20 hex. head screw 216453 for connection to channel 12 12 11 11	12
10 10 11 10 11 11 11 11 11 11	6
Application description Application Product lines Base materia	ial
Sliders - Fixed on channel 3 Sliders / Rollers Channel General comments Application subject to vertical loads caused by weight of the pipes Application not subjects to any thermal expansion or any other 3D loads Acessories MQ channels • Loading and load impact must always be compared with 3D capacity limits fo MQ channels MQ channels	
every single part of the application	with the
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Trapeze On Concrete Expansion Zone Pipe Fastening M12,M16

Expansion zone solutions M12

Expansion zone solutions witz		
6	MRG-D 225 Double Roller for M12/M16 1 Loading capacity max. 2.50kN Expansion capacity: centered 112.5mm end to end 225.0mm	MSG 1,75 Double Slider for M12/M16 Loading capacity max. 1.75kN Expansion capacity: centered 47mm end to end 94mm
	BOM for connection to channel1xMRG-D 225 M12/M16 roller2373942xMQM-M12 wing nut3696272xM12x22 hex. head screw216457	BOM for connection to channel1xMSG 1,75 M12/M16D slider2482102xMQM-M10 wing nut3696262xM10x20 hex. head screw216453
	6	MRG D6 Double Roller for M12/M16 Loading capacity max. 8.00kN Expansion capacity: centered 58mm end to end 116mm
3		BOM for connection to channel 1x MRG D6 M12/M16 roller 344131
		2x MQM-M12 wing nut 369627 2x M12x22 hex. head screw 216457
5 Threaded Bolts M12 AM12x 50 216397 AM12x 80 216398 AM12x100 216399 AM12x120 216400		MSG-D 200 Double Slider for M12/M16 Loading capacity max. 1.50kN Expansion capacity: centered 100mm end to end 200mm
AM12x150 216401 AM12x180 216402 6 M12 Pipe Clamps MP-PI Sizes 218mm - 326mm		BOM for connection to channel 1x MSG-D 200 1,5 M12/M16 2171849 2x MQM-M10 wing nut 369626 2x M10x20 hex. head screw 216453
MP-MI G Sizes 15mm - 168mm MP-MXI M10/M12 Sizes 60mm - 93mm		
Expansion zone solutions M16	MRG-D 225 Double Roller for M12/M16	MSG 1,75 Double Slider for M12/M16
	Loading capacity max. 2.50kN Expansion capacity: centered 112.5mm end to end 225.0mm	Loading capacity max. 1.75kN Expansion capacity: centered 47mm end to end 94mm
	BOM for connection to channel1xMRG-D 225 M12/M162373942xMQM-M12 wing nut3696272xM12x22 hex. head screw216457	BOM for connection to channel1xMSG 1,75 M12/M16D slider2482102xMQM-M10 wing nut3696262xM10x20 hex. head screw216453
	12	MRG D6 Double Roller for M12/M16Loading capacitymax. 8.00kNExpansion capacity:centeredcentered58mmend to end116mm
9	11 12	BOM for connection to channel1xMRG D6 M12/M16 roller3441312xMQM-M12 wing nut3696272xM12x22 hex. head screw216457
Threaded Bolts M16 AM16x 60 212634 AM16x 80 216403 AM16x100 212635 AM16x150 212636		MSG-D 200 Double Slider for M12/M16 Loading capacity max. 1.50kN Expansion capacity: centered 100mm end to end 200mm
M16 Pipe Clamps MP-U-I M8/10/O16 Sizes 9 - 170 mm with addapter or directly in the slider/roller MP-GA M16 (M16) 2244772 MP-MIC Sizes 4" - 244.5mm MP-MXI M16 Sizes 4" - 508 mm		BOM for connection to channel1xMSG-D 200 1,5 M12/M1621718492xMQM-M10 wing nut3696262xM12x22 hex. head screw216453
Application description	Application	Product lines Base material
Sliders - Fixed on channel	3	Sliders / Rollers Channel

General	comments

 Application subject to vertical loads caused by weight of the pipes Application not subjects to any thermal expansion or any other 3D loads

• Loading and load impact must always be compared with 3D capacity limits fo

every single part of the application

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Acessories

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MQ channels



Galvanized Sliders / Rollers Fixed On Channel

1	MSG-MQ 0,6 Single Slider for M8/M10 Loading capacity max. 0.60kN Expansion capacity: centered 20mm end to end 40mm	MSG-SE 1,75 Slider for M10 traveling in channel MSG 1,0 Single Slider for M12/M16 Loading capacity Loading capacity max. 1.75kN Expansion capacity: limited by channel)mm
	BOM for connection to channel 1x MSG-MQ 0,6 M8/M10 slider 2171848 Slider includes pre-mounted channel nut	BOM for connection to channel BOM for connection to channel 1x MSG-SE 1,75 M10 slider 2172051 no other accessories necessary 2x MQM-M10 wing nut	206 626 6453
٩	3 3 1	MSG-L 1,2 Single Slider for M8/M10 Loading capacity max. 1.00	00kN 0mm
		BOM for connection to channel 1x MSG-L 1,2 M8/M10 slider 2172050 248 2x MOM M10 wing nut 369	207 626 6453
		MSG 1,0 Single Slider for 3/4" Loading capacity max. 1.0)mm
5	MSG 1,75 Double Slider for M8/M10 Loading capacity max. 1.75kN	7 W 2x MOM-M10 wing put 369	3208 626 6453
	BOM for connection to channel 1x MSG 1,75 M8/M10D slider 248209	are or torsion Se aware or torsion E a aware or torsion	
	2x MQM-M10 wing nut M10x20 hex. head screw 369626 216453 MSG 1,75 Double Slider for M12/M16 Loading capacity max. 1.75kN Expansion capacity: centered 47mm	Son 4 See sware of torsion 55	
	end to end 94mm BOM for connection to channel 1x MSG 1,75 M12/M16D slider 248210 2x MQM-M10 wing nut 369626 2x M10x20 hex. head screw 216453	^{corsion} se sware or torsion 2	_
		MRG D6 Double Roller for M12/M16 Loading capacity max. 8.00kN	
6	MRG 2,0 Single Roller for M10/M12 8 Loading capacity max. 2.00kN Expansion capacity: centered 40mm end to end 80mm	Loading capacity max. 8.00kN Expansion capacity: centered 58mm end to end 116mm	
	BOM for connection to channel1xMRG 2,0 M10/M12 roller2435502xMQM-M10 wing nut3696262xM10x20 hex. head screw216453	BOM for connection to channel1xMRG D6 M12/M16 roller3441312xMQM-M12 wing nut3696272xM12x22 hex. head screw216457	
7	MRG 4,0 Single Roller for M12/M16 9 Loading capacity max. 4.00kN Expansion capacity: centered 60mm end to end 120mm	MSG-D 200 Double Slider for M12/M16 MRG-D 225 Double Roller for M12/M16 Loading capacity max. 1.50kN Expansion capacity: centered end to end 200mm	0kN 5mm
	BOM for connection to channel1xMRG 4,0 M12/M16 roller2435502xMQM-M12 wing nut3696272xM12x22 hex. head screw216457	2x MQM-M10 wing nut 369626 2x MQM-M12 wing nut 369	394 627 6457
Ар	plication description	Application Product lines Base materia	1
Ger • Ap	ers - Fixed on channel neral comments oplication subject to vertical loads caused by w		1
• Lo	at subjects to any thermal expansion or any oth ading and load impact must always be compar ery single part of the application		

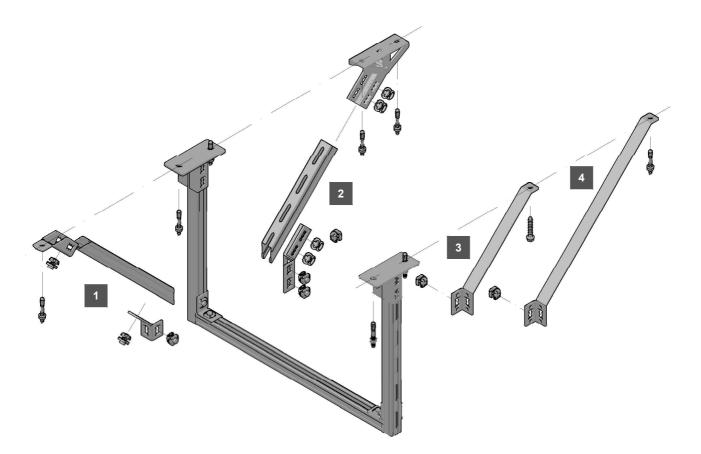
- not subjects to any thermal expansion or any other 3D loads
- Loading and load impact must always be compared with 3D capacity limits fo
- every single part of the application

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Trapeze On Concrete -Main Frame Options - Axial Bracing

Using MQ channels or pre-fab. braces



Axial Bracing using MQP-45	Connector
Upper brace connection	Sonnector
1x MQP-45 channel base	369649
1x MQN-C push button	2184368
1x Anchor	
HUS3-H 10x70/-/- screw	
anchor	2079912
or	
HST3 M12x105 30/10 stud	ł
anchor	2105718
HST2 M12x105/10 stud	
anchor	2107848
Channel brace - 41 mm forma	at channels
MQ-41-L 2m channel	2141966
MQ-41-L 3m channel	2141965
MQ-41-L 6m channel	2141964
MQ-41 2m channel	304559
MQ-41 3m channel	369591
MQ-41 6m channel	369592
MQ-41/3 3m channel	369596
MQ-41/3 6m channel	369597
MQ-21D 3m channel	369601
MQ-21D 6m channel	369602
Bottom brace connection	
1x MQW-3/135 connector	369663
2x MQN-C push button	2184368

1

2	Axial Bracing using MQP-45 Co	onnector
2	Upper brace connection	
	1x MQP-G pivot base	369654
	2x MQN-C push button	2184368
	2x Anchor	
	HUS3-H 10x70/-/- screw	
	anchor	2079912
	or	
	HST3 M12x105 30/10 stud	
	anchor	2105718
	HST2 M12x105/10 stud	
	anchor	2107848
	Channel brace - 41 mm format	channels
	MQ-41-L 2m channel	2141966
	MQ-41-L 3m channel	2141965
	MQ-41-L 6m channel	2141964
	MQ-41 2m channel	304559
	MQ-41 3m channel	369591
	MQ-41 6m channel	369592
	MQ-41/3 3m channel	369596
	MQ-41/3 6m channel	369597
	MQ-21D 3m channel	369601
	MQ-21D 6m channel	369602
	Bottom brace connection	
	1x MQW-8/45 connector	369660
	4x MQN-C push button	2184368

3	Axial Bracing using Short	MQK Brace
.	1x MQK-SK pre-fab. brac	e 369622
	1x MQN-C push button	2184368
	2x Anchor	
	HUS3-H 10x70/-/- screw	
	anchor	2079912
	or	
	HST3 M12x105 30/10	
	stud anchor	2105718
	HST2 M12x105/10	
	stud anchor	2107848
4	Axial Bracing using Short	MQK Brace
4	1x MQK-SL pre-fab. brac	
	1x MQN-C push button	2184368
	2x Anchor	
	HUS3-H 10x70/-/- screw	
	anchor	2079912
	or	
	HST3 M12x105 30/10	
	stud anchor	2105718
	HST2 M12x105/10	
	stud anchor	2107848
	stud anchor	210/040

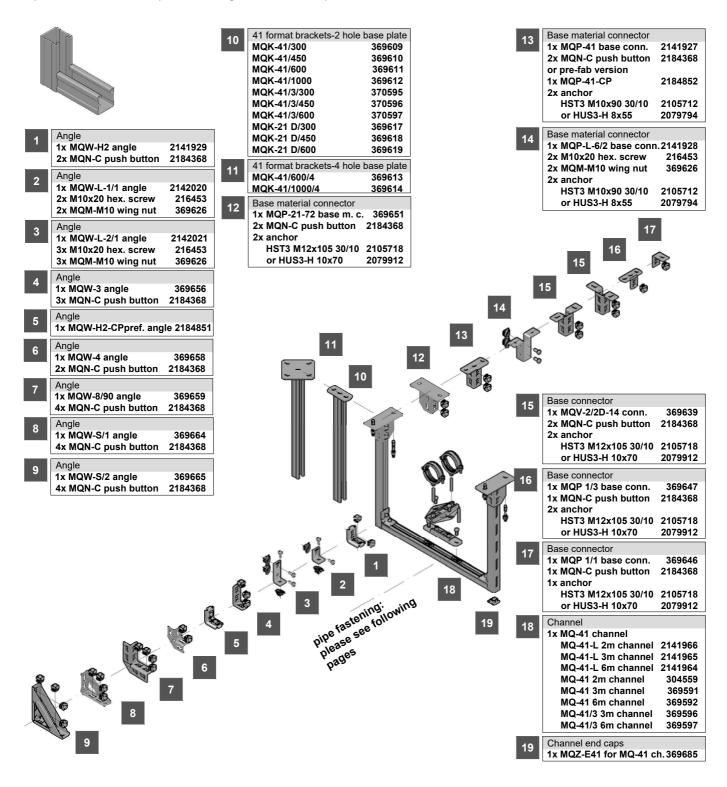
Application descriptionApplicationProduct linesBase materialPlumbing - trapez frameMQ SystemConcreteGeneral commentsMQ SystemConcrete• Application subject to vertical loads caused by weight of the pipes Application
not subects to any thermal expansion or any other 3D loads
• Loading and load impact must always be compared with 3D capacity limits for
every single part of the applicationMQ SystemConcrete

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Natural Compensation Zone Trapeze - Options

Open section of vertical profiles facing inside of the trapeze



Application description	Application	Product lines	Base material
Heating - natural compensation zone trapeze	< 4	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for 	opop	Sliders/Rollers Anchors	
every single part of the application			

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Natural Compensation Zone Trapeze -Node stiffening Options 1

Stiffening by using MQW-S2

Stiffening by using MQW-S1



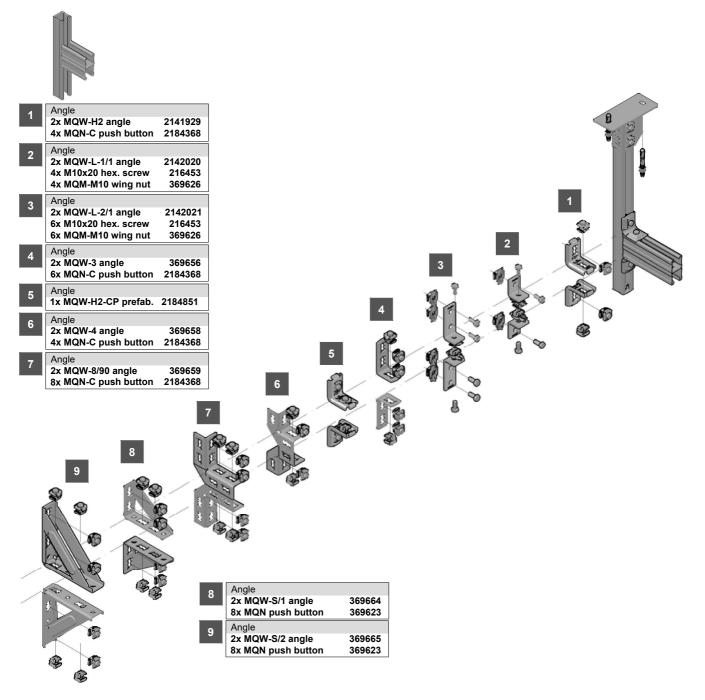
Application description	Application	Product lines	Base material
Heating - natural compensation zone trapeze	4	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	apop		

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Natural Compensation Zone Trapeze -Node stiffening Options 2

Open section of the vertical channel facing inside of the trapeze and horizontal channel as double channel



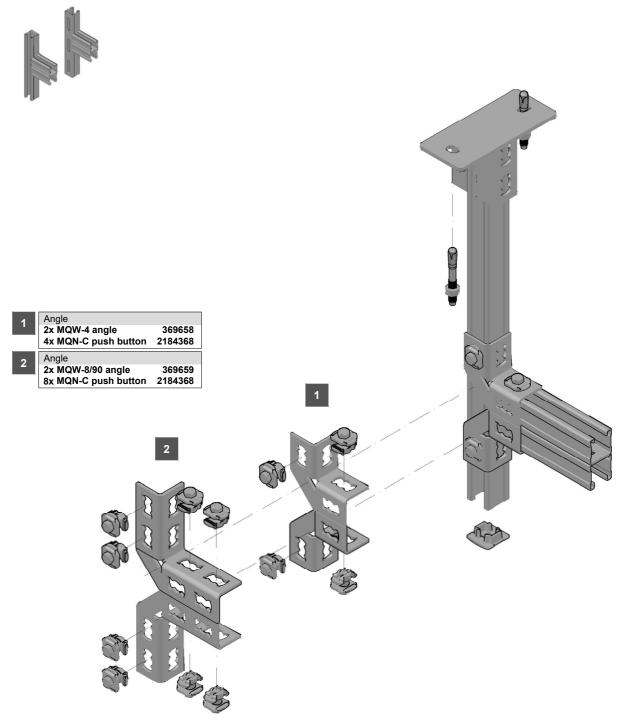
Application description	Application	Product lines	Base material
Heating - natural compensation zone trapeze	at 5	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	opor		

Hit instructions for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product lises at that the product is used strictly in accordance with the applicable Hilti instructions for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product literature, and that the relevant applicable Hilti component of data sheets, technical specifications and supporting product literature, and that the relevant applicable exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.



Natural Compensation Zone Trapeze -Node stiffening Options 3

Open section of the vertical channel facing pipe axis and horizontal channel as double channel



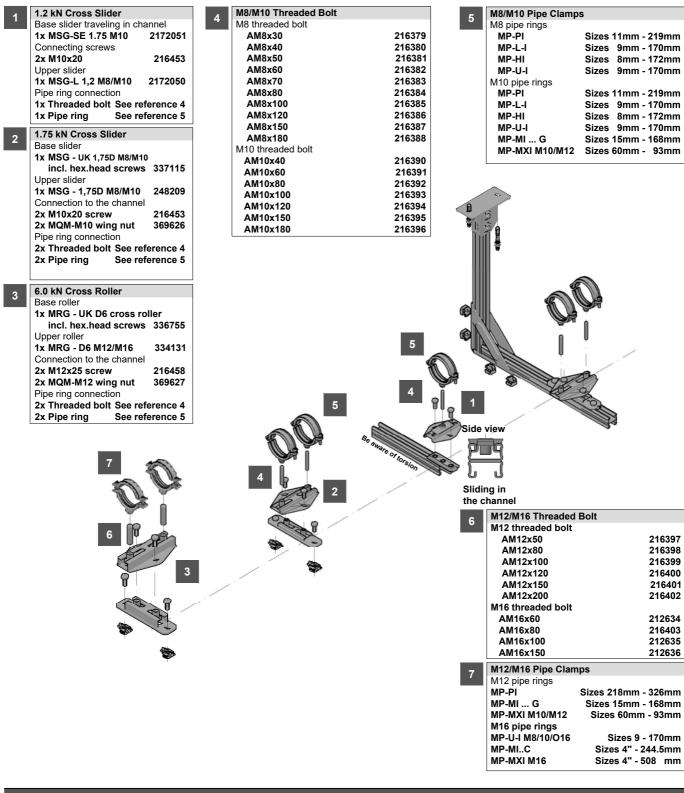
Application description	Application	Product lines	Base material
Heating - natural compensation zone trapeze	at 4	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	00000		

Hit storing a structure respective product application for the interfaced use by consuming a structural engineer and making the necessary calculations to ensure comparate with real applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hit from any liability. It is essential that the product is used strictly in accordance with the applicable Hit is structural engineer will free Hit from any liability. It is essential that the product is used strictly in accordance with the applicable miltiton and/or publication and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hitt Corporation.



Natural Compensation Zone -Fastening Cross Sliding / Rolling Elements

Fastening cross sliding / rolling elements on channel

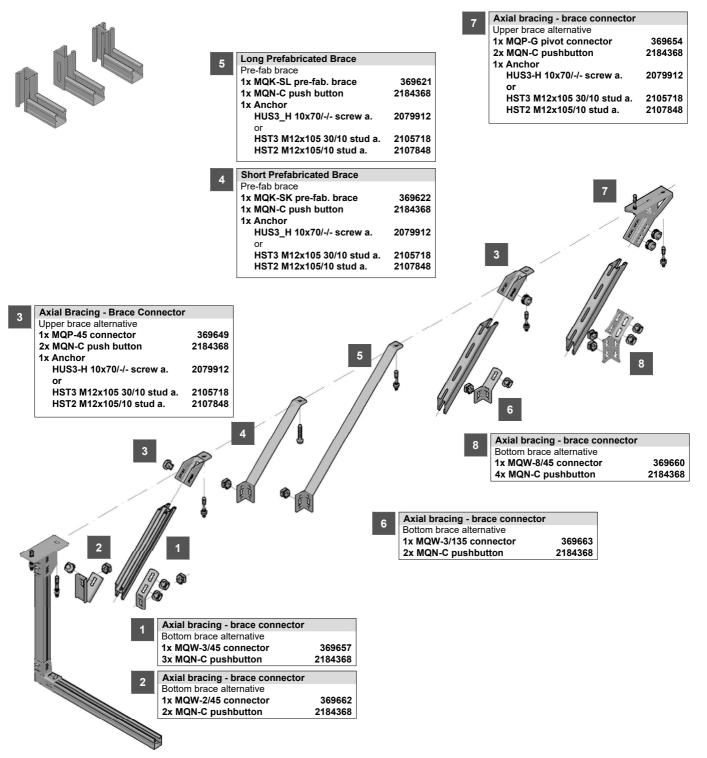


Application description	Application	Product lines	Base material
Plumbing - Natural compensation zone trapeze	4	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	op op	Sliders/Rollers	

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Natural Compensation Zone -Axial Bracing Options

Open section of vertical profiles facing pipe axis

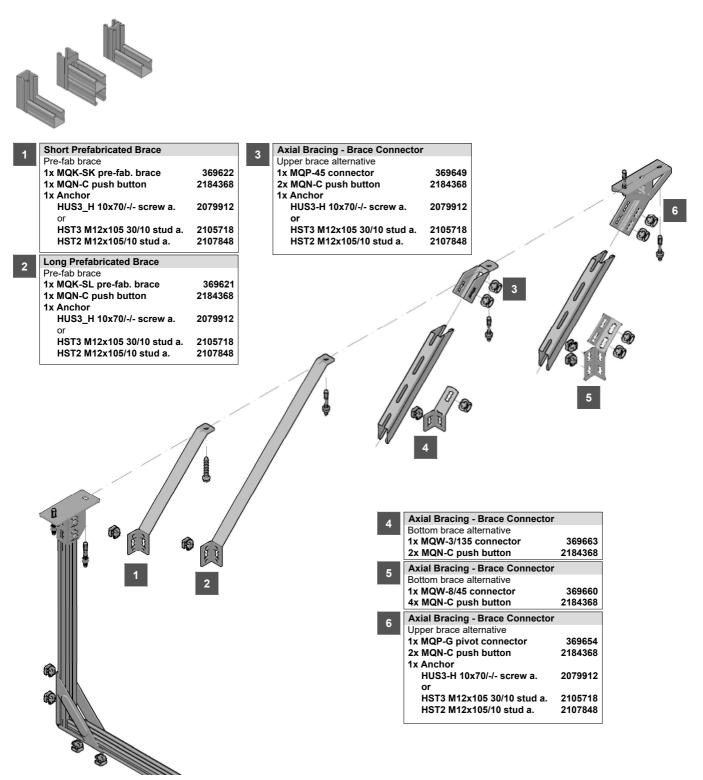


Heating - Natural compensation zone trapeze	/ MQ	0 1	
		System (Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 		hors	

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Natural Compensation Zone -Axial Bracing Options

Open section of vertical profiles opened towards inside / outside of the trapeze



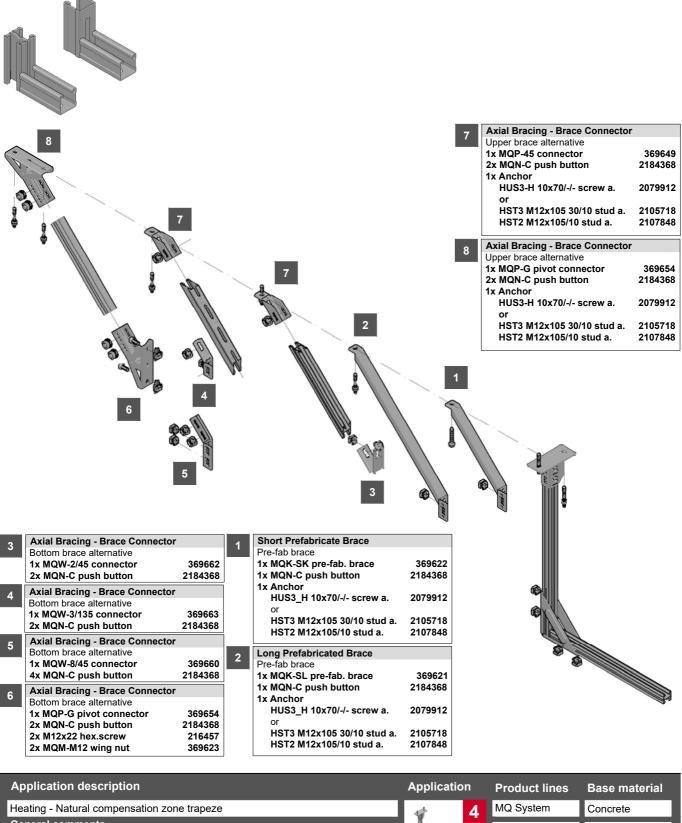
Application description	Application	Product lines	Base material
Heating - Natural compensation zone trapeze	at 4	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	0000	Anchors	

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Natural Compensation Zone Trapeze -**Lateral Bracing Options 1**

Open section of vertical profiles facing out of trapeze



General comments

- Application subject to vertical loads caused by weight of the pipes Application
- not subects to any thermal expansion or any other 3D loads
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

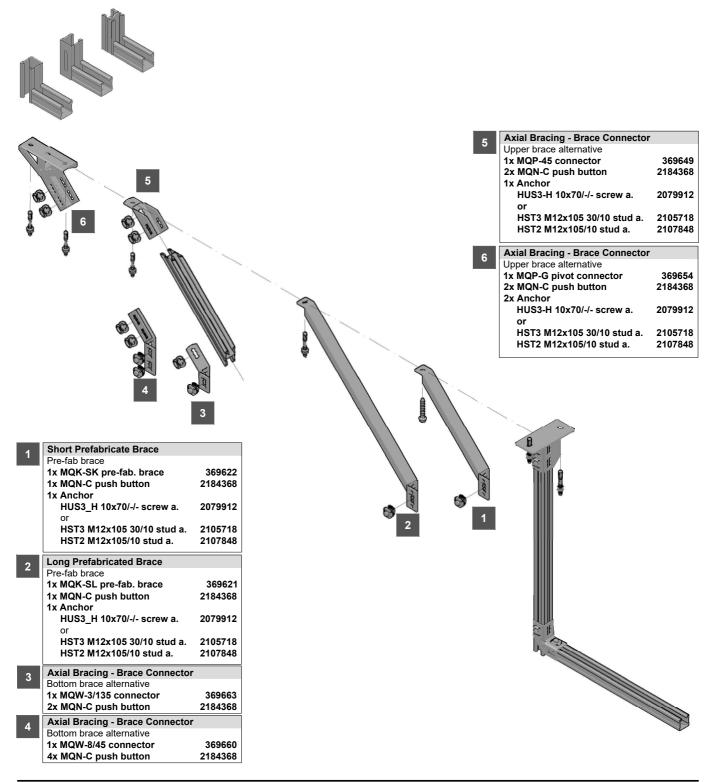
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Anchors



Natural Compensation Zone Trapeze -Lateral Bracing Options 2

Open section of vertical profiles facing pipe axis



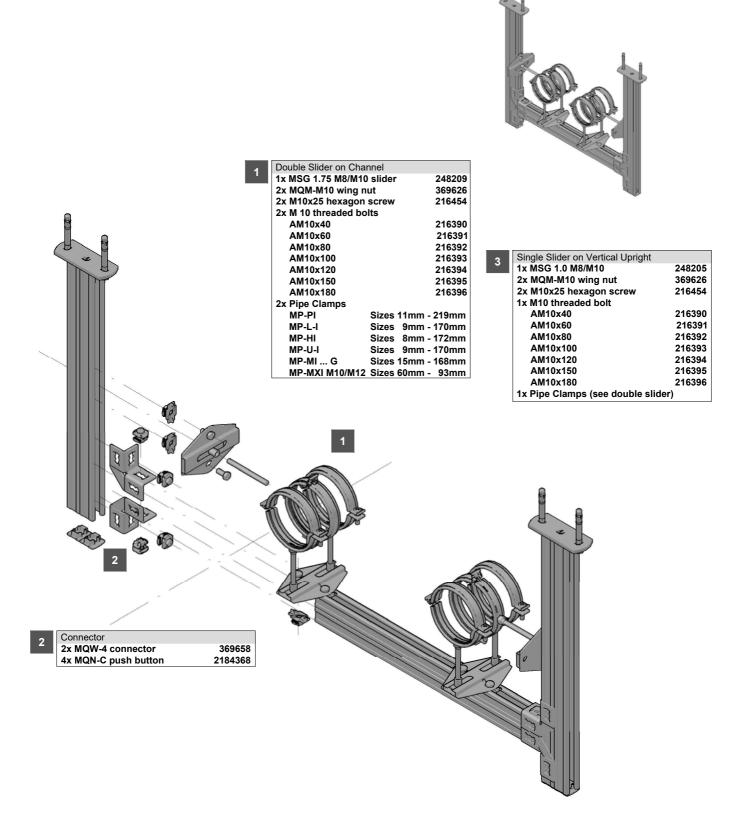
Application description	Application	Product lines	Base material
Heating - Natural compensation zone trapeze	⊲ 4	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	20 00	Anchors	

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Axial Guides On Concrete - Options 1

For frames requiring no axial or lateral bracing



Application description	Applicatior	۱	Product lines	Base material
Heating - Axial Guide	da -	5	MQ System	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatigue 	1. 4		Sliders / rollers	
 impact Loading and load impact must always be compared with 3D capacity limits for 	00			
every single part of the application				
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struc	tural engineer and ma	akina 1	he necessary calculations	to ensure compliance with the

Hill strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hill from any liability. It is essential that the product is used strictly in accordance with the applicable Hilt instructions for use, within the applicable in the Hilt it technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.



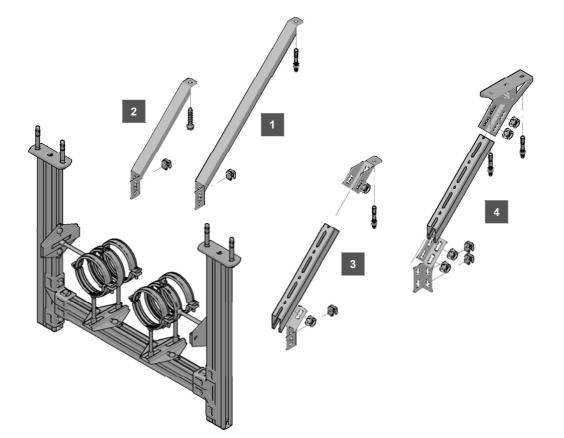
Axial Guides On Concrete - Options 2

For cases where axial bracing is necessary

1	Lat	eral Bracing using Long MQK E	Brace
	1x	MQK-SL pre-fab. brace	369621
	1x	MQN-C push button	2184368
	1x	Anchor	
		HUS3-H 10x70/-/- screw	
		anchor	2079912
		or	
		HST3 M12x105 30/10 stud	
		anchor	2105718
		HST2 M12x105/10 stud	
		anchor	2107848
2	Lat	eral Bracing using Short MQK I	Brace
2	Lat 1x		Brace 369622
2	1x		
2	1x 1x	MQK-SK pre-fab. brace	369622
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button	369622
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button Anchor	369622
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button Anchor HUS3-H 10x70/-/- screw	369622 2184368
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button Anchor HUS3-H 10x70/-/- screw anchor	369622 2184368
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button Anchor HUS3-H 10x70/-/- screw anchor or	369622 2184368
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button Anchor HUS3-H 10x70/-/- screw anchor or HST3 M12x105 30/10 stud	369622 2184368 2079912
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button Anchor HUS3-H 10x70/-/- screw anchor or HST3 M12x105 30/10 stud anchor	369622 2184368 2079912

Lateral Bracing using MQP-45 Connector				
Upper brace connection		4		
1x MQP-45 channel base	369649			
2x MQN-C push button	2184368			
1x Anchor				
HUS3-H 10x70/-/- screw				
anchor	2079912			
or				
HST3 M12x105 30/10 stud				
anchor	2105718			
HST2 M12x105/10 stud				
anchor	2107848			
Channel brace - 41 mm format	channels			
MQ-41-L 2m	2141966			
MQ-41-L 3m	2141965			
MQ-41-L 6m	2141966			
MQ-41 2 m	304559			
MQ-41 3 m	369591			
MQ-41 6 m	369592			
MQ-41 3 m LL	2048100			
MQ-41 6 m LL	2048101			
MQ-41/3 3 m	369596			
MQ-41/3 6 m	369597			
MQ-41 U 6 m	369595			
MQ-21D 3 m	369601			
MQ-21D 6 m	369602			
Bottom brace connection				
1x MQW-3/135 connector	369663			
2x MQN-C push button	2184368			

Lateral Bracing using MQP-G Connector				
Upper brace connection				
1x MQP-G pivot base	369654			
2x MQN-C push button	2184368			
2x Anchor				
HUS3-H 10x70/-/- screw				
anchor	2079912			
or				
HST3 M12x105 30/10 stud				
anchor	2105718			
HST2 M12x105/10 stud				
anchor	2107848			
Channel brace - 41 mm format of	channels			
MQ-41-L 2m	2141966			
MQ-41-L 3m	2141965			
MQ-41-L 6m	2141966			
MQ-41 2 m	304559			
MQ-41 3 m	369591			
MQ-41 6 m	369592			
MQ-41 3 m LL	2048100			
MQ-41 6 m LL	2048101			
MQ-41/3 3 m	369596			
MQ-41/3 6 m	369597			
MQ-41 U 6 m	369595			
MQ-21D 3 m	369601			
MQ-21D 6 m	369602			
Bottom brace connection				
1x MQW-8/45 connector	369660			
4x MQN-C push button	2184368			



Application description	Application	Product lines	Base material
Heating - Axial Guide	4 5	MQ System	Concrete
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	E	Sliders / rollers	

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Axial Guides On Concrete - Options 3

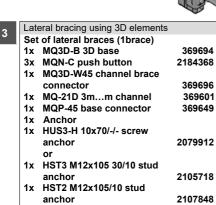
For cases where lateral bracing is necessary

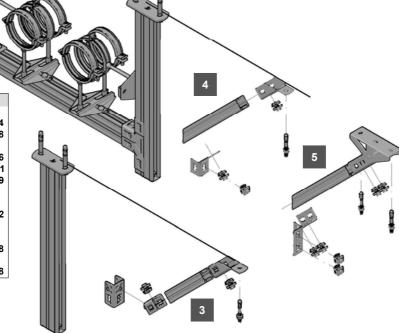
			0
1	Lat	eral bracing using long MQK b	race
	1x	MQK-SL pre-fab. brace	369621
	1x	MQN-C push button	2184368
	1x	Anchor	
		HUS3-H 10x70/-/- screw	
		anchor	2079912
		or	
		HST3 M12x105 30/10 stud	
		anchor	2105718
		HST2 M12x105/10 stud	
		anchor	2107848
2	Lat	eral bracing using short MQK I	orace
2	Lat 1x	eral bracing using short MQK I MQK-SK pre-fab. brace	orace 369622
2		MQK-SK pre-fab. brace	
2	1x 1x	MQK-SK pre-fab. brace	369622
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button	369622
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button Anchor	369622
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button Anchor HUS3-H 10x70/-/- screw	369622 2184368
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button Anchor HUS3-H 10x70/-/- screw anchor	369622 2184368
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button Anchor HUS3-H 10x70/-/- screw anchor or	369622 2184368
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button Anchor HUS3-H 10x70/-/- screw anchor or HST3 M12x105 30/10 stud	369622 2184368 2079912
2	1x 1x	MQK-SK pre-fab. brace MQN-C push button Anchor HUS3-H 10x70/-/- screw anchor or HST3 M12x105 30/10 stud anchor	369622 2184368 2079912

2

Lateral bracing using MQP-45 connector				
Upper brace connection			5	
	MQP-45 channel base	369649		
	MQN-C push button	2184368		
	Anchor	2104000		
	HUS3-H 10x70/-/- screw			
	anchor	2079912		
	or			
	HST3 M12x105 30/10 stu	d		
	anchor	2105718		
	HST2 M12x105/10 stud			
	anchor	2107848		
Cha	annel brace - 41 mm forma	at channels		
	MQ-41-L 2m	2141966		
	MQ-41-L 3m	2141965		
	MQ-41-L 6m	2141966		
	MQ-41 2 m	304559		
	MQ-41 3 m	369591		
	MQ-41 6 m	369592		
	MQ-41 3 m LL	2048100		
	MQ-41 6 m LL	2048101		
	MQ-41/3 3 m	369596		
	MQ-41/3 6 m	369597		
	MQ-41 U 6 m	369595		
	MQ-21D 3 m	369601		
	MQ-21D 6 m	369602		
Bot	ttom brace connection			
1x		369663		
2x	MQN-C push button	2184368		

Lateral bracing using MQP-G connector			
	er brace connection		
1x	MQP-G pivot base	369654	
2x	MQN-C push button	2184368	
2x	Anchor		
	HUS3-H 10x70/-/- screw		
	anchor	2079912	
	or		
	HST3 M12x105 30/10 stud		
	anchor	2105718	
	HST2 M12x105/10 stud		
	anchor	2107848	
Cha	innel brace - 41 mm format o	channels	
	MQ-41-L 2m	2141966	
	MQ-41-L 3m	2141965	
	MQ-41-L 6m	2141966	
	MQ-41 2 m	304559	
	MQ-41 3 m	369591	
	MQ-41 6 m	369592	
	MQ-41 3 m LL	2048100	
	MQ-41 6 m LL	2048101	
	MQ-41/3 3 m	369596	
	MQ-41/3 6 m	369597	
	MQ-41 U 6 m	369595	
	MQ-21D 3 m	369601	
	MQ-21D 6 m	369602	
Bot	tom brace connection		
1x		369660	
4x	MQN-C push button	2184368	



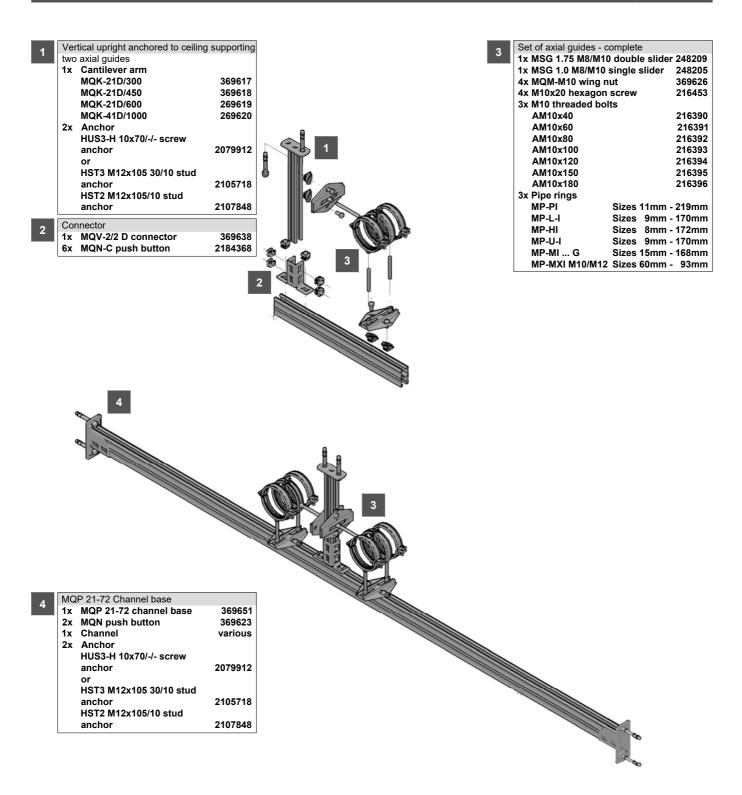


Application description	Application	Product lines	Base material
Heating - Axial Guide	L 5	MQ System	Concrete
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	E	Sliders / rollers	

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Axial Guides On Concrete - Corridor Wall-to-wall Options



Application description	Application	Product lines	Base material
Heating - Axial Guide	έι 5	MQ System	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatique 	1. 4	Sliders / rollers	
impact • Loading and load impact must always be compared with 3D capacity limits for	600		
every single part of the application	10		
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struc	tural engineer and making	the necessary calculations	to ensure compliance with the

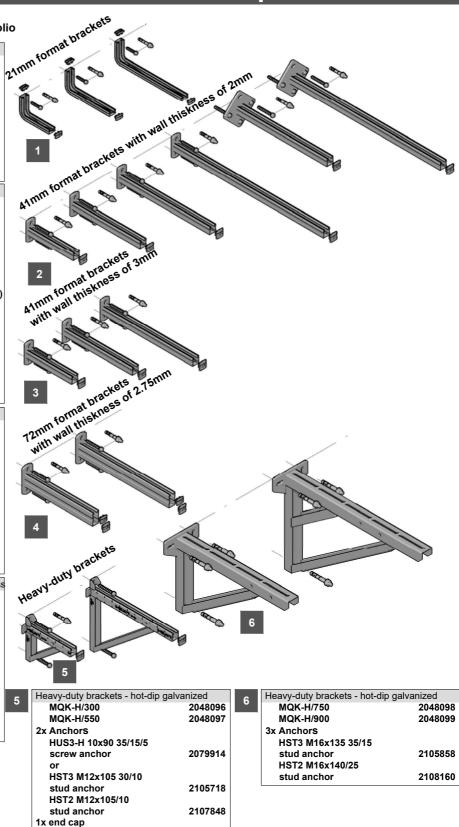
Hit storing a structure respective product application for the interfaced use by consuming a structural engineer and making the necessary calculations to ensure comparate with real applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hit from any liability. It is essential that the product is used strictly in accordance with the applicable Hit from any liability. It is essential that the product is used strictly in accordance with the applicable exceeded at any time. All rights reserved by Hitt Corporation. Duplication and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hitt Corporation.



Cantilever Arm On Concrete - Product Options

Single profile brackets - galvanized portfolio

1	21 mm format br	
•	MQK-L-21/20	0 bracket 2141924
	MQK-L-21/30	0 bracket 2141925
	MQK-L-21/4	50 bracket 2141926
	2x Anchors	
	HUS3-H 8x5	5 5/-/-
	screw ancho	or 2079794
	or	
	HST3 M10x9	0 30/10
	stud anchor	2105712
	2x end caps	
	MQZ-E21	370598
2	41 mm fromat br	ackets 2mm wall thickness
~	with 2 hole base	plate
	MQK-41/300	369609
	MQK-41/450	369610
	MQK-41/600	369611
	MQK-41/100	0 369612
	with 4 hole base	
	MQK-41/100	
	MQK-41/100	
		anchors for 4 hole b. plate)
	HUS3-H 10x	
	screw ancho	
	or	2010014
	HST3 M12x1	05 30/10
	stud anchor	2105718
	HST2 M12x1	05/10
	stud anchor	2107848
	1x end cap	
	MQZ-E41	369685
		000000
2		
3		ackets 3mm wall thickness
3	41 mm fromat br	ackets 3mm wall thickness 0 370595
3	41 mm fromat br MQK-41/3/30 MQK-41/3/45	ackets 3mm wall thickness 0 370595 0 370596
3	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60	ackets 3mm wall thickness 0 370595 0 370596
3	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60 2x Anchors	ackets 3mm wall thickness 0 370595 0 370596 0 370597
3	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10xt	rackets 3mm wall thickness 0 370595 0 370596 0 370597 00 35/15/5
3	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10x3 screw ancho	rackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5
3	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10x screw ancho or	ackets 3mm wall thickness 0 370595 0 370596 0 370597 0 35/15/5 0 2079914
3	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10x screw ancho or HST3 M12x1	rackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 35/15/5 10 2079914 10 30/10
3	41 mm fromat br MQK-41/3/45 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10x screw ancho or HST3 M12x1 stud anchor	rackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 35/15/5 10 2079914 10 5 30/10 2105718
3	41 mm fromat br MQK-41/3/45 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10x1 screw ancho or HST3 M12x1 stud anchor HST2 M12x1	rackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 35/15/5 10 2079914 10 2105718 10 2105718 10 2105718
3	41 mm fromat br MQK-41/3/30 MQK-41/3/60 2x Anchors HUS3-H 10xt screw ancho or HST3 M12x1 stud anchor HST2 M12x1 stud anchor	rackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 35/15/5 10 2079914 10 5 30/10 2105718
3	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10x3 screw ancho or HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap	rackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2079914 105 30/10 2105718 10 2107848
3	41 mm fromat br MQK-41/3/30 MQK-41/3/60 2x Anchors HUS3-H 10xt screw ancho or HST3 M12x1 stud anchor HST2 M12x1 stud anchor	rackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 35/15/5 10 2079914 10 2105718 10 2105718 10 2105718
	41 mm fromat br MQK-41/3/45 MQK-41/3/45 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10xt screw anchor or HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br	rackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2079914 105 30/10 2105718 105/10 2107848 369685 10 36465 10 370597 10 35/15/5 10 370597 10 36/10 10 36/10
3	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10x1 screw anchor HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/450	ackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2079914 10 2105718 10 2107848 169685 10 369685 10 369615
	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10xt screw anchor or HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/450 MQK-72/600	rackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2079914 105 30/10 2105718 105/10 2107848 369685 10 364645 2.75mm wall thickness
	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10xt screw anchor or HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/450 MQK-72/600 2x Anchors	ackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2105718 10 2107848 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 210
	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10xt screw anchor or HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/450 MQK-72/600	ackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2105718 10 2107848 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 210
	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10xt screw anchor or HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/450 MQK-72/600 2x Anchors	ackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2105718 10 2107848 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 210
	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10xt screw ancho or HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/450 MQK-72/600 2x Anchors HUS3-H 10xt	ackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2105718 10 2107848 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 2107868 10 210
	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10x screw anchor HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/600 2x Anchors HUS3-H 10x screw anchor	ackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2105718 10 2105718 10 2105718 10 2107848 10 369685 10 369615 10 35/15/5 10 35/15/5 10 35/15/5 10 35/15/5 10 35/15/5 10 35/15/5
	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10x screw anchor HST3 M12x1 stud anchor HST2 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/450 MQK-72/450 MQK-72/450 Zx Anchors HUS3-H 10x screw anchor or	ackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2105718 10 2105718 10 2105718 10 2107848 10 369685 10 369615 10 35/15/5 10 35/15/5 10 35/15/5 10 35/15/5 10 35/15/5 10 35/15/5
	41 mm fromat br MQK-41/3/30 MQK-41/3/40 MQK-41/3/40 2x Anchors HUS3-H 10x1 screw anchor HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/450 MQK-72/600 2x Anchors HUS3-H 10x1 screw ancho or HST3 M12x1	ackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2105718 10 2105718 10 2107848 10 2107848 10 2107848 10 35/15/5 10 35/15/5 10 2079914 10 35/15/5 10 2105718
	41 mm fromat br MQK-41/3/30 MQK-41/3/46 2X Anchors HUS3-H 10x1 screw anchor HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/450 MQK-72/600 2x Anchors HUS3-H 10x1 screw anchor or HST3 M12x1 stud anchor	ackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2105718 10 2105718 10 2107848 10 2107848 10 2107848 10 35/15/5 10 35/15/5 10 2079914 10 35/15/5 10 2105718
	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10xt screw anchor HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/450 MQK-72/600 2x Anchors HUS3-H 10xt screw anchor HST3 M12x1 stud anchor HST3 M12x1	ackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2105718 10 2107848 169685 169685 169685 169685 169615
	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/45 MQK-41/3/46 2x Anchors HUS3-H 10x screw anchor HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/600 2x Anchors HUS3-H 10x3 screw anchor or HST3 M12x1 stud anchor HST3 M12x1 stud anchor	ackets 3mm wall thickness 10 370595 10 370596 10 370597 10 35/15/5 10 2105718 10 2107848 169685 169685 169685 169685 169615 169655 1696555 16965
	41 mm fromat br MQK-41/3/30 MQK-41/3/45 MQK-41/3/45 MQK-41/3/60 2x Anchors HUS3-H 10xl screw anchor HST3 M12x1 stud anchor HST2 M12x1 stud anchor 1x end cap MQZ-E41 72 mm fromat br MQK-72/600 2x Anchors HUS3-H 10xl screw anchor or HST3 M12x1 stud anchor HST2 M12x1 stud anchor HST2 M12x1 stud anchor HST2 M12x1 stud anchor HST2 M12x1	ackets 3mm wall thickness 10 370595 10 370596 10 370597 20 35/15/5 pr 2079914 05 30/10 2105718 05/10 2107848 369685 369615 369616 20 35/15/5 pr 2079914 05 30/10 2105718 05/10 2105718



Application description	Applicatio	n	Product lines	Base material
Heating - Brackets		6	MQ system	Concrete
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	900	~	Anchors	

369685

MQZ-E41

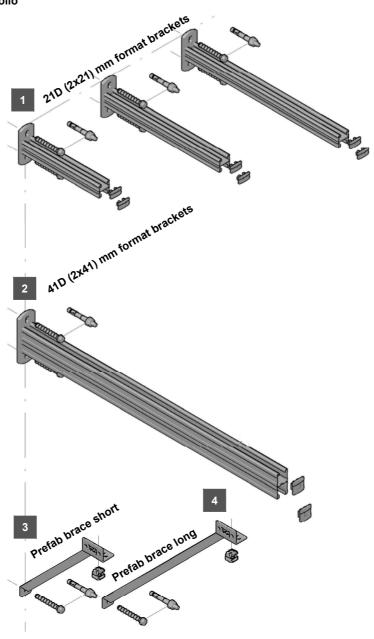
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Cantilever Arm On Concrete - Product Options

Double - B2B profile brackets - galvanized portfolio

1	21D (2x21) mm fromat brackets	
	MQK-21D/300	369617
	MQK-21D/450	369618
	MQK-21D/600	369619
	2x Anchors	000010
	HUS3-H 10x90 35/15/5	
	screw anchor	2079914
	or	
	HST3 M12x105 30/10	
	stud anchor	2105718
	HST2 M12x105/10	
	stud anchor	2107848
	2x End caps	
	MQZ-E21	370598
_		
2	41D (2x41) mm fromat brackets	
-	MQK-41D/1000	369620
	2x Anchors	
	HUS3-H 10x90 35/15/5	
	screw anchor	2079914
	or	
	HST3 M12x105 30/10	
	stud anchor	2105718
		2105/10
	HST2 M12x105/10	0407040
	stud anchor	2107848
	2x End caps	
	MQZ-E41	369685
	Prefab brace for min arm 450 mm	
3	MQK-SK	200022
		369622
	1x Anchor	
	HUS3-H 10x90 35/15/5	
	screw anchor	2079914
	or	
	HST3 M12x105 30/10	
	stud anchor	2105718
	HST2 M12x105/10	
	stud anchor	2107848
	This brace is possible to combin	e with:
	MQK-21D/450	269618
	MQK-21D/600	369619
	MQK-41D/1000	369620
		000020
	Prefab brace for min arm 600 mm	
4	MQK-SL	369621
	1x Anchor	
	HUS3-H 10x90 35/15/5	
	screw anchor	2079914
		20/9914
	OF	
	HST3 M12x105 30/10	
	stud anchor	2105718
	HST2 M12x105/10	
	stud anchor	2107848
	This brace is possible to combin	e with:
	MQK-21D/600	369619
	MQK-41D/1000	369620



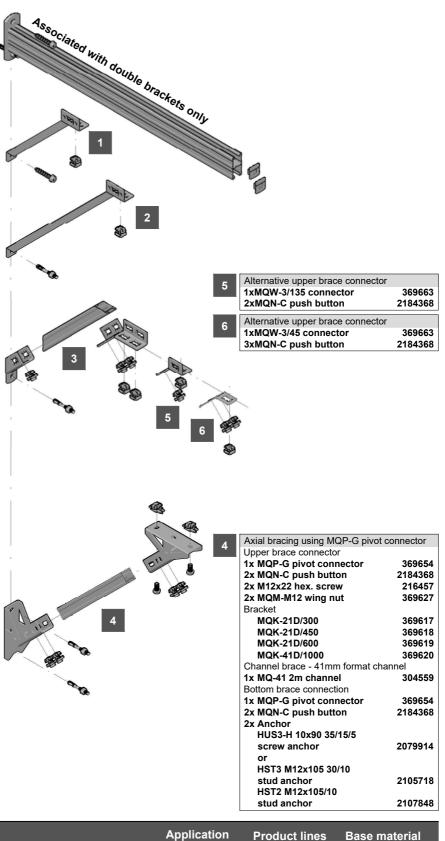
Application description	Application	Product lines	Base material
Heating - Brackets	6	MQ system	Concrete
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	9994	Anchors	

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Cantilever Arm On Concrete - Vertical Bottom Bracing

1	Prefab brace for min arm 450 n	nm
•	1x Pre-fab brace	
	MQK-SK	369622
	1x Push button MQN-C push button	2184368
	1x Anchor	2104500
	HUS3-H 10x90 35/15/5	
	screw anchor	2079914
	or	
	HST3 M12x105 30/10	
	stud anchor	2105718
	HST2 M12x105/10 stud anchor	2107848
	stud anchor	2107848
	This brace is possible to con	bine with:
	MQK-21D/450	269618
	MQK-21D/600	369619
	MQK-41D/1000	369620
2	Prefab brace for min arm 600 n	nm
-	1x Pre-fab brace	
	MQK-SL	369621
	1x Push button MQN-C push button	2184368
	1x Anchor	2104500
	1x HUS3-H 10x90 35/15/5	
	screw anchor	2079914
	or	
	HST3 M12x105 30/10	
	stud anchor	2105718
	HST2 M12x105/10 stud anchor	2107848
		2107040
	This brace is possible to con	nbine with:
	MQK-21D/600	369619
	MQK-41D/1000	369620
3	Axial bracing using MQP-45 co	nnector
°	Upper brace connector	
	1x MQW-8/45 connector	369660
	4x MQN-C push button Bracket	2184368
	MQK-21D/300	369617
	MQK-21D/450	369618
	MQK-21D/600	369619
	MQK-41D/1000	369620
	Channel brace - 41mm format of	
	1x MQ-41 2m channel	304559
	Bottom brace connection 1x MQP-45 channel base	369649
	2x MQN-C push button	2184368
	1x Anchor	2104000
	HUS3-H 10x90 35/15/5	
	screw anchor	2079914
	or	
	HST3 M12x105 30/10	
	stud anchor	2105718
		2107949
		210/040
	stud anchor HST2 M12x105/10 stud anchor	2105718 2107848



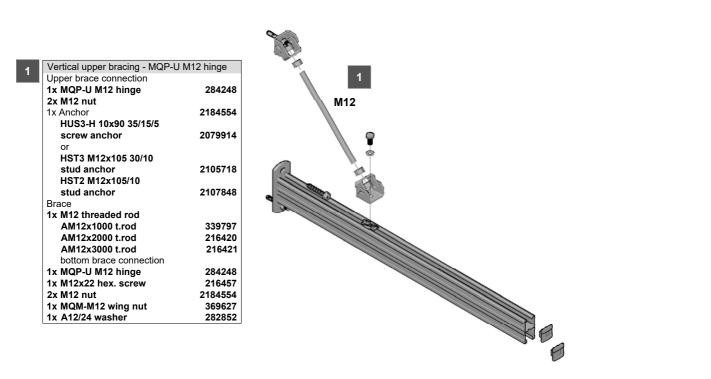
Application description	Applicatio	on	Product lines	Base material
Heating - Brackets		6	MQ system	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatigue 	0		Anchors	
impact	9095			
 Loading and load impact must always be compared with 3D capacity limits for every single part of the application 				

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Cantilever Arm On Concrete - Vertical Upper Bracing With Threaded Rods

Using MQP-U hinge connectors and M12 threaded rods



Using MQ - 3D elements and M10 threaded rods

Vertical upper bracing using MQ-	-3D elements		
Upper brace connection			
1x MQ3D-A brace connector w	ith	and a second sec	
removed screw	369697		
2x M10 nut	2184505	N N	
1x Anchor		N N	
HUS3-H 8x65 15/5/-		N N	
screw anchor	2079795		
or		3 Alternative bottom brace connecto	
HST3 M10x90 30/10		1x MQ3D-A brace connector	369697
stud anchor	2105712	1x MQ3D-B 3D base	369694
HST2 M10x90/10		1x MQN-C push button	2184368
stud anchor	2107847	2 2x M10 hex. nut	216466
Brace			
1x AM10 threaded rod		and the second s	
AM10x1000 t.rod	339795	d I I I I I I I I I I I I I I I I I I I	
AM10x2000 t.rod	339796		
AM10x3000 t.rod	216418	3	
Bottom brace connection			
1x MQ3D-A brace connector w			
removed screw	369697	The second s	
2x M10 nut	2184505		
1x M10x20 hex. screw	216453		
1x MQZ-L11 square washer	2199455		
1x MQM-M10 wing nut	369626		

Application description	Application		Product lines	Base material
Heating - Brackets		6	MQ system	Concrete
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	9005		Anchors	

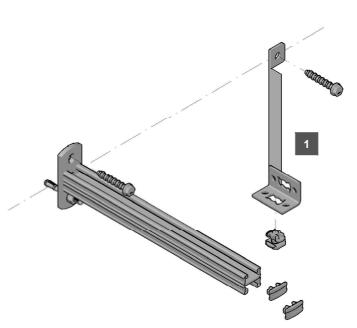
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Cantilever Arm On Concrete -Side (Axial) Bracing With Pre-fab. Braces

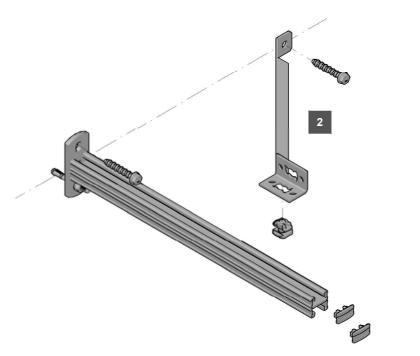
Bracket with short pre-fab brace

For double brackets min arm 4	50 mm
1x Brackets	
MQK-21D/450	269618
MQK-21D/600	369619
MQK-41D/1000	369620
Side brace	
1x MQK-SK	369622
1x MQN-C push button	2184368
3x Anchors	
HUS3-H 10x90 35/15/5	
screw anchor	2079914
or	
HST3 M12x105 30/10	
stud anchor	2105718
HST2 M12x105/10	
stud anchor	2107848



Bracket with long pre-fab brace

2	For double brackets min arm 6	600 mm
2	1x Brackets	
	MQK-21D/600	369619
	MQK-41D/1000	369620
	Side brace	
	1x MQK-SL	369621
	1x MQN-C push button	2184368
	3x Anchors	
	HUS3-H 10x90 35/15/5	
	screw anchor	2079914
	or	
	HST3 M12x105 30/10	
	stud anchor	2105718
	HST2 M12x105/10	
	stud anchor	2107848
	L	



Application description	Applicatio	on	Product lines	Base material
Heating - Brackets		6	MQ system	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatigue 			Anchors	
 Loading and load impact must always be compared with 3D capacity limits for 	9000			
every single part of the application				

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Cantilever Arm On Concrete -Side (Axial) Bracing Using Channel

1Base material brace connection I1x MQP-45 channel base1x MQN-C push button1x AnchorHUS3-H 10x90 35/15/5screw anchororHST3 M12x105 30/10stud anchorHST2 M12x105/10stud anchor	MQP-45 369649 2184368 2079914 2105718 2107848		2	Base material brace connection M 1x MQP-G pivot connector 2x MQN-C push button 2x Anchors HUS3-H 10x90 35/15/5 screw anchor or HST3 M12x105 30/10 stud anchor HST2 M12x105/10 stud anchor Brace made of 41 mm format cha	369654 2184368 2079914 2105718 2107848
5		3	5	MQ-41-L 2m channel MQ-41-L 3m channel MQ-41-L 6m channel MQ-41 2m channel MQ-41 3m channel MQ-41 6m channel MQ-41/3 3m channel MQ-41/3 6m channel MQ-21D 3m channel MQ-21D 6m channel	2141966 2141965 2141964 304559 369591 369592 369592 369597 369601 369602
			3	Cantilever arm brace connector 1x MQW-8/45 connector 4x MQN-C push button Cantilever arm brace connector 1x MQW-3/135 connector 2x MQN-C push button	369660 2184368 369663 2184368
Des duct 11 mars forms should MOOD	-laws and a solution				
Bracket 41 mm format with MQ3D		aced with channel			
6 Cantilever arm brace connection 1x MQ3D-B 3D base	MQP-45 369694		7	Base material brace connection N	
2x MQN-C push button 1x MQ3D-W45 channel brace connector	2184368 369696			1x MQP-45 channel base 2x MQN-C push button 1x Anchor HUS3-H 10x90 35/15/5	369649 2184368
		\$ _		screw anchor or HST3 M12x105 30/10	2079914
		THE REAL		stud anchor	2105718
	,			HST2 M12x105/10 stud anchor	2107848
			8	Brace made of 41 mm format cha	
	/			MQ-41-L 2m channel MQ-41-L 3m channel	2141966 2141965
/		N 8		MQ-41-L 3m channel	2141965
				MQ-41 2m channel	304559
		TL T		MQ-41 3m channel	369591
1	9			MQ-41 6m channel	369592
Canada Canada	1 2 2	1		MQ-41/3 3m channel	369596
A IM				MQ-41/3 6m channel	369597
				MQ-21D 3m channel MQ-21D 6m channel	369601 369602
		6			309002

Application description	Application	n	Product lines	Base material
Heating - Brackets		6	MQ system	Concrete
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	9995	*	Anchors	

P

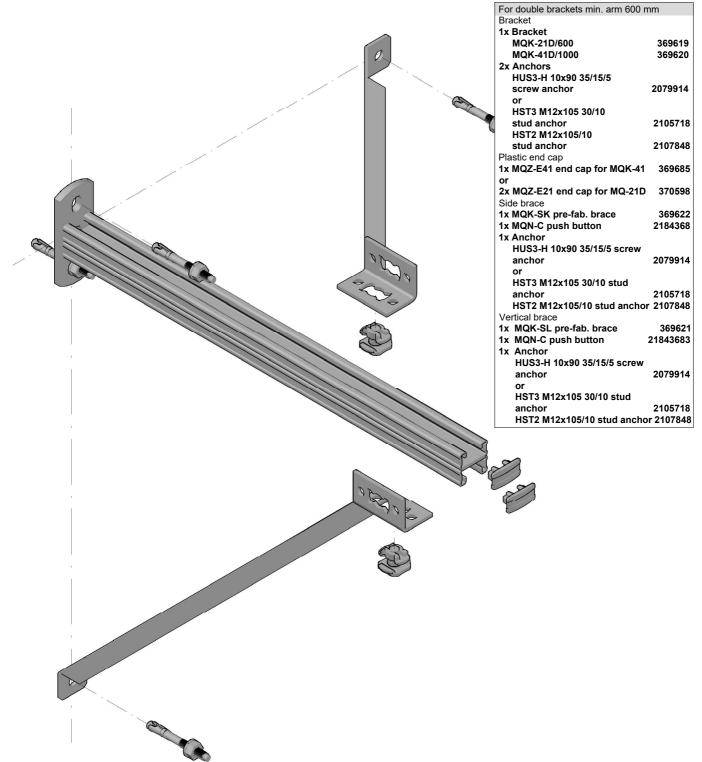
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Cantilever Arm On Concrete -Vertical And Side Bracing Using Pre-fab Braces

Cantilever arm with vertical and side (axial) bracing using pre-fab braces For brackets with min. arm of 600 $\rm mm$



Application description	Application	Product lines	Base material
Heating - Brackets	6	MQ system	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatigue 		Anchors	
 Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	9995		
every single part of the application			

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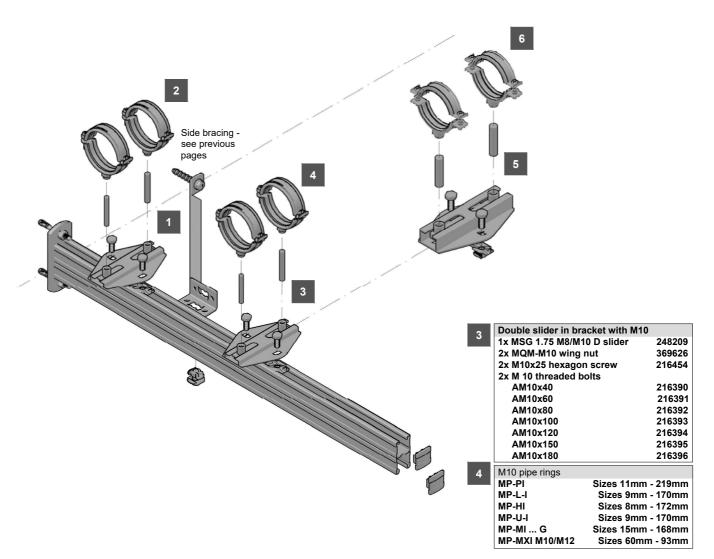


Cantilever Arm On Concrete - Slider Fastening

Use of slider is associated with axial loads, making side (axial) bracing necessary

Double slider in bracket with M8 1x MSG 1.75 M8/M10 D slider 248209 2x MQM-M10 wing nut 369626 2x M10x25 hexagon screw 216454 2x M8 threaded bolts 4M 8x30 AM 8x30 216379 AM 8x40 216380 AM 8x50 216381 AM 8x60 216382
1x MSG 1.75 M8/M10 D slider 248209 2x MQM-M10 wing nut 369626 2x M10x25 hexagon screw 216454 2x M8 threaded bolts 216379 AM 8x30 216379 AM 8x40 216380 AM 8x50 216381
2x M10x25 hexagon screw 216454 2x M8 threaded bolts 216379 AM 8x30 216379 AM 8x40 216380 AM 8x50 216381
2x M8 threaded bolts AM 8x30 216379 AM 8x40 216380 AM 8x50 216381
AM 8x30 216379 AM 8x40 216380 AM 8x50 216381
AM 8x40 216380 AM 8x50 216381
AM 8x50 216381
AM 8x60 216382
AM 8x70 216383
AM 8x80 216384
AM 8x100 216385
AM 8x120 216386
AM 8x150 216387
AM 8x180 216388
2 M8 Pipe Clamps
MP-PI Sizes 11mm - 219mm
MP-L-I Sizes 9mm - 170mm
MP-HI Sizes 8mm - 172mm
MP-U-I Sizes 9mm - 170mm

5	Double roller in bracket	with M16
<u> </u>	1x MRG-D6 M12/M16 r	oller 334131
	2x MQM-M12 wing nu	t 369627
	2x M12x25 hexagon s	crew 216458
	2x M 16 threaded bolt	s
	AM 16x60	212634
	AM 16x80	216403
	AM 16x100	212635
	AM 16x150	212636
6	M16 pipe clamps	
0	MP-U-I M8/10/O16	Sizes 9 - 170mm
	MP-MIC	Sizes 4" - 244.5mm
	MP-MXI M16	Sizes 4" - 508 mm



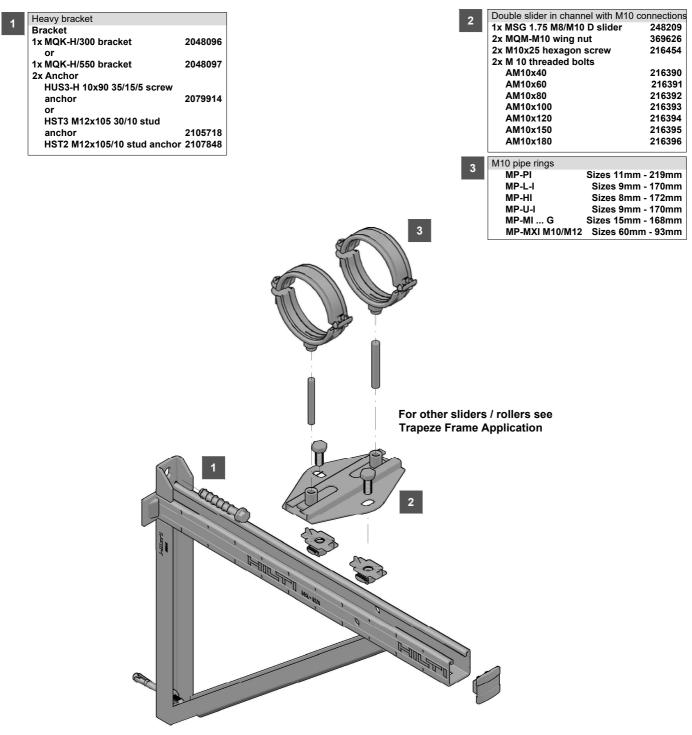
Application description	Application	Product lines	Base material
Heating - Cantilever arm	4	MQ system	Concrete
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	9095	Anchors	

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Cantilever Arm On Concrete -Slider Fastening On MQK-H Brackets

Sliders / rollers on MQK-H300 and MQK-H500



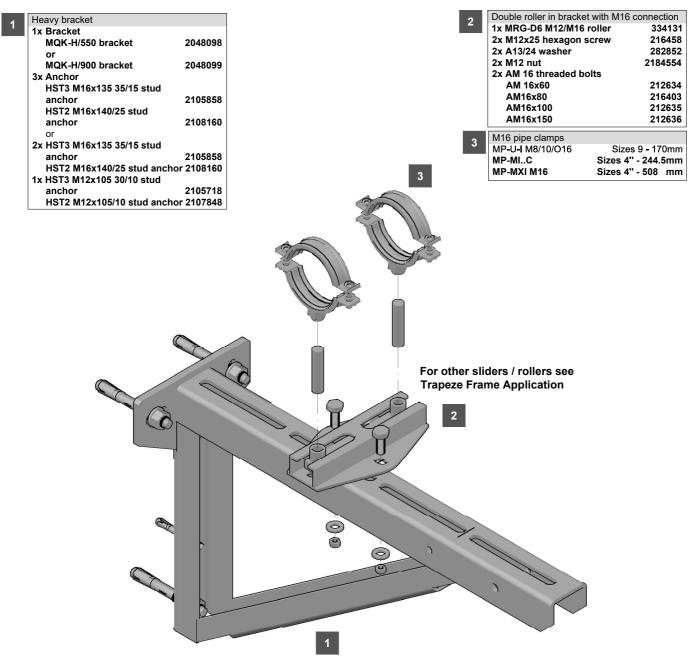
Application description	Applicatio	n	Product lines	Base material
Heating - Brackets		6	MQ system	Concrete
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	9994	~	Sliders / rollers	

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Cantilever Arm On Concrete -Slider Fastening On MQK-H Brackets

Sliders / rollers on MQK-H750 and MQK-H900



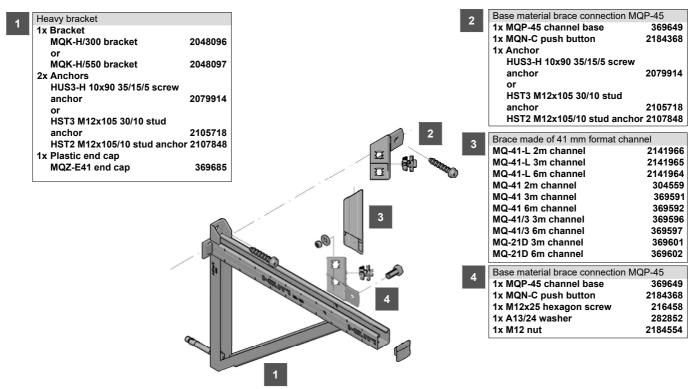
Application description	Application	Product lines	Base material
Heating - Brackets	6	MQ system	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatigue 	0	Sliders / rollers	
 • Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	9095		
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struct	ural engineer and making	the necessary calculations	to ensure compliance with the

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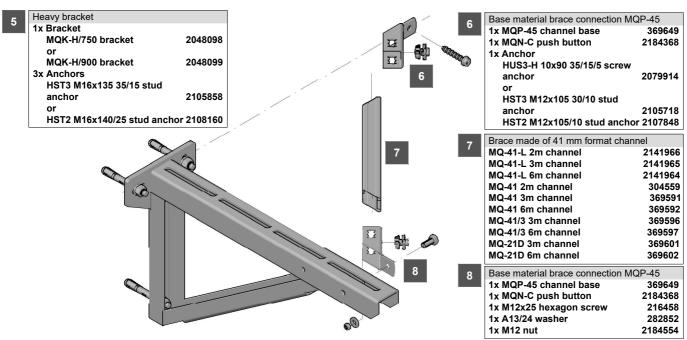


Cantilever Arm On Concrete -Side Bracing For MQK Heavy Brackets

Side (axial) bracing with channel for MQK-H300 and MQK-H550



Side (axial) bracing with channel for MQK-H750 and MQK-H900



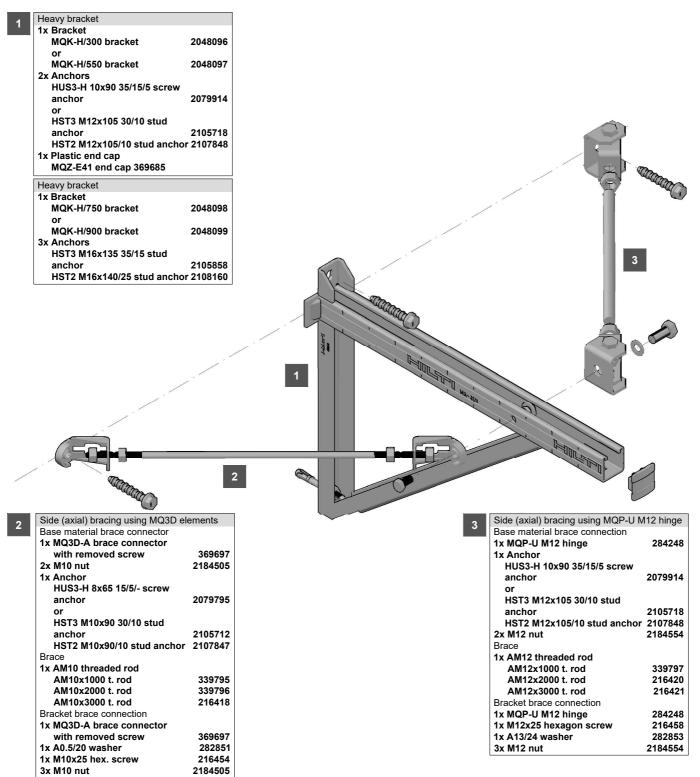
Application description	Applicatio	n	Product lines	Base material
Heating - Brackets		6	MQ system	Concrete
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	909	~	Heavy brackets	

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Heavy Cantilever Arm On Concrete -Side Bracing For MQK Heavy Brackets

Side (axial) bracing with threaded rod for MQK-H300, 550, 750, 900

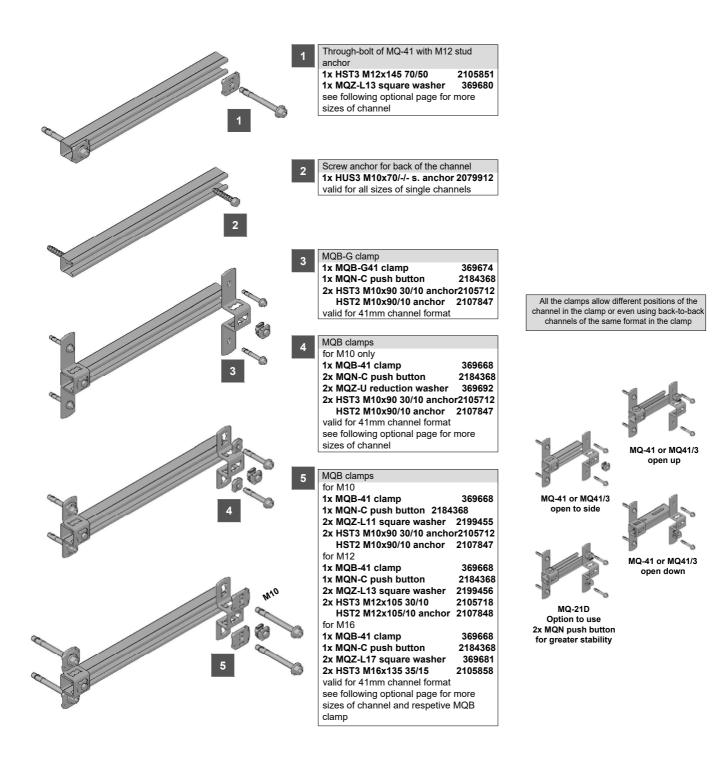


Application description	Applicatio	n	Product lines	Base material
Heating - Brackets		6	MQ system	Concrete
 General comments Application subject to thermal expansionimpact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	9097	~	Heavy brackets	

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Riser Guides - Wall Rail - On Concrete



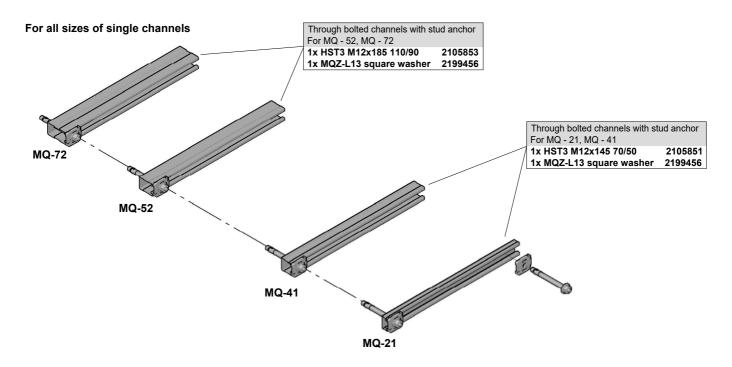
Application description	Application	Product lines	Base material
Heating - Riser Guides	7	Channels	Concrete
General comments Application subject to vertical loads caused by weight of the pipes Application 		Clamps	
not subects to any thermal expansion or any other 3D loads	00	Anchors	
 Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	0, 1		
Hilli strangly advises sustamers to varify the respective product application for the intended use by consulting a struct	usel engineer and making	the processory coloulations	to open a compliance with the

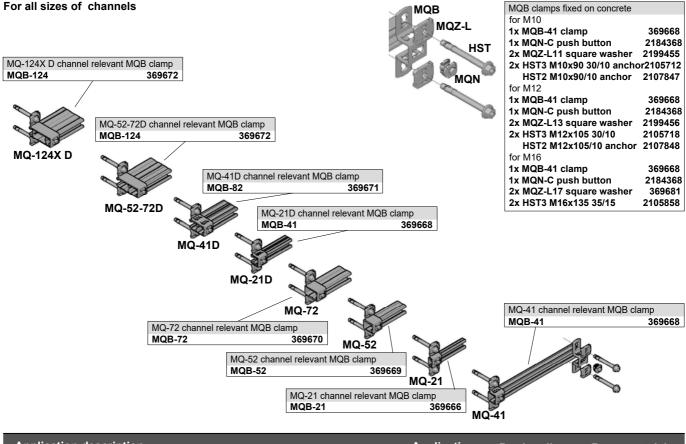
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Riser Guides - Wall Rail On Concrete - Options 2





Application description	Application	Product lines	Base material
Heating - Riser Guides	7	Channels	Concrete
General comments Application subject to vertical loads caused by weight of the pipes Application 		Clamps	
not subects to any thermal expansion or any other 3D loads	1000	Anchors	
 Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	0		

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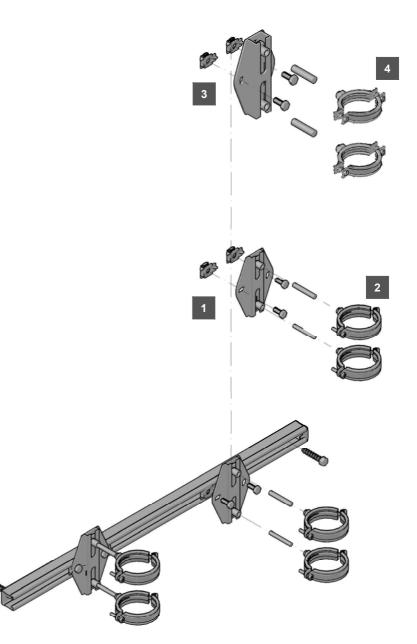


Riser Guides - Wall Rail - On Concrete

Fixing slider / roller on wall rail

3	Double Roller in Bra Connection	acket with M16	
	1x MRG-D6 M12/M	16 roller 🗧	334131
	2x MQM-M12 wing	nut 3	869627
	2x M12x25 hexago	n screw 2	216458
	2x M16 threaded b	olts	
	AM16x60	2	212634
	AM16x80	2	216403
	AM16x100	2	212635
	AM16x150	2	212636
4	M16 Pipe Clamps		
4	MP-U-I M8/10/O16	Sizes 9 - 1	70mm
	MP-MIC	Sizes 4" - 244	4.5mm
	MP-MXI M16	Sizes 4" - 508	3 mm

1	Double Slider in C Connections	Channel with M	10
	1x MSG 1.75 M8/	M10 D elider	248209
			369626
	2x MQM-M10 wir	•	
	2x M10x25 hexa		216454
	2x M10 threaded	bolts	
	AM10x40		216390
	AM10x60		216391
	AM10x80		216392
	AM10x100		216393
	AM10x120		216394
	AM10x150		216395
	AM10x180		216396
2	M10 Pipe Clamps	;	
2	MP-PI	Sizes 11mm -	219mm
	MP-L-I	Sizes 9mm -	170mm
	MP-HI	Sizes 8mm -	172mm
	MP-U-I	Sizes 9mm -	170mm
	MP-MI G	Sizes 15mm -	168mm
	MP-MXI M10/M12		



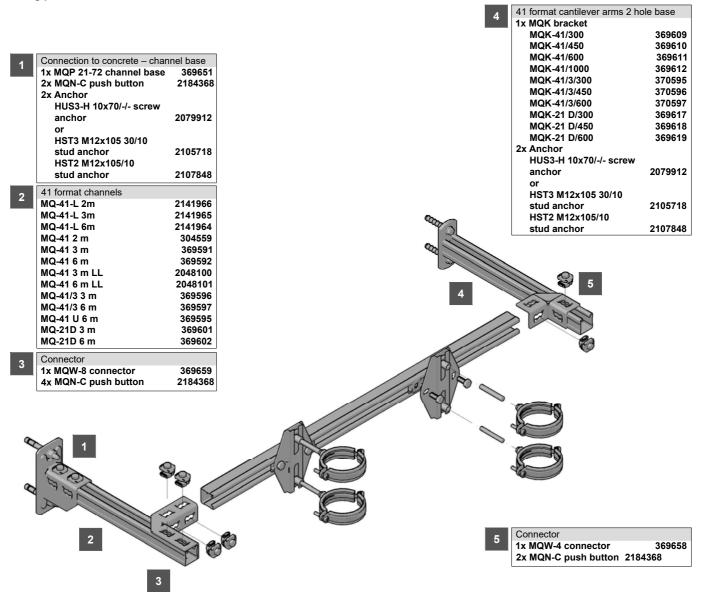
Application description	Application	Product lines	Base material
Heating - Riser Guides	7	Channels	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	00	Sliders / rollers	

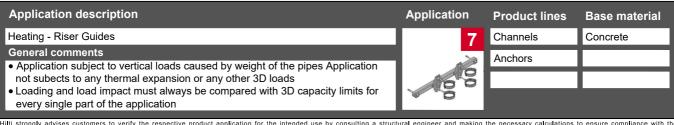
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Riser Guides - Off-set Frame - On Concrete

Using pre-fab. or assembled cantilever arms for off-set frame

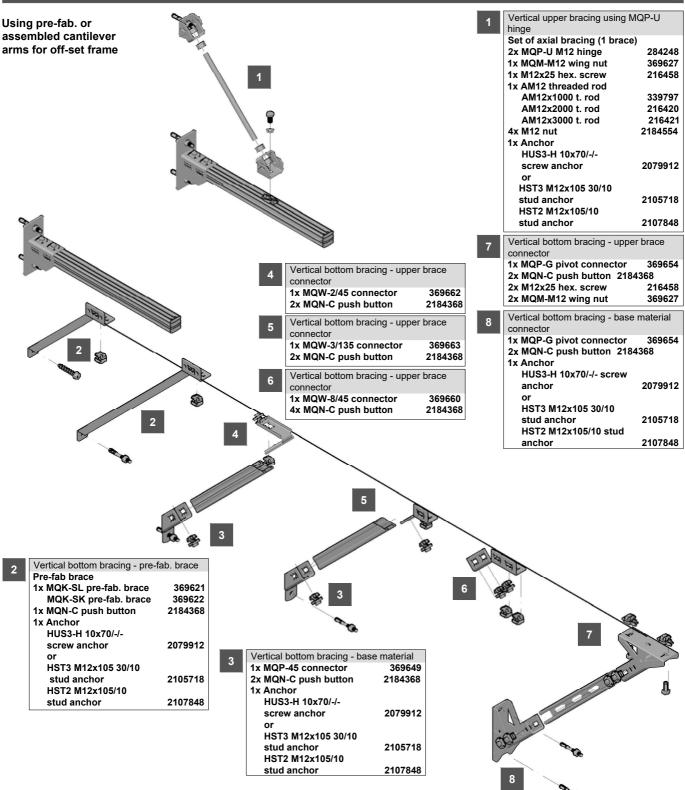




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Riser Guides - Off-set Frame Vertical Bracing -On Concrete

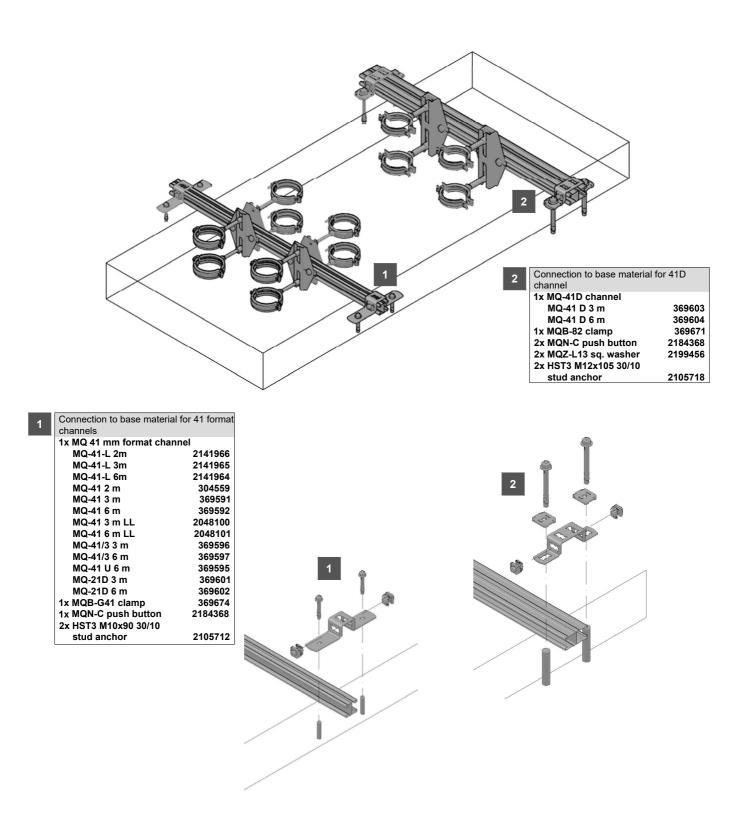


Application description	Application	Product lines	Base material
Heating - Riser Guides	7	MQ system	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	00	Anchors	

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Riser Guides - Shaft Sub-structure - On Concrete



Application description	Application	Product lines	Base material
Heating - Riser Guides	7	Channels	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subjects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for 	00	Sliders / rollers	
Loading and load impact must always be compared with SD capacity imits for every single part of the application	0		

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Riser Guide On Steel - Shaft Made Of Structural Steel Profiles - Limited Space

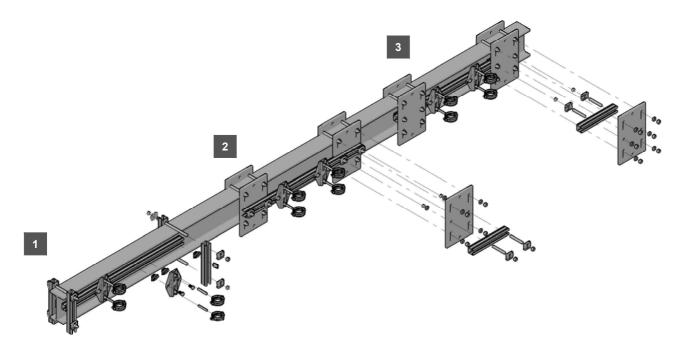
2

Using MQ channels or MI Base plates

1	Guide fixed between flanges	
•	Boxing the I-beam	
	4x Channel	
	MQ-41 2m channel	304559
	MQ-41 3m channel	369591
	MQ-41 6m channel	369592
	MQ-41/3 3m channel	369596
	MQ-41/3 6m channel	369597
	MQ-41/3 3m LL channel	2048102
	MQ-41/3 6m LL channel	2048103
	8x MQZ-L13 square washer	369680
	4x AM12x1000 4.8 t-rod	339797
		216420
	AM12x3000 4.8 t-rod	216421
	8x M12 nut	2184554
	Connection og the h-channel to box	•
	2x MQM-M12 wing nut	369627
	2x MQZ-S-F screw	2063162
	H-channel	
	1x Channel	
	MQ-41 2m channel	304559
	MQ-41 3m channel	369591
	MQ-41 6m channel	369592
	Slider incl. connection to h-channel	
	BOM for 1 pcs of connection	
	1x MSG 1,75 M8/M10D slider	248209
	2x MQM-M10 wing nut	369626
	2x M10x20 hex. head screw	216453
	Pipe rings with M 10 connection hea	ad

Guide fixed on base plates boxing the	he I-beam
Boxing the I-beam	
For I-beam height 75-165mm	
4x MIB-SA base plate	304821
8x AM12x1000-HDG 8.8 th. rod	419103
16xA13/24 washer	282852
16xM12 nut	2184554
For I-beam height 165-235mm	
2x MIB-SB base plate	304822
4x AM12x1000-HDG 8.8 th. rod	419103
8x M12-F-SL WS 3/4 lock nut	382897
For I-beam height 235-300mm	
2x MIB-SC base plate	304823
4x AM12x1000-HDG 8.8 th. rod	419103
8x M12-F-SL WS 3/4 lock nut	382897
H-channel and the connection to bo	xing
1x Channel	
MQ-41 2m channel	304559
MQ-41 3m channel	369591
MQ-41 6m channel	369592
4x MQZ-L13 square washer	2199456
4x AM12x1000 4.8 t-rod	339797
AM12x2000 4.8 t-rod	216420
AM12x3000 4.8 t-rod	216421
4x A13/24 washer	282852
8x M12 nut	2184554
Slider incl. connection to h-channel	
BOM for 1 pcs of connection	
1x MSG 1,75 M8/M10D slider	248209
2x MQM-M10 wing nut	369626
2x M10x20 hex. head screw	216453
Pipe rings with M 10 connection hea	ad

Guide fixed on b-plates between the flanges				
Boxing the I-beam				
For I-beam height 75-165mm				
4x MIB-SA base plate	304821			
8x AM12x1000-HDG 8.8 th. rod	419103			
16x A13/24 washer	282852			
16x M12 nut	2184554			
For I-beam height 165-235mm				
2x MIB-SB base plate	304822			
4x AM12x1000-HDG 8.8 th. rod	419103			
8x M12-F-SL WS 3/4 lock nut	382897			
For I-beam height 235-300mm				
2x MIB-SC base plate	304823			
4x AM12x1000-HDG 8.8 th. rod				
8x M12-F-SL WS 3/4 lock nut	382897			
H-channel and the connection to bo	xing			
1x Channel				
MQ-41 2m channel	304559			
MQ-41 3m channel	369591			
MQ-41 6m channel	369592			
4x MQZ-L13 square washer	369680			
4x AM12x1000 4.8 t-rod	339797			
AM12x2000 4.8 t-rod	216420			
AM12x3000 4.8 t-rod	216421			
4x A13/24 washer	282852			
8x M12 nut Slider incl. connection to h-channel	2184554			
BOM for 1 pcs of connection	248209			
1x MSG 1,75 M8/M10D slider	248209			
2x MQM-M10 wing nut 2x M10x20 hex, head screw	216453			
Pipe rings with M 10 connection hea	u			

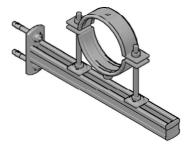


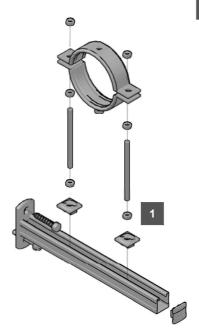
Application description	Application	Product lines	Base material
Heating - Riser Guide	7	MQ System	Steel
General comments Application subject to thermal expansion, no seismic, no fatique, now high/low 	No	MI System	
 temperature impact Loading and load impact must always be compared with 3D capacity limits fo every single part of the application 	00	Sliders / rollers	

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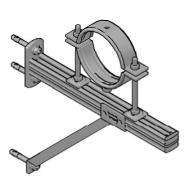
Plant Room Equipment Support - Splitter Frame Options

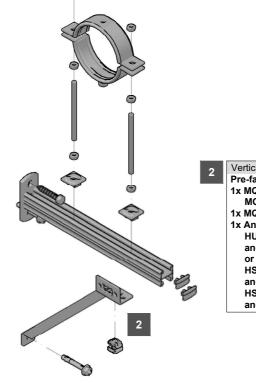




Θ

Splitter bracket (1 bracket)								
1x MQK bracket								
MQK-41/300	369609							
MQK-41/450	369610							
MQK-41/600	369611							
MQK-41/1000	369612							
MQK-41/3/300	370595							
MQK-41/3/450	370596							
MQK-41/3/600	370597							
MQK-21 D/300	369617							
MQK-21 D/450	369618							
MQK-21 D/600	369619							
2x Anchor								
HUS3-H 10x70/-/- screw								
anchor	2079912							
or								
HST3 M12x105 30/10 stu	ıd							
anchor	2105718							
HST2 M12x105/10 stud								
anchor	2107848							
2x MQA-M16-B saddle nut	2199454							
2x M16 threaded rod								
AM16x1000m	216422							
AM16x2000m	216423							
AM16x3000m	216424							
4x M16 hex. nut	2184506							
1x MP-MXI pipe clamp >177.8 mm								





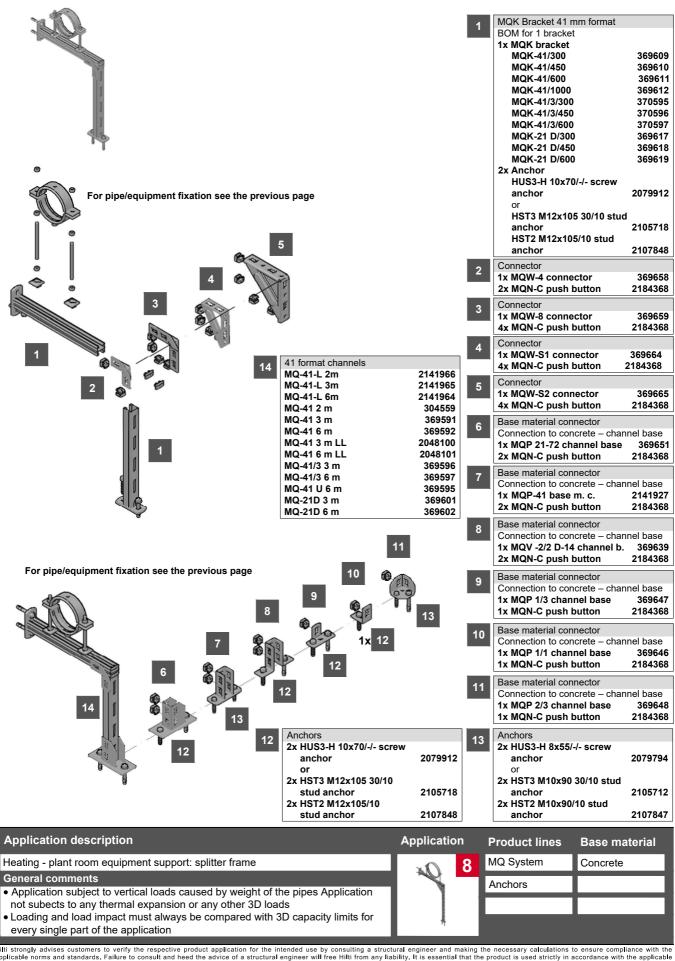
Vertical bracing – pre-fab. brace					
Pre-fab brace					
1x MQK-SL pre-fab. brace	369621				
MQK-SK pre-fab. brace	369622				
1x MQN-C push button 2184368 1x Anchor					
anchor	2079912				
or					
HST3 M12x105 30/10 stud					
anchor	2105718				
HST2 M12x105/10 stud					
anchor	2107848				

Application description	Applicatio	n	Product lines	Base material
Heating - plant room equipment support: splitter frame	ъ	8	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	Y		Anchors	

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Plant Room Equipment Support - Splitter Frame Options

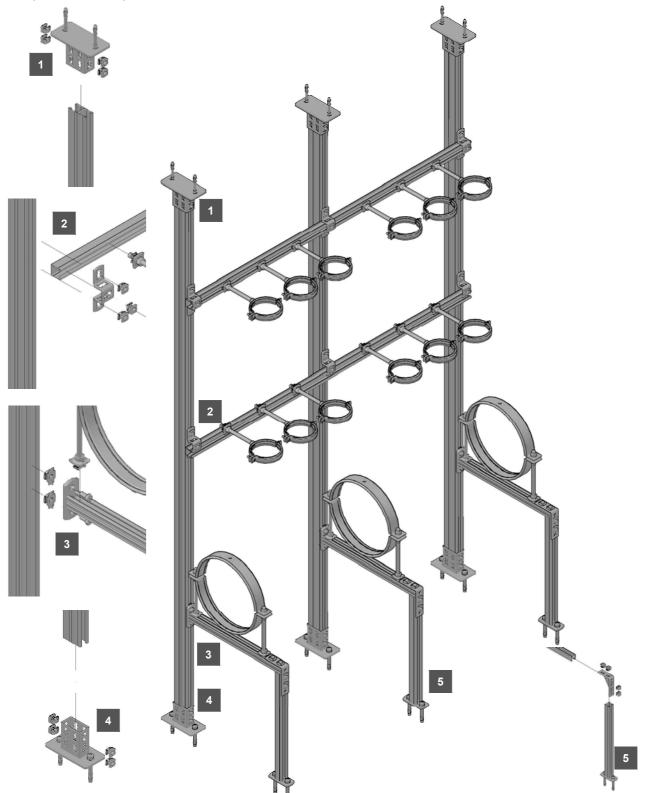


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Plant Room Equipment Support - Splitter Frame Options

Multi splitter frame example



Application descriptionApplicationProduct linesBase materialHeating - plant room equipment support: splitter frameMQ SystemConcreteGeneral commentsApplication subject to vertical loads caused by weight of the pipes Application
not subects to any thermal expansion or any other 3D loadsAnchorsAnchorsLoading and load impact must always be compared with 3D capacity limits for
every single part of the applicationImage: Concrete of the applicationImage: Concrete of the application

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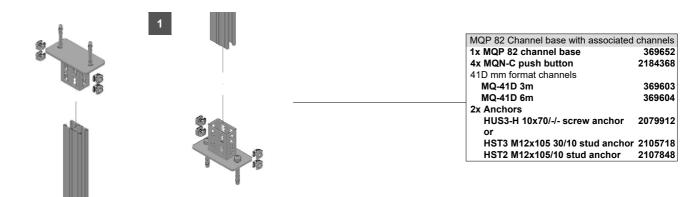


11 1

Plant Room Equipment Support - Splitter Frame Options

Multi splitter frame example

1



		41 format channels	
		MQ-41-L 2m	2141966
		MQ-41-L 3m	2141965
		MQ-41-L 6m	2141964
		MQ-41 2 m	304559
Cross connector		MQ-41 3 m	369591
 1x MQB-41 cross connector 	369668	MQ-41 6 m	369592
3x MQN-C push button	2184368	MQ-41 3 m LL	2048100
		MQ-41 6 m LL	2048101
		MQ-41/3 3 m	369596
		MQ-41/3 6 m	369597
		MQ-41 U 6 m	369595
		MQ-21D 3 m	369601
		MQ-21D 6 m	369602
	1x MQB-41 cross connector	1x MQB-41 cross connector 369668	Cross connector MQ-41-L 2m Cross connector MQ-41-L 6m 1x MQB-41 cross connector 369668 3x MQN-C push button 2184368 MQ-41 3 m MQ-41 6 m MQ-41 3 m MQ-41 3 m MQ-41 6 m MQ-41 3 m MQ-41 3 m MQ-41 3 m MQ-41 3 m MQ-41 3 m MQ-41 6 m MQ-41 3 m MQ-41 6 m MQ-41 3 m MQ-41 6 m MQ-41/3 3 m MQ-41 U 6 m MQ-41 U 6 m MQ-21D 3 m MQ-21D 3 m

Connection of bracket to channel 1x MQK bracket 2x M12x25 screw 2x MQM-M12 wing nut	216458 369623	MQK brackets MQK-21D brackets MQK-21 D/300 MQK-21 D/450 MQK-21 D/600 MQK-41 brackets MQK-41/300 MQK-41/300 MQK-41/3 brackets MQK-41/3/300 MQK-41/3/450 MQK-41/3/450 MQK-41/3/450 MQK-41/3/450 MQK-72 brackets MQK-72/450 MQK-72/600 MQK-41D brackets MQK-41D/1000	369617 369618 369609 369610 369610 369611 369612 370595 370596 370597 369615 369616 369620
 Node connection 1x MQW-S1 connector 4x MQN-C push button	369664 2184368	Anchors for brackets on concrete 2x Anchor HUS3-H 10x70/-/- screw anchor or HST3 M12x105 30/10 stud anchor	2079912 2105718
		HST2 M12x105/10 stud anchor	2107848

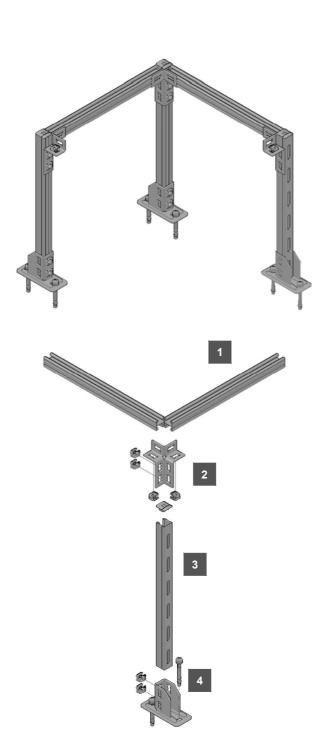
Application description	Application	Product lines	Base material
Heating - plant room equipment support: splitter frame	8	MQ System	Concrete
 General comments Application subject to vertical loads caused by weight of the pipes Application not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 		Anchors	

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Plant Romm Framing - Simple 3D Frame - Options

Simple 3D frame, e.g. for small boiler or heater



•		
4 -	Channels most suitable for upp	er channels
-1	21D format channels	
	MQ-21D 3 m	369601
	MQ-21D 6 m	369602
	Node for 3 channels	
2	1x MQV-3/3 D 3D connector	369641
	4x MQN-C push button	2184368
	•	
3	Channels suitable for vertical up	pright
	41 format channels	2141966
	MQ-41-L 2m MQ-41-L 3m	2141966
	MQ-41-L 6m	2141963
	MQ-41 2 m	304559
	MQ-41 3 m	369591
	MQ-41 6 m	369592
	MQ-41 3 m LL	2048100
	MQ-41 6 m LL	2048101
	MQ-41/3 3 m	369596
	MQ-41/3 6 m	369597
	MQ-41 U 6 m	369595
	MQ-21D 3 m	369601
	MQ-21D 6 m	369602
	1x Plastic end cap	
	MQZ-E41 end cap	369685
	21D format channels	
	MQ-21D 3 m	369601
	MQ-21D 6 m	369602
	2x Plastic end cap	
	MQZ-E21	370598
	MQP 21-72 channel base	
4	1x MQP 21-72 channel base	369651
	2x MQN-C push button	2184368
	2x Anchor	
	HUS3-H 10x70/-/- screw	
	anchor	2079912
	or	
	HST3 M12x105 30/10 stud	
	anchor	2105718
	HST2 M12x105/10 stud	
	anchor	2107848

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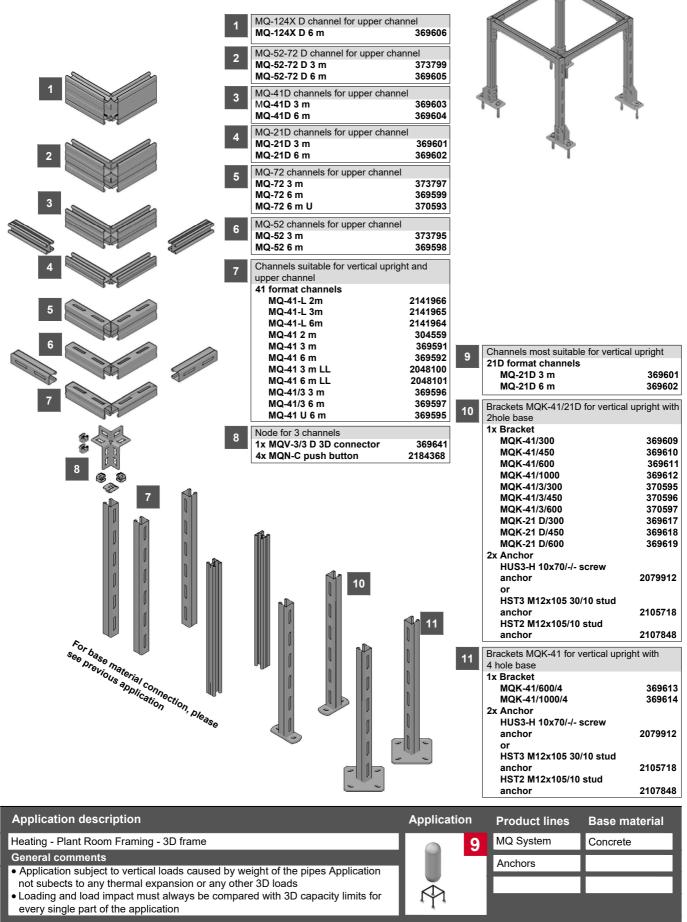
Application description	Application	Product lines	Base material
Heating - Plant Room Framing - 3D frame		MQ System	Concrete
General comments Application subject to vertical loads caused by weight of the pipes Application 		Anchors	
 not subects to any thermal expansion or any other 3D loads Loading and load impact must always be compared with 3D capacity limits for every single part of the application 			
Hilli strongly advises customers to varify the respective product application for the intended use by consulting a struct	ural opginger and mak	ing the personal calculations	to oncure compliance with the

Hill istrongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hilli instructions and standards. Failure to consult and head the advice of a structural engineer will free Hilli instructions and supporting product literature, and that the relevant application limits specified in the Hilli technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation. Page 109 ITM Heating version 2.0 from 08.2021



Plant Romm Framing - Simple 3D Frame - Node Options

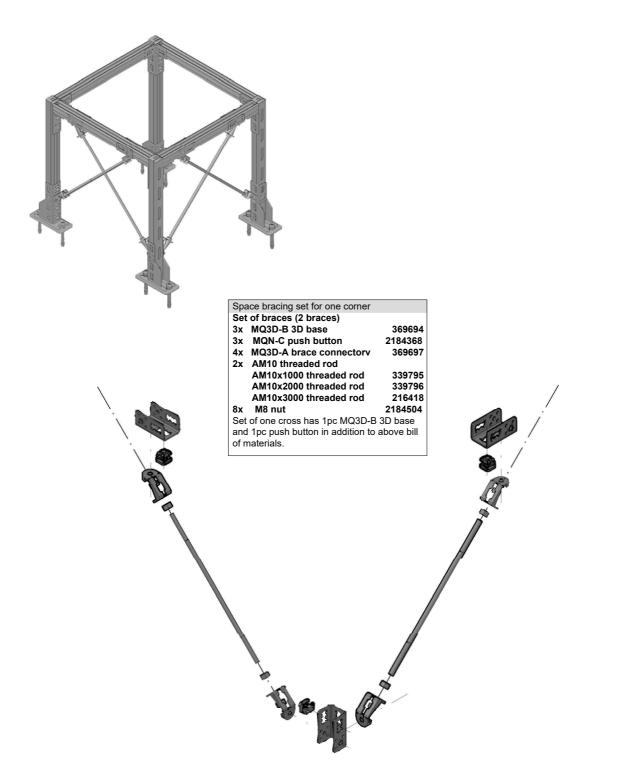
Simple 3D frame, e.g. for small boiler or heater





Plant Romm Framing - Simple 3D Frame - Space Bracing - Oprtions

Space bracing with MQ-3D elements using threaded rods



Application description	Application	Product lines	Base material
Heating - Plant Room Framing - 3D frame	9	MQ System	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 			



Plant Romm Framing - Simple 3D Frame - Space Bracing - Oprtions

Space bracing using pre-fab braces

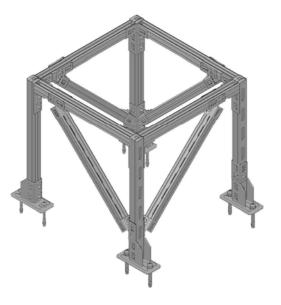
Space bracing set for one corner Set of space braces (2 braces) 1x MQK-SK pre-fab. brace 369622 1x MQK-SL pre-fab. brace 369621 2x MQN-C push button 2184368 2x M12x22 hex. screw 216457 2x MQM-M12 wing nut	

Application description	Application	Product lines	Base material
Heating - Plant Room Framing - 3D frame	9	MQ System	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	кр.		

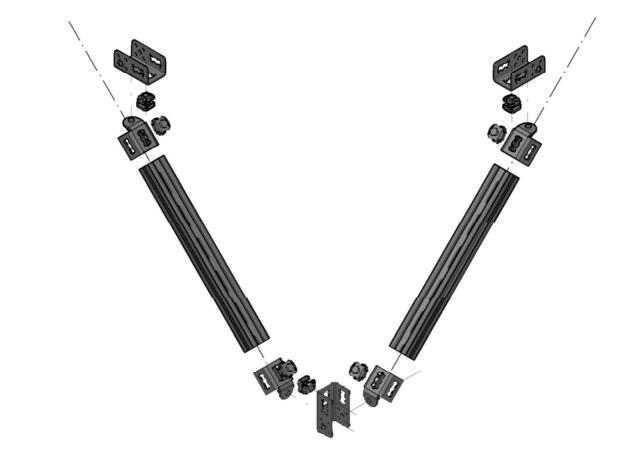


Plant Romm Framing - Simple 3D Frame - Space Bracing - Oprtions

Space bracing using MQ3D elements and channels



Space bracing set for one corner	
Set of axial braces (2 braces)	
3x MQ3D-B 3D base	369694
7x MQN-C push button	2184368
4x MQ3D-W45 channel brace	
connector	369696
Channels format 41 mm which	could be
used for brace	
MQ-41-L 2m	2141966
MQ-41-L 3m	2141965
MQ-41-L 62	2141966
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 mv	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602



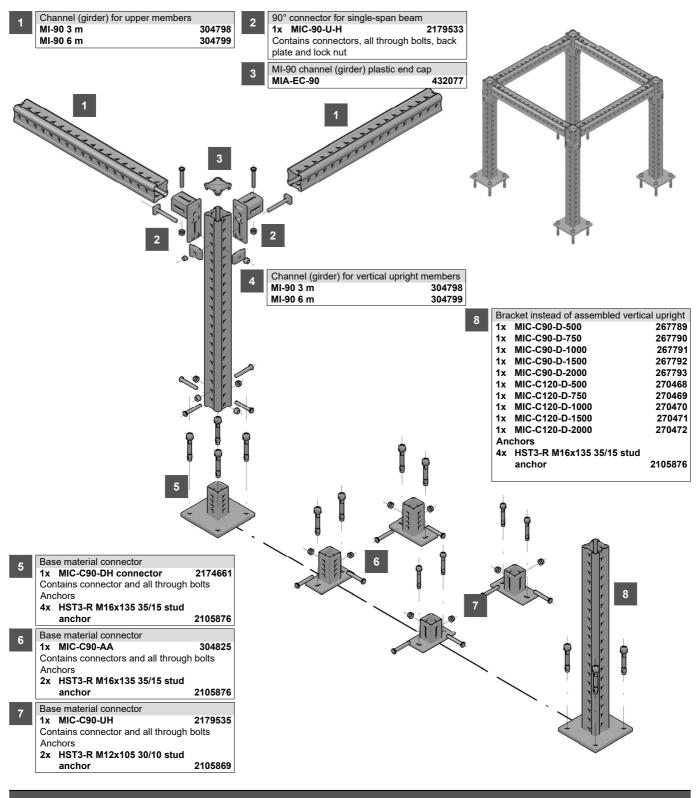
Application description	Application	Product lines	Base material
Heating - Plant Room Framing - 3D frame	9	MQ System	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 			

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Plant Romm Framing - Simple 3D Frame - Heavy Load MI System Frame - Oprtions

3D frame made of MI System

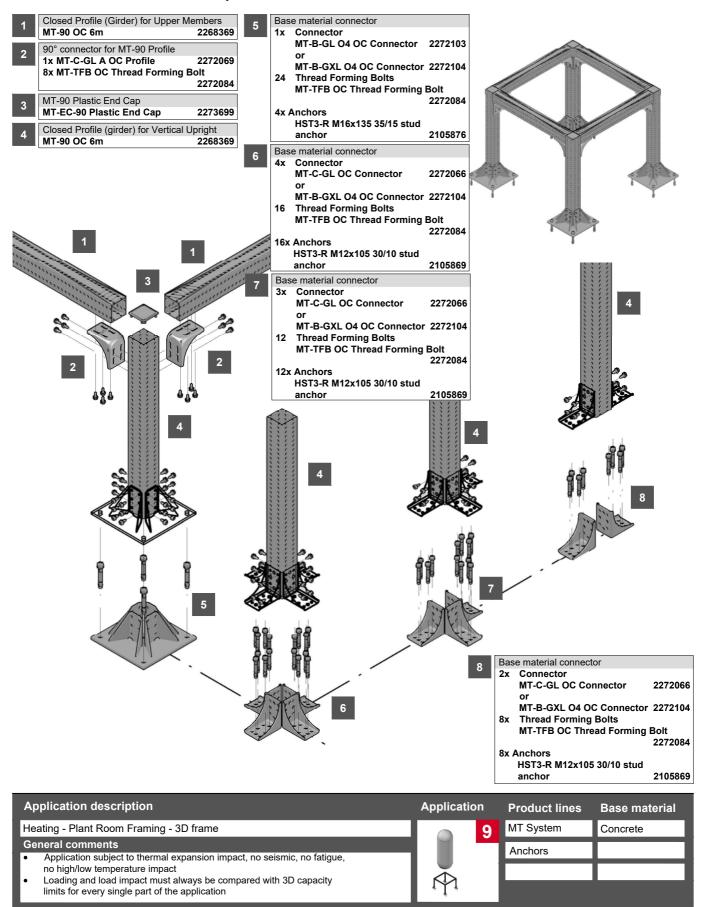


Application description	Application	Product lines	Base material
Heating - plant room framing - 3D frame	9	MI System	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact 		Anchors	
Loading and load impact must always be compared with 3D capacity limits for every single part of the application	I ♠		



Plant Room Framing - Simple 3D Frame - Heavy Load MT System Frame - Options

3D frame constructed from the MT System

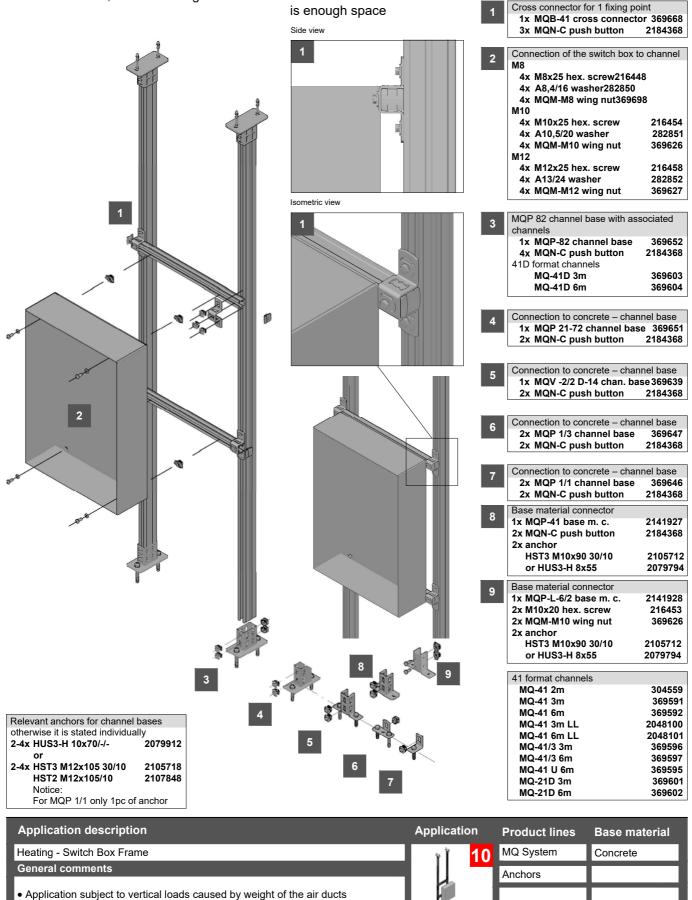




Heating - Plant Room Switch Box - Options

For cases where there

Switch box frame, floor to ceiling



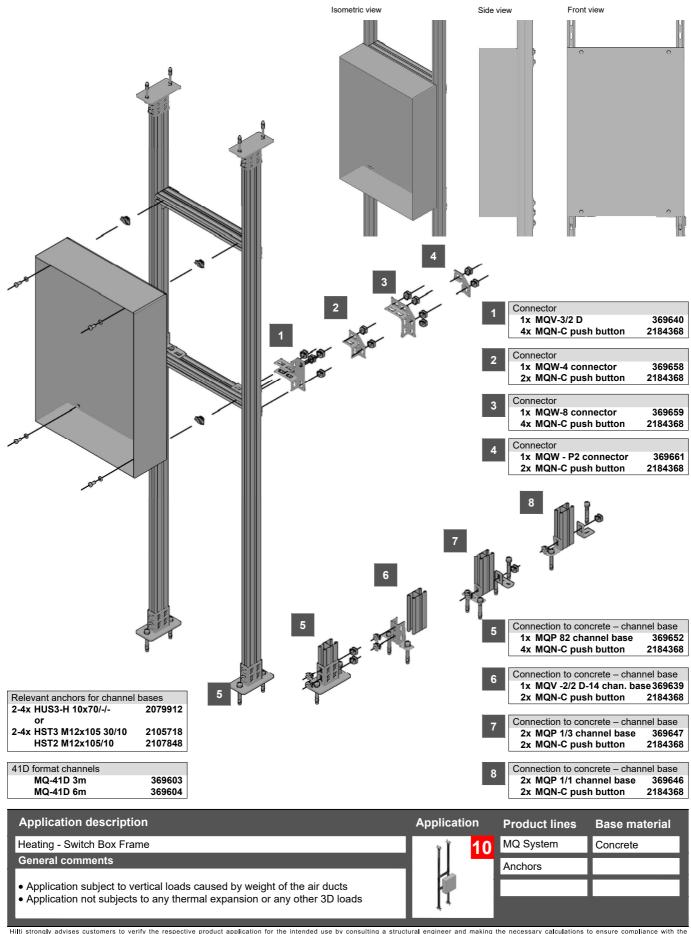
Application not subjects to any thermal expansion or any other 3D loads



Heating - Plant Room Switch Box - Options

Switch box frame, floor to ceiling

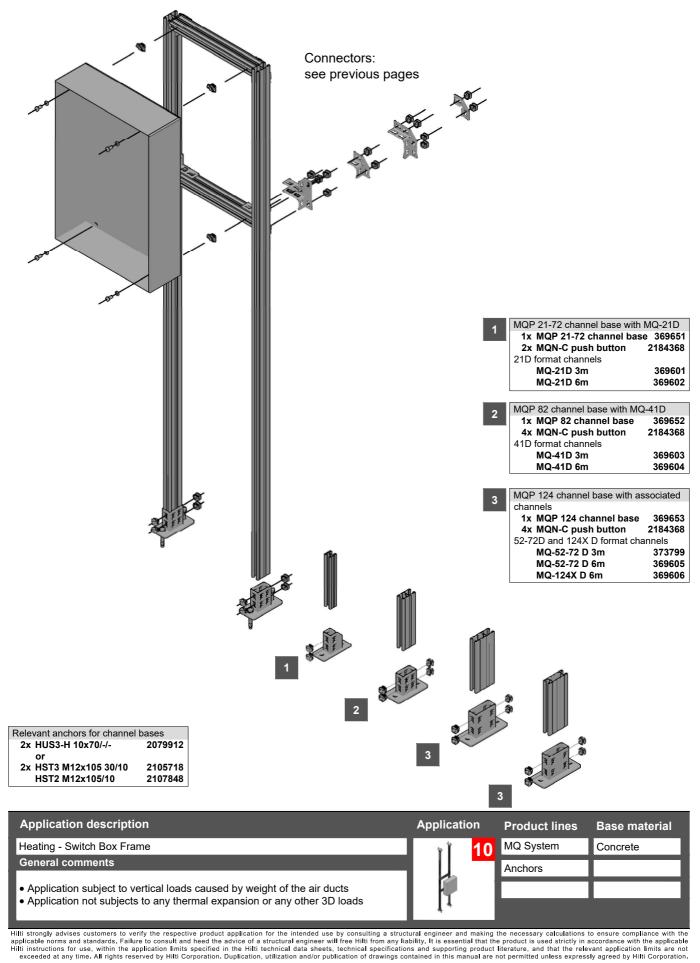
Space-saving solution





Heating - Plant Room Switch Box Frame - Options

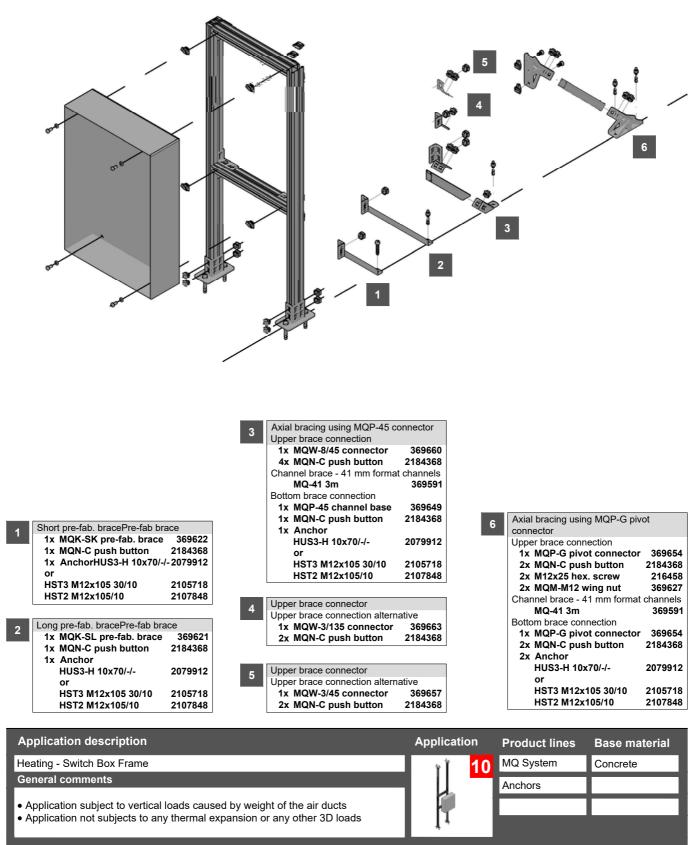
Switch box frame, floor-mounted





Heating - Plant Room Switch Box Frame -Stiffening Options

Switch box frame, floor-mounted



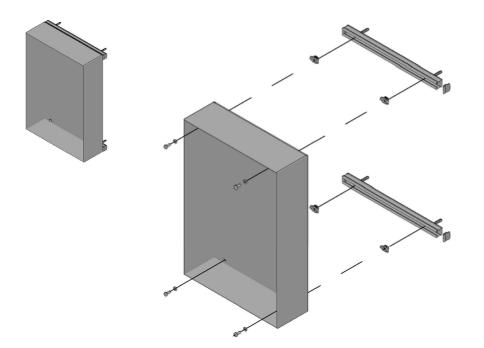
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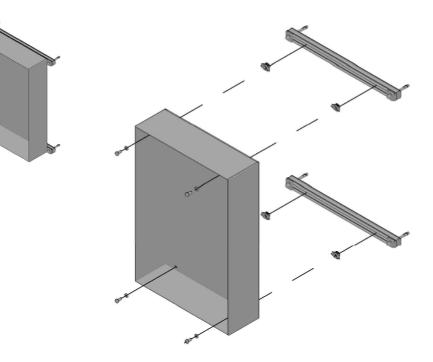


Heating - Plant Room Switch Box Frame -Wall Mounted - Options

Switch box on wall, with lateral adjustment on concealed channel



Switch box on wall, with lateral adjustment on projecting channel



Switch box on wall rail - conc	ealed
channel	
Channel - 21 mm format char	nels
2x MQ-21 2m	2148545
MQ-21 3m	2148544
MQ-21 6m	2169925
Channel -41 mm format chan	nels
2x MQ-41-L 2m	2141966
MQ-41-L 3m	2141965
MQ-41-L 6m	2141964
MQ-41 2m	304559
MQ-41 3m	369591
MQ-41 6m	369592
MQ-41 3m LL	2048100
MQ-41 6m LL	2048101
MQ-41/3 3m	369596
MQ-41/3 6m	369597
Plastic end cap	
4x MQZ-E21 end cap	370598
4x MQZ-E41 end cap	369685
Anchor	
4x HUS3-H 10x70/-/-	2079912
Switch box fastening	
M8	
4x M8x20 hex. screw	216447
4x A8,4/16 washer	282850
4x MQM-M8 wing nut	369698
M10	
4x M10x20 hex. screw	216453
4x A10,5/20 washer	282851
4x MQM-M10 wing nut	369626
M12	
4x M12x20 hex. screw	216457
4x A13/24 washer	282852
4x MQM-M12 wing nut	369627

Switch box on wall rail – pro	jecting
channel	
Channel - 21 mm format cha	nnels
2x MQ-21 2m	2148545
MQ-21 3m	2148544
MQ-21 6m	2169925
Channel -41 mm format cha	nnels
2x MQ-41-L 2m	2141966
MQ-41-L 3m	2141965
MQ-41-L 6m	2141964
MQ-41 2m	304559
MQ-41 3m	369591
MQ-41 6m	369592
MQ-41 3m LL	2048100
MQ-41 6m LL	2048101
MQ-41/3 3m	369596
MQ-41/3 6m	369597
Plastic end cap	
4x MQZ-E21 end cap	370598
4x MQZ-E41 end cap	369685
Connection to the wall	
4x MQZ-L13 square was	her 369680
4x HST3 M12x145 70/50	2105851
Switch box fastening	
See above	

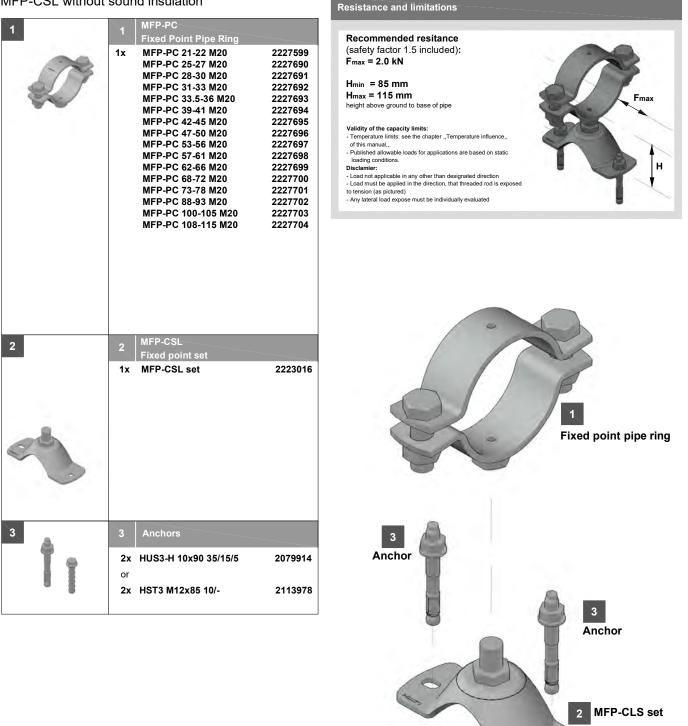
Heating - Switch Box Frame Wall Mounted	* 10		
		MQ System	Concrete
General comments		Anchors	
 Application subject to vertical loads caused by weight of the air ducts Application not subjects to any thermal expansion or any other 3D loads 			

Hit instructions for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product lises at structure application in the application is used structure and that the product is used structure is used structure application in the application of the application is specified in the Hilti technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.



Fixed Point On Concrete - MFP-CSL Fixed Point:

MFP-CSL without sound insulation

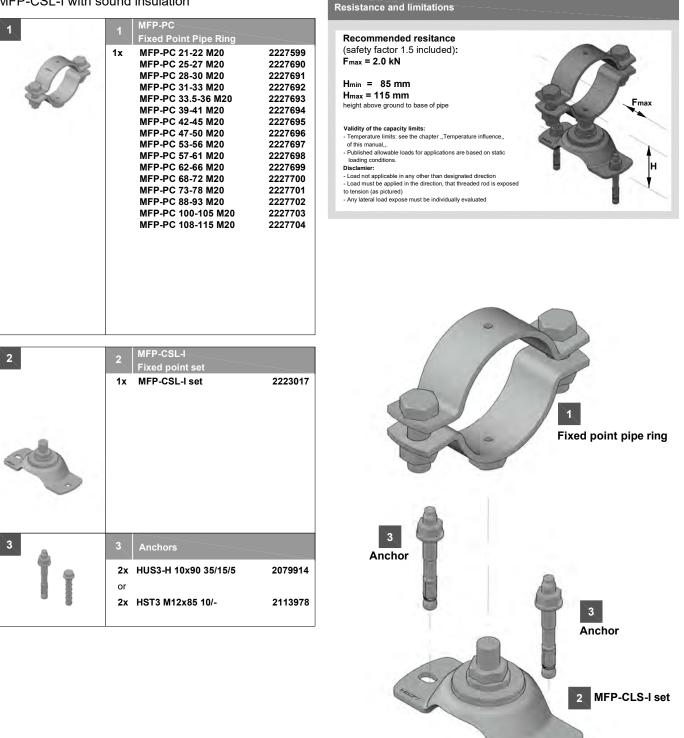


Application description	Application	Product lines	Base material
Heating - MFP-CSL fixed point	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	the second	Threaded parts	



Fixed Point On Concrete - MFP-CSL-I Fixed Point:

MFP-CSL-I with sound insulation



Application description	Application	Product lines	Base material
Heating - MFP-CSL-I fixed point	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	-	Threaded parts	



Fixed Point On Concrete - MFP-CL-I Fixed Point:

MFP-CL-I with sound insulation

Resistance and limitations /FP-PC 1 Recommended resitance Fixed Point Pipe Ring (safety factor 1.5 included): 2x MFP-PC 21-22 M20 2227599 Fmax =4.0 kN MFP-PC 25-27 M20 2227690 MFP-PC 28-30 M20 2227691 Hmin = 85 mm MFP-PC 31-33 M20 2227692 Hmin = 115mm MFP-PC 33.5-36 M20 2227693 height above ground to base of pipe MFP-PC 39-41 M20 2227694 MFP-PC 42-45 M20 2227695 Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influence,, MFP-PC 47-50 M20 2227696 MFP-PC 53-56 M20 2227697 of this manual,.. Published allowable loads for applications are based on static MFP-PC 57-61 M20 2227698 loading conditions. Disclamier: MFP-PC 62-66 M20 2227699 Load not applicable in any other than designated direction Load not applicable in the direction, that threaded rod is exposed to tension (as pictured) Any lateral load expose must be individually evaluated MFP-PC 68-72 M20 2227700 Iн MFP-PC 73-78 M20 2227701 MFP-PC 88-93 M20 2227702 MFP-PC 100-105 M20 2227703 MFP-PC 108-115 M20 2227704 MFP-PC 125-133 M20 2227705 MFP-PC 134-142 M20 2227706 MFP-PC 154-162 M20 2227707 MFP-PC 162-170 M20 2227708 1 Fixed point pipe ring /IFP-CL-I Fixed point set 2223018 MFP-CL-I set 1x 3 Anchor 3 Anchor 3 **Fixed point set** 2 HUS3-H 10x60 5/-/-2079911 2x or 2x HST3 M12x85 10/-2113978 Alternative anchor points

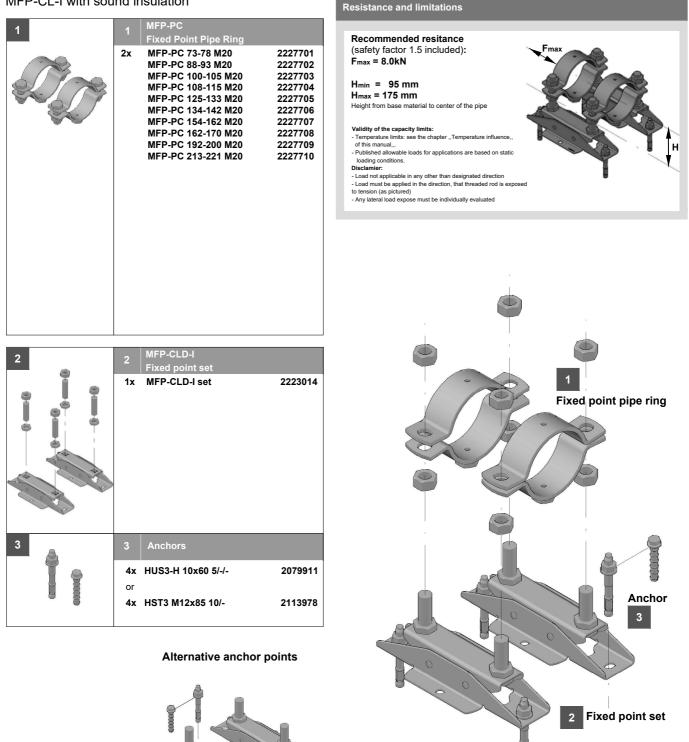
Heating - MFP-CL-I fixed point	11	Fixed a sint sate	
		Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	t f	Threaded parts	

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Fixed Point On Concrete - MFP-CLD-I Fixed Point:

MFP-CL-I with sound insulation



Application description	Application	Product lines	Base material
Heating - MFP-CLD-I Fixed Point	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	- The second	Threaded parts	



Fixed Point On Concrete - MFP-CH Fixed Point:

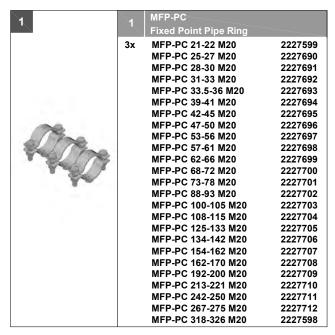
2223015

2079923

2105858

Welded stoppers on all **Fixed points loaded** with F > 14.0 kN

MFP-CH without sound insulation



MFP-CH Fixed point set

HUS3-H 14x130 65/45/15

2x HST3 M16x135 35/15

MFP-CH set

1x

2x

or

3

Resistance and limitations

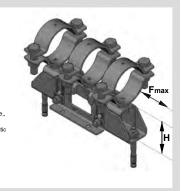
Recommended resitance (safety factor 1.5 included): Fmax = 22 kN

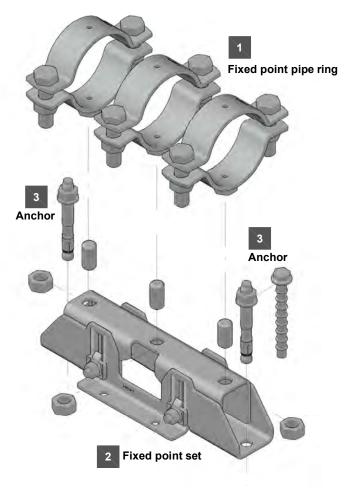
Hmin = 115 mm H_{max} = 165 mm height above ground to base of pipe

Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influence,, of this manual,..

 Published allowable loads for applications are based on static loading conditions. Disclamier:

Load not applicable in any other than designated direction
 Load not applicable in the direction, that threaded rol is exposed to tension (as pictured)
 Any lateral load expose must be individually evaluated





Application description	Application	Product lines	Base material
Heating - MFP-CH fixed point	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	1 the	Threaded parts	
Hitis strongly advises customers to verify the respective product application for the intended use by consulting a struct	tural angineer and making	the personal colouisticae	to oncure compliance with th

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2

3

Fixed Point On Concrete - MFP-CH (M12) using alternative anchoring

2223015

2079914

2105718

Welded stoppers on all Fixed points loaded with F > 14.0 kN

MFP-CH without sound insulation

1		MFP-PC	
		Fixed Point Pipe Ring	
	3x	MFP-PC 21-22 M20	2227599
		MFP-PC 25-27 M20	2227690
		MFP-PC 28-30 M20	2227691
		MFP-PC 31-33 M20	2227692
		MFP-PC 33.5-36 M20	2227693
		MFP-PC 39-41 M20	2227694
		MFP-PC 42-45 M20	2227695
		MFP-PC 47-50 M20	2227696
11720		MFP-PC 53-56 M20	2227697
Sel Maa		MFP-PC 57-61 M20	2227698
		MFP-PC 62-66 M20	2227699
The second secon		MFP-PC 68-72 M20	2227700
Yw		MFP-PC 73-78 M20	2227701
		MFP-PC 88-93 M20	2227702
		MFP-PC 100-105 M20	2227703
		MFP-PC 108-115 M20	2227704
		MFP-PC 125-133 M20	2227705
		MFP-PC 134-142 M20	2227706
		MFP-PC 154-162 M20	2227707
		MFP-PC 162-170 M20	2227708
		MFP-PC 192-200 M20	2227709
		MFP-PC 213-221 M20	2227710
		MFP-PC 242-250 M20	2227711
		MFP-PC 267-275 M20	2227712
		MFP-PC 318-326 M20	2227598

MFP-CH Fixed point set

HUS3-H 10x90 35/15/5

4x HST3 M12x105 30/10

MFP-CH set

1x

4x or

Resistance and limitations

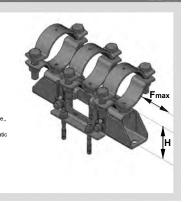
Recommended resitance (safety factor 1.5 included): Fmax = 12 kN

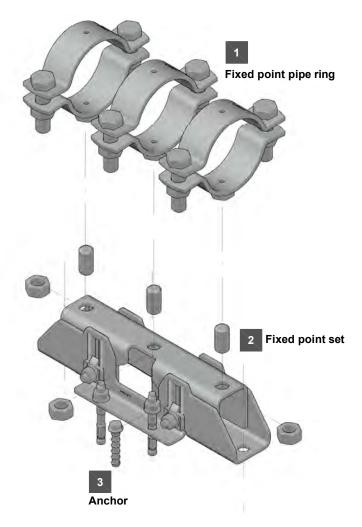
Hmin = 115 mm H_{max} = 165 mm height above ground to base of pipe

Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influence,,

of this manual,... Published allowable loads for applications are based on static loading conditions. Disclamier:

Load not applicable in any other than designated direction
 Load nust be applied in the direction, that threaded rod is exposed to tension (as pictured)
 Any lateral load expose must be individually evaluated



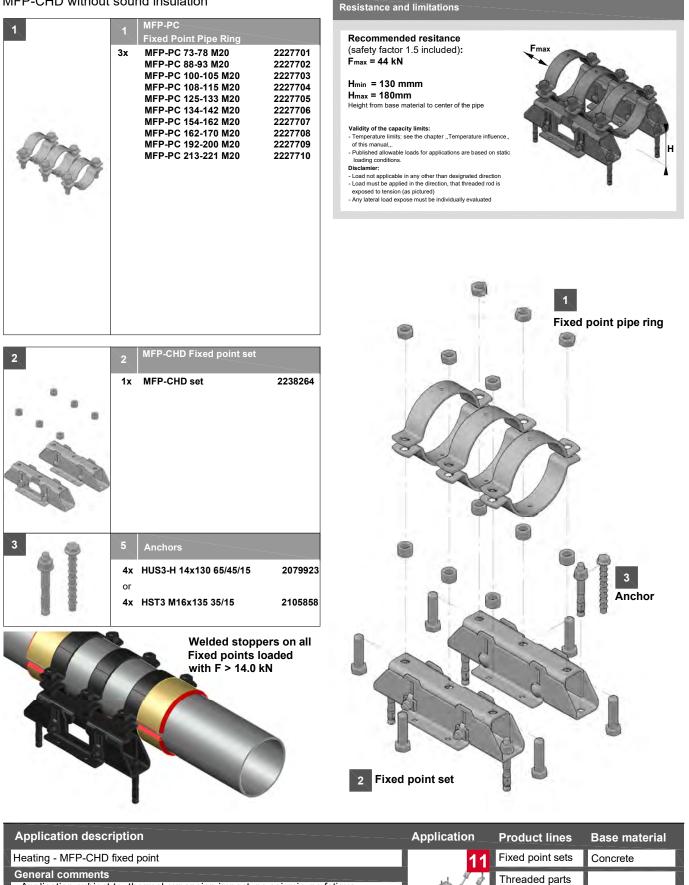


Application description	Application	Product lines	Base material
Heating - MFP-CH fixed point with alternative M12 anchor points	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	the second	Threaded parts	



Fixed Point On Concrete - MFP-CHD Fixed Point:

MFP-CHD without sound insulation



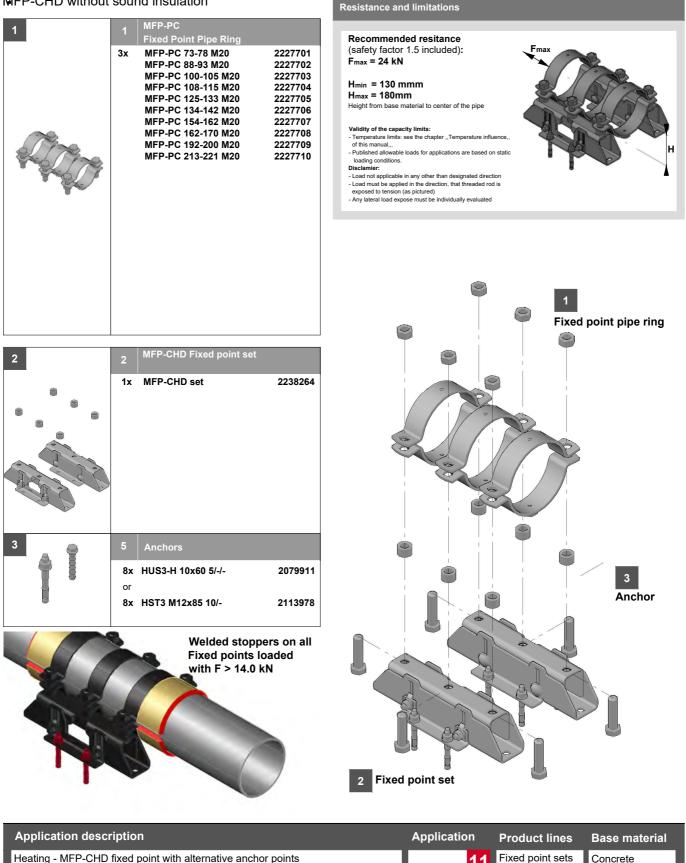
 Application subject to thermal expansion impact, no seismic, no fatique impact

• Loading and load impact must always be compared with 3D capacity limits for every single part of the application



Fixed Point On Concrete - MFP-CHD Fixed Point (M12) **Fixed Point using alternative anchoring**

MFP-CHD without sound insulation



Heating - MFP-CHD	fixed point with	alternative anchor points	

General comments

 Application subject to thermal expansion impact, no seismic, no fatique impact

• Loading and load impact must always be compared with 3D capacity limits for every single part of the application

Hilli strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and heed the advice of a structural engineer will free Hilti from any liability. It is essential that the product is used strictly in accordance with the applications for use, within the application limits specified in the Hilti technical applications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.

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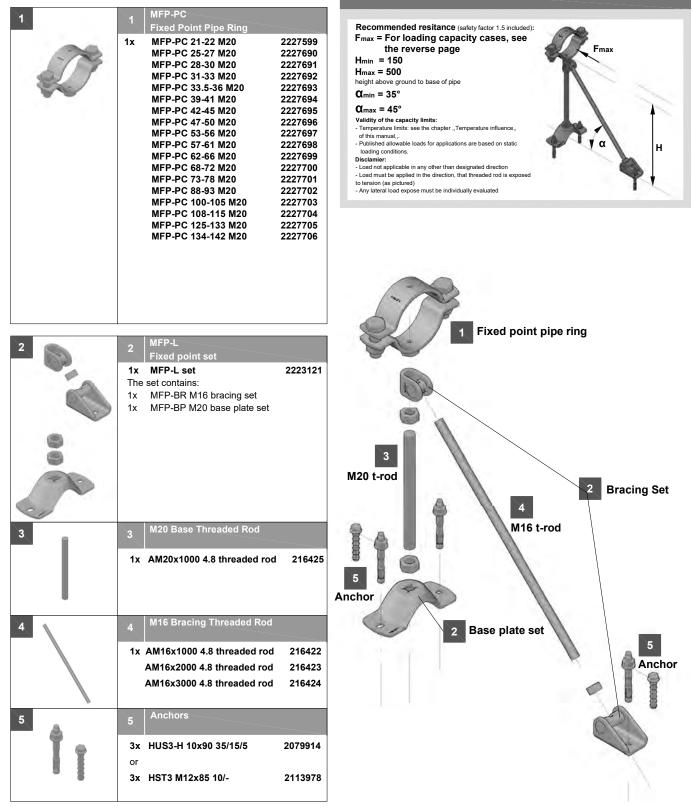
Threaded parts



Fixed Point On Concrete - MFP-L Fixed Point:

MFP-L without sound insulation

Resistance and limitations

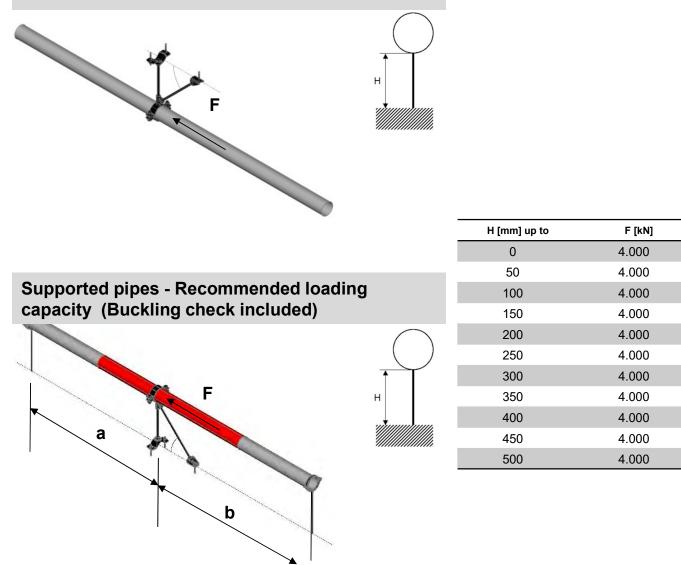


Application description	Application	Product lines	Base material
Heating - MFP-L fixed point	11	Fixed point sets	Concrete
General comments Application subject to thermal expansion impact, no seismic, no fatigue 	4.29	Threaded parts	
impact • Loading and load impact must always be compared with 3D capacity limits for			
every single part of the application			
Hilti strangly advices sustamers to verify the respective product application for the intended use by consulting a struct	ural engineer and making	the necessary calculations i	a ansura compliance with the

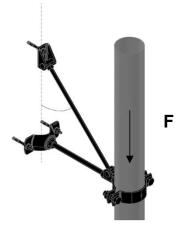


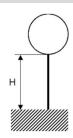
MFP-L recommended loading capacity limits

Hanging pipes - Recommended loading capacity



Rising pipes - Recommended loading capacity



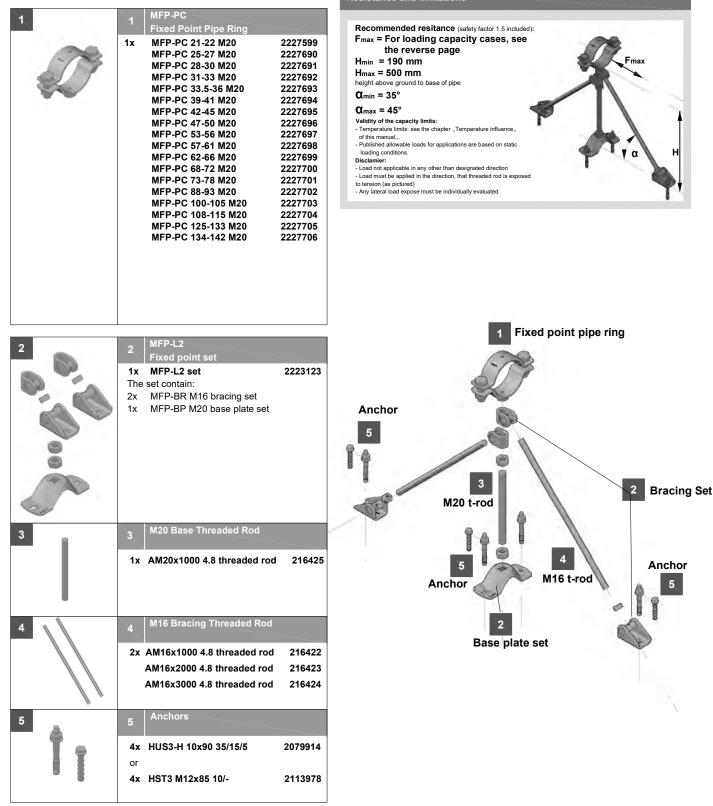




Fixed Point On Concrete - MFP-L2 Fixed Point:

MFP-L2 without sound insulation

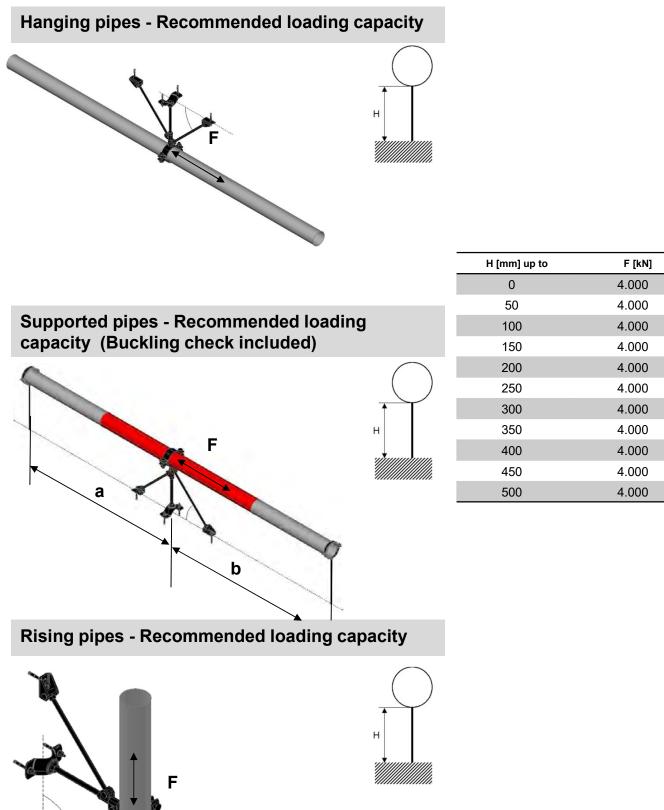
Resistance and limitations



Application description	Application	Product lines	Base material
Heating - MFP-L2 fixed point	11	Fixed point sets	Concrete
General comments Application subject to thermal expansion impact, no seismic, no fatique 	12 1 9	Threaded parts	
impact • Loading and load impact must always be compared with 3D capacity limits for			
every single part of the application			



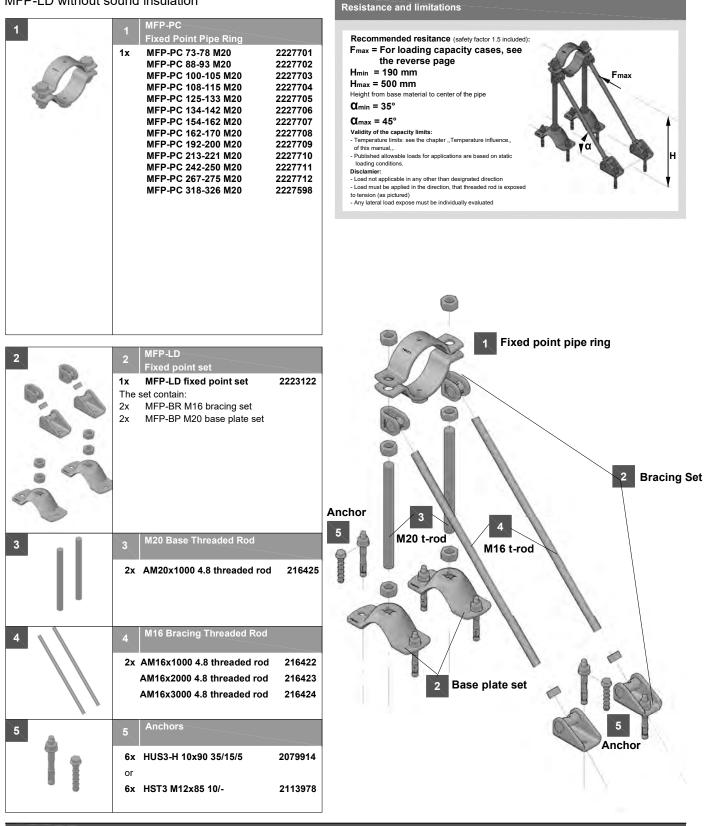
MFP-L2 recommended loading capacity limits





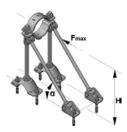
Fixed Point On Concrete - MFP-LD Fixed Point:

MFP-LD without sound insulation

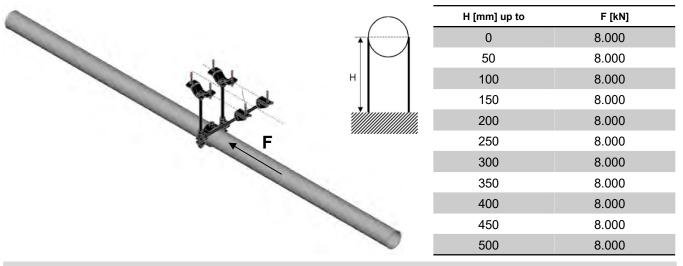


Application description	Application	Product lines	Base material
Heating - MFP-LD fixed point	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	in the second	Threaded parts	
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struct	ural engineer and making	the necessary calculations	to ensure compliance with the

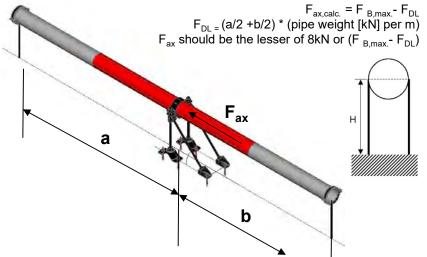
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Hanging pipes - Recommended loading capacity



Supported pipes - Recommended loading capacity (Buckling check included)



H [mm] up to	F [kN]	F _{B,max.} [kN]
0	8.000	-
50	8.000	-
100	8.000	-
150	8.000	-
200	8.000	-
250	8.000	-
300	8.000	-
350	8.000	-
400	8.000	-
450	F _{ax}	11.971
500	F _{ax}	10.715

Rising pipes - Recommended loading capacity

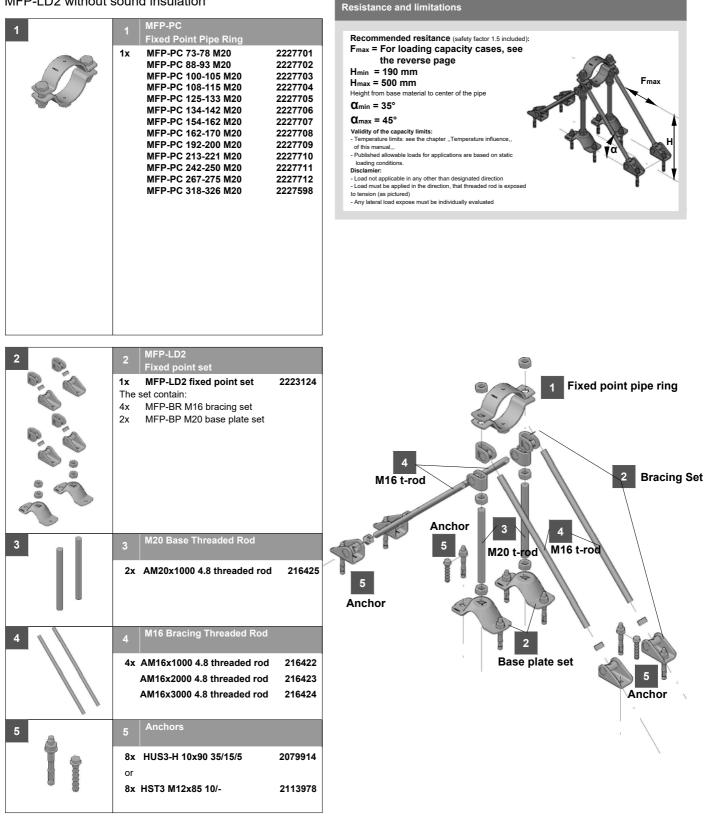
()	H [mm] up to	F [kN]
	0	8.000
	50	8.000
	100	8.000
	150	8.000
	200	8.000
	250	8.000
	300	8.000
	350	8.000
	400	8.000
	450	8.000
	500	8.000

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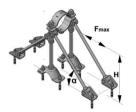


Fixed Point On Concrete - MFP-LD2 Fixed Point:

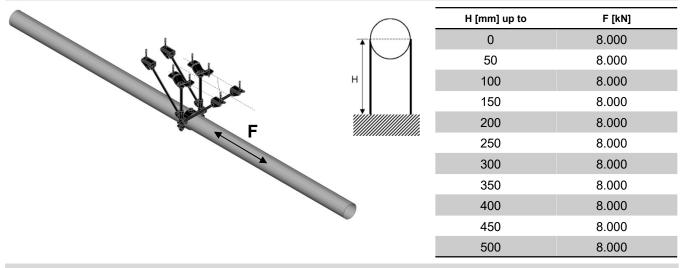
MFP-LD2 without sound insulation



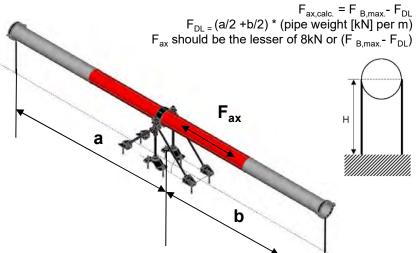
Application description	Application	Product lines	Base material
Heating - MFP-LD2 fixed point	11	Fixed point sets	Concrete
General comments Application subject to thermal expansion impact, no seismic, no fatique 	429	Threaded parts	
 impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 			
1990 store by adult a substance by welfer the supervision and out and buffer for the latended we have a start	· · · · · ·		



Hanging pipes - Recommended loading capacity



Supported pipes - Recommended loading capacity (Buckling check included)



H [mm] up to	F [kN]	F _{B,max.} [kN]
0	8.000	-
50	8.000	-
100	8.000	-
150	8.000	-
200	8.000	-
250	8.000	-
300	8.000	-
350	8.000	-
400	8.000	-
450	F _{ax}	11.971
500	F _{ax}	10.715

Rising pipes - Recommended loading capacity

H [mm] up to	F [kN]
0	8.000
50	8.000
100	8.000
150	8.000
200	8.000
250	8.000
300	8.000
350	8.000
400	8.000
450	8.000
500	8 000

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Fixed Point On Concrete - MFP-L-I Fixed Point:

MFP-L-I with sound insulation

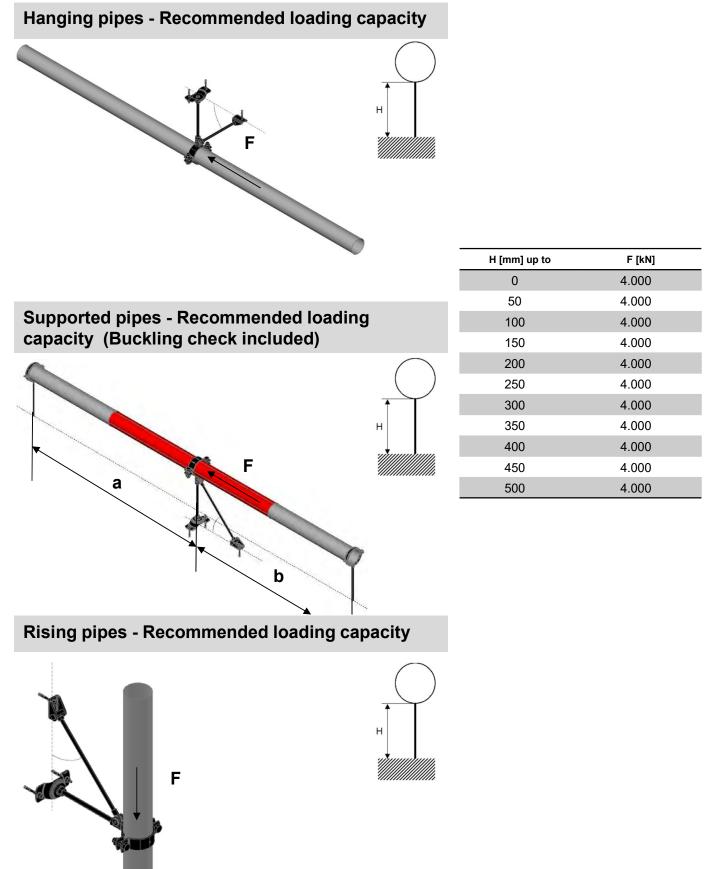
Resistance and limitations

		Resistance and limitations
1	MFP-PC Fixed Point Pipe Ring 1x MFP-PC 21-22 M20 MFP-PC 25-27 M20 2227690 MFP-PC 38-30 M20 2227691 MFP-PC 31.53 M20 2227692 MFP-PC 33.5-36 M20 2227693 MFP-PC 39-41 M20 2227694 MFP-PC 42-45 M20 2227695 MFP-PC 53-56 M20 2227697 MFP-PC 57-61 M20 2227698 MFP-PC 68-72 M20 2227709 MFP-PC 68-72 M20 2227701 MFP-PC 108-115 M20 2227704 MFP-PC 108-115 M20 2227704 MFP-PC 125-133 M20 2227706	<section-header><text><text><text><text><text><text><text><section-header><section-header><section-header></section-header></section-header></section-header></text></text></text></text></text></text></text></section-header>
2	2 MFP-L-I Fixed point set 2223125 The set contains: 1x 1x MFP-BR-I M16 bracing set 1x MFP-BP-I M20 base plate set	Tixed point pipe ring
3	3 M20 Base Threaded Rod 1x AM20x1000 4.8 threaded rod 216425 4 M16 Bracing Threaded Rod 1x AM16x1000 4.8 threaded rod 216422 AM16x2000 4.8 threaded rod 216423 AM16x2000 4.8 threaded rod 216423	M16 t-rod 5 Anchor 2 Base plate set 5 Anchor
5	AM16x3000 4.8 threaded rod 216424 5 Anchors 3x HUS3-H 10x90 35/15/5 2079914 or 3x HST3 M12x85 10/- 2113978	

Application description	Application	Product lines	Base material
Heating - MFP-L-I fixed point	11	Fixed point sets	Concrete
General comments Application subject to thermal expansion impact, no seismic, no fatigue 	12 1 9	Threaded parts	
impact • Loading and load impact must always be compared with 3D capacity limits for	h h	\	
every single part of the application			



MFP-L-I recommended loading capacity limits

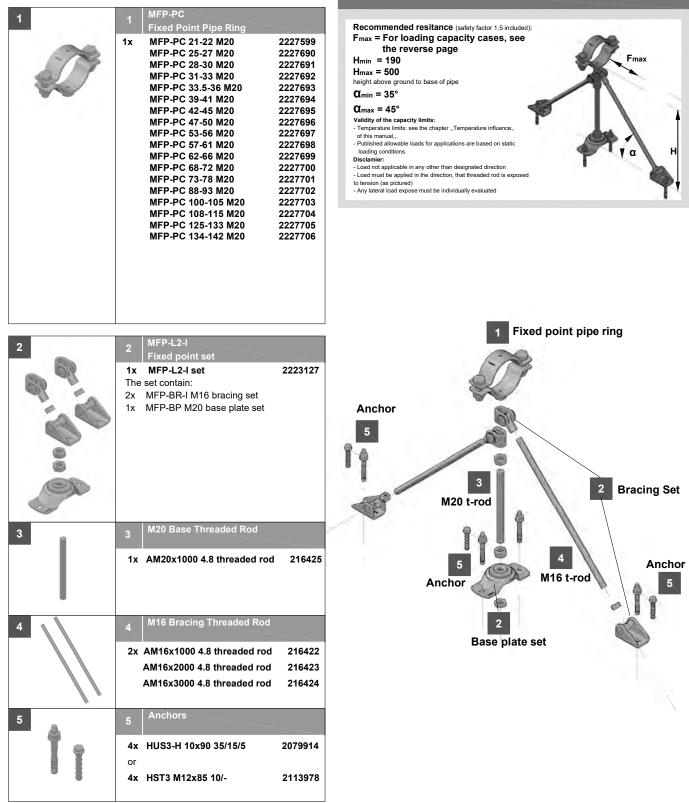




Fixed Point On Concrete - MFP-L2-I Fixed Point:

MFP-L2-I with sound insulation

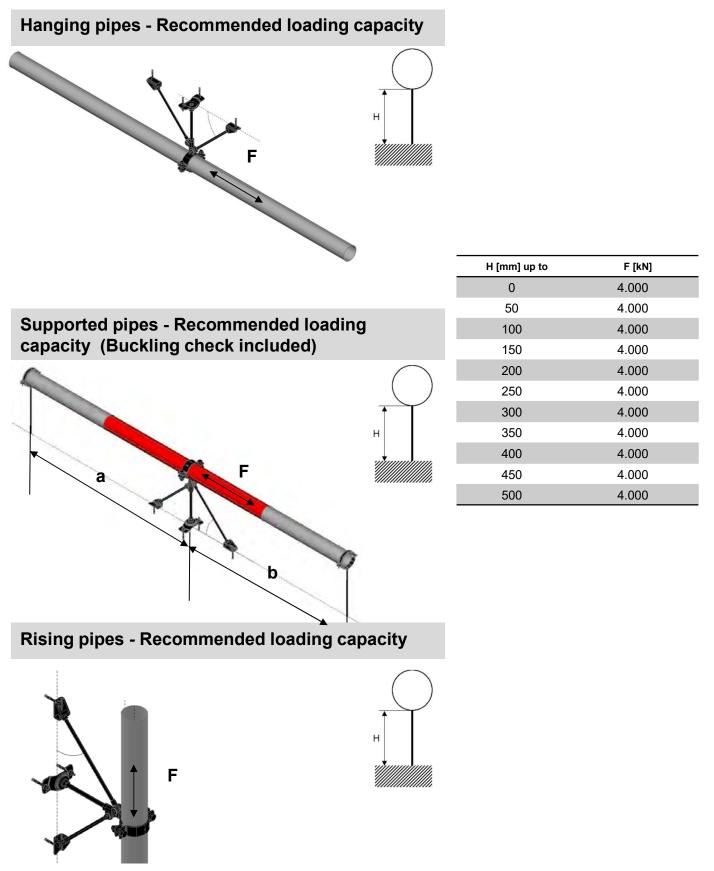
Resistance and limitations



Application description	Application	Product lines	Base material
Heating - MFP-L2-I fixed point	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for 	1 to	Threaded parts	
every single part of the application	<i>S</i> e		



MFP-L2-I recommended loading capacity limits





Fixed Point On Concrete - MFP-LD-I Fixed Point:

MFP-LD-I with sound insulation

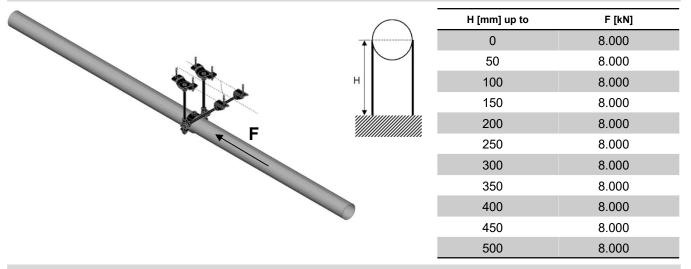
Resistance and limitations /FP-PC Recommended resitance (safety factor 1.5 included): Fixed Point Pipe Ring Fmax = For loading capacity cases, see 1x MFP-PC 73-78 M20 2227701 the reverse page MFP-PC 88-93 M20 2227702 Hmin = 190 mm MFP-PC 100-105 M20 2227703 H_{max} = 500 mm MFP-PC 108-115 M20 2227704 Height from base material to center of the pipe MFP-PC 125-133 M20 2227705 $\alpha_{min} = 35^{\circ}$ MFP-PC 134-142 M20 2227706 **α**_{max} = 45° MFP-PC 154-162 M20 2227707 Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influence,, of this manual,... - Published allowable loads for applications are based on static loading conditions. MFP-PC 162-170 M20 2227708 MFP-PC 192-200 M20 2227709 MFP-PC 213-221 M20 2227710 MFP-PC 242-250 M20 2227711 Disclamier: - Load not applicable in any other than designated direction MFP-PC 267-275 M20 2227712 - Load must be applied in the direction, that threaded rod is exposed MFP-PC 318-326 M20 2227598 to tension (as pictured) - Any lateral load expose must be individually evaluated Fixed point pipe ring 1 /FP-LD-I 2 2 Fixed point set MFP-LD-I fixed point set 2223126 1x The set contain: MFP-BR-I M16 bracing set 2x 2x MFP-BP-I M20 base plate set 0 2 **Bracing Set** Anchor 3 4 5 M20 t-rod M20 Base Threaded Rod 3 M16 t-rod 2x AM20x1000 4.8 threaded rod 216425 M16 Bracing Threaded Rod 4 2x AM16x1000 4.8 threaded rod 216422 AM16x2000 4.8 threaded rod 216423 Base plate set 2 AM16x3000 4.8 threaded rod 216424 5 Anchor 6x HUS3-H 10x90 35/15/5 2079914 or 6x HST3 M12x85 10/-2113978

Application description	Application	Product lines	Base material
Heating - MFP-LD-I fixed point	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	the second second	Threaded parts	
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the			

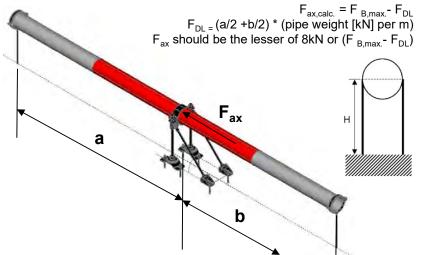
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Hanging pipes - Recommended loading capacity

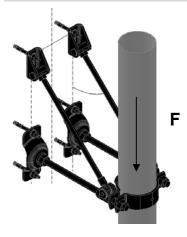


Supported pipes - Recommended loading capacity (Buckling check included)



H [mm] up to	F [kN]	F _{B,max.} [kN]
0	8.000	-
50	8.000	-
100	8.000	-
150	8.000	-
200	8.000	-
250	8.000	-
300	8.000	-
350	8.000	-
400	8.000	-
450	F _{ax}	11.971
500	F _{ax}	10.715

Rising pipes - Recommended loading capacity



\bigcap	H [mm] up to	F [kN]
	0	8.000
	50	8.000
	100	8.000
	150	8.000
	200	8.000
	250	8.000
	300	8.000
	350	8.000
	400	8.000
	450	8.000
	500	8.000

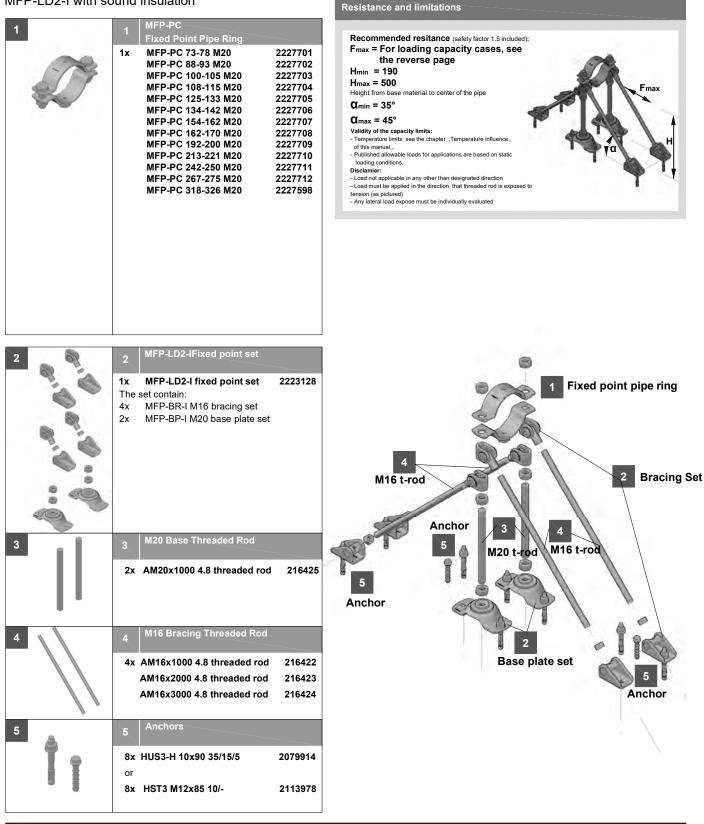
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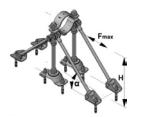
Fixed Point On Concrete - MFP-LD2-I Fixed Point:

MFP-LD2-I with sound insulation

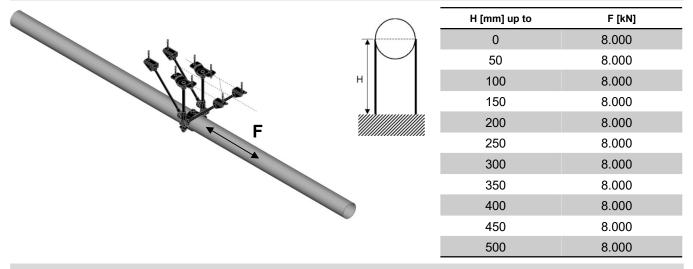


Application description	Application	Product lines	Base material
Heating - MFP-LD2-I fixed point	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for 	the second	Threaded parts	
every single part of the application	<u>G</u>		

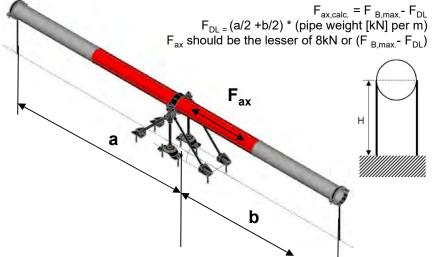
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Hanging pipes - Recommended loading capacity

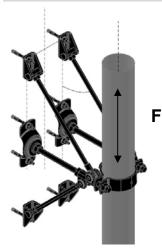


Supported pipes - Recommended loading capacity (Buckling check included)



H [mm] up to	F [kN]	F _{B,max.} [kN]
0	8.000	-
50	8.000	-
100	8.000	-
150	8.000	-
200	8.000	-
250	8.000	-
300	8.000	-
350	8.000	-
400	8.000	-
450	F _{ax}	11.971
500	F _{ax}	10.715

Rising pipes - Recommended loading capacity



$\langle \rangle$	H [mm] up to	F [kN]
	0	8.000
	50	8.000
	100	8.000
	150	8.000
///////////////////////////////////////	200	8.000
	250	8.000
	300	8.000
	350	8.000
	400	8.000
	450	8.000
	500	8.000

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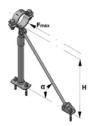
Fixed Point On Concrete - MFP-UL Fixed Point:

MFP-UL without sound insulation

Resistance and limitations /FP-PC Recommended resitance (safety factor 1.5 included): Fixed Point Pipe Ring Fmax = For loading capacity cases, see 1x MFP-PC 21-22 M20 2227599 Fmax the reverse page MFP-PC 25-27 M20 2227690 Hmin = 185 mm MFP-PC 28-30 M20 2227691 H_{max} = 2000 mm MFP-PC 31-33 M20 2227692 height above ground to base of pipe MFP-PC 33.5-36 M20 2227693 **α**_{min} = 35° MFP-PC 39-41 M20 2227694 MFP-PC 42-45 M20 **α**_{max} = 45° 2227695 Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influence,, of this manual,... - Published allowable loads for applications are based on static loading conditions. MFP-PC 47-50 M20 2227696 MFP-PC 53-56 M20 2227697 MFP-PC 57-61 M20 2227698 н MFP-PC 62-66 M20 2227699 Disclamier: - Load not applicable in any other than designated direction in this the direction that threaded rod is MFP-PC 68-72 M20 2227700 - Load must be applied in the direction, that threaded rod is exposed MFP-PC 73-78 M20 2227701 to tension (as pictured) - Any lateral load expose must be individually evaluated MFP-PC 88-93 M20 2227702 MFP-PC 100-105 M20 2227703 MFP-PC 108-115 M20 2227704 MFP-PC 125-133 M20 2227705 MFP-PC 134-142 M20 2227706 Fixed point pipe ring MFP-UL Fixed point set 2 MFP-UL set 2223129 1x The set contains: MFP-BR M16 bracing set 1x MFP-BPA 1 1/4 base plate adapter set 1x 2 **Base plate** 2 Bracing Set adapter set 4 M16 t-rod 1 $\frac{1}{4}$ " Threaded Tube 3 1x GR-G 1 ¼"x 2000 4.6 248532 threaded tube 3 M16 Bracing Threaded Rod 4 1 1/4" t-tube 5 1x AM16x1000 4.8 threaded rod 216422 Anchor AM16x2000 4.8 threaded rod 216423 AM16x3000 4.8 threaded rod 216424 5 Anchor 5 3x HUS3-H 10x90 35/15/5 2079914 or 3x HST3 M12x85 10/-2113978 2 Base plate adapter set

Application description	Application	Product lines	Base material
Heating - MFP-UL fixed point	11	Fixed point sets	Concrete
General comments Application subject to thermal expansion impact, no seismic, no fatique 	4.29	Threaded parts	
impact • Loading and load impact must always be compared with 3D capacity limits for		<u></u>	
every single part of the application			
Hiti strongly advises customers to verify the respective product application for the intended use by consulting a struct	tural engineer and making	the necessary calculations	to ensure compliance with the

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MFP-UL recommended loading capacity limits

Hanging pipes - Recommended loading	capacity		
F	H		
		H [mm] up to	F [kN]
		0	4.000
		500	4.000
		550	4.000
Supported pipes - Recommended loadin	a	600	4.000
capacity (Buckling check included)	3	650	4.000
	\bigcirc	700	4.000
		750	4.000
	+	800	4.000
	н	850	4.000
F		900	4.000
		950	4.000
a		1000	4.000
		1100	4.000
		1200	4.000
		1250	4.000
d		1300	4.000
		1400	4.000
		1500	4.000
Rising pipes - Recommended loading ca	pacity	1600	4.000
		1750	4.000
	()	1800	4.000
	\uparrow	1900	4.000
F	H	2000	4.000

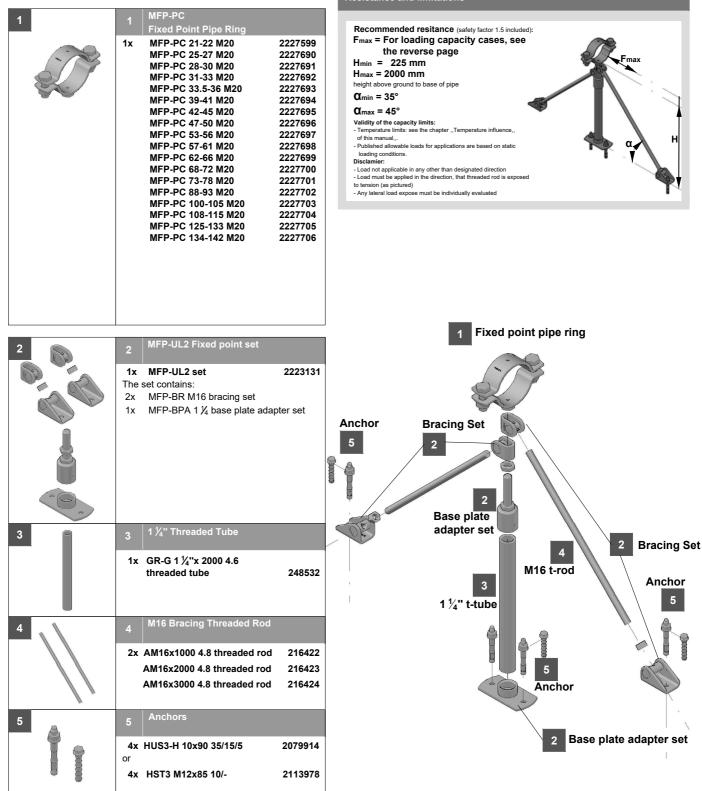
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Fixed Point On Concrete - MFP-UL2 Fixed Point:

MFP-UL2 without sound insulation

Resistance and limitations



Application description	Application	Product lines	Base material
Heating - MFP-UL2 fixed point	11	Fixed point sets	Concrete
General comments Application subject to thermal expansion impact, no seismic, no fatique 	#19	Threaded parts	
impact • Loading and load impact must always be compared with 3D capacity limits for			
every single part of the application	V		
Hilli strongly advises customers to verify the respective product application for the intended use by consulting a struct	ural engineer and making	the necessary calculations	to ensure compliance with the

Hit storing a student and making a student and head the by consuming a student and making inter and making the recessary calculations to very the respective product application for the interface use by consuming a student and making interface to ensure comparate with the applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hilt from any liability. It is essential that the product is used strictly in accordance with the applicable matrix and head the engine as the advice of a structural engineer will free Hilt from any liability. It is essential that the product is used strictly in accordance with the applicable Hilt instructions for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.



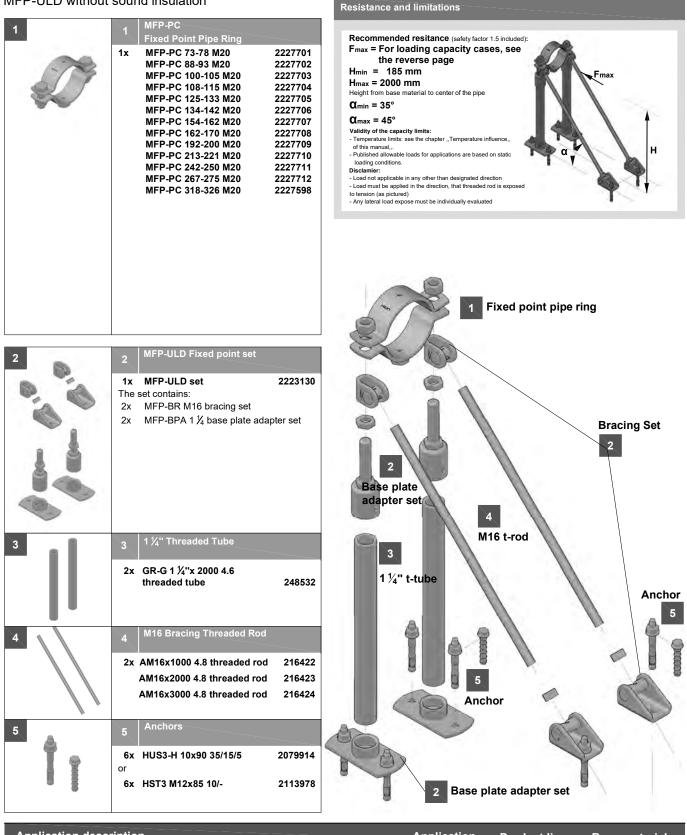
MFP-UL2 recommended loading capacity limits

Hanging pipes - Recommended loading of	capacity		
F	H		
		H [mm] up to	F [kN]
)	0	4.000
•		500	4.000
		550	4.000
Supported pipes - Recommended loading	a	600	4.000
capacity (Buckling check included)	9	650	4.000
capacity (Ducking check included)	\frown	700	4.000
		750	4.000
		800	4.000
		850	4.000
	н	900	4.000
F	A	950	4.000
	<i>4111111111111111111111111111111111111</i>	1000	4.000
a		1100	4.000
		1200	4.000
		1250	4.000
		1300	4.000
d		1400	4.000
		1500	4.000
Rising pipes - Recommended loading ca	nacity	1600	4.000
Rising pipes - Recommended loading ca	pacity	1750	4.000
	$\left(\right)$	1800	4.000
		1900	4.000
		2000	4.000
F			



Fixed Point On Concrete - MFP-ULD Fixed Point:

MFP-ULD without sound insulation



Application description	Application	Product lines	Base material
Heating - MFP-ULD fixed point	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	- the	Threaded parts	
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struct	tural engineer and making	the necessary calculations	to ensure compliance with the

Hitt strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hitti from any liability. It is essential that the product is used strictly in accordance with the applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hitti from any liability. It is essential that the product is used strictly in accordance with the applicable hitti instructions for use, within the application limits specified in the Hitti technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hitti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hitti Corporation.



MFP-ULD recommended loading capacity limits

Hanging pipes - Recommended loading o	apacity		
F	H		
		H [mm] up to	F [kN]
		0	8.000
÷		500	8.000
		550	8.000
Supported pipes - Recommended loading	Y	600	8.000
capacity (Buckling check included)	9	650	8.000
	\frown	700	8.000
	+()	750	8.000
		800	8.000
	н	850	8.000
F		900	8.000
	<i>`````````````````````````````````````</i>	950	8.000
	'//////////////////////////////////////	1000	8.000
a		1100	8.000
		1200	8.000
		1250	8.000
		1300	8.000
b		1400	8.000
		1500	8.000
Rising pipes - Recommended loading cap	pacity	1600	8.000
511		1750	8.000
		1800	8.000
		1900	8.000
F	H	2000	8.000



Fixed Point On Concrete - MFP-ULD2 Fixed Point:

MFP-ULD2 without sound insulation

Resistance and limitations IFP-PC Recommended resitance (safety factor 1.5 included): Fixed Point Pipe Ring Fmax = For loading capacity cases, see 1x MFP-PC 73-78 M20 2227701 the reverse page MFP-PC 88-93 M20 2227702 Lmin = 225 mm MFP-PC 100-105 M20 2227703 L_{max} = 2000 mm MFP-PC 108-115 M20 2227704 Height from base material to center of the pipe MFP-PC 125-133 M20 2227705 **α**_{min} = 35° MFP-PC 134-142 M20 2227706 **α**_{max} = 45° MFP-PC 154-162 M20 2227707 Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influence,, of this manual,... - Published allowable loads for applications are based on static loading conditions. MFP-PC 162-170 M20 2227708 MFP-PC 192-200 M20 2227709 MFP-PC 213-221 M20 2227710 MFP-PC 242-250 M20 2227711 Disclamier: - Load not applicable in any other than designated direction MFP-PC 267-275 M20 2227712 - Load must be applied in the direction, that threaded rod is exposed MFP-PC 318-326 M20 2227598 to tension (as pictured) - Any lateral load expose must be individually evaluated Fixed point pipe ring MFP-ULD2 Fixed point set 2 MFP-UI D2 set 2223132 1x The set contains: MFP-BR M16 bracing set 4x **Bracing Set** MFP-BPA 1 1/4 base plate adapter set 2x 2 Anchor **Bracing Set** 5 2 4 2 Base plate M16 t-rod Anchor 1 $\frac{1}{4}$ " Threaded Tube 3 adapter set 3 5 GR-G 1 ¼"x 2000 4.6 2x 1 1/4" t-tube threaded tube 248532 M16 Bracing Threaded Rod 4 4x AM16x1000 4.8 threaded rod 216422 AM16x2000 4.8 threaded rod 216423 AM16x3000 4.8 threaded rod 216424 5 2 Base plate adapter set Anchor 5 8x HUS3-H 10x90 35/15/5 2079914 or 8x HST3 M12x85 10/-2113978

Application description	Application	Product lines	Base material
Heating - MFP-ULD2 fixed point	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for 	1 to a	Threaded parts	
Eloading and load impact must always be compared with 3D capacity innus for every single part of the application			

Hill strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and heed the advice of a structural engineer will free Hill inbility. It is essential that the product is used strictly in accordance with the applicable hill instructions for use, within the application limits specified in the Hill technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this are not permitted unless expressly agreed by Hilti Corporation.

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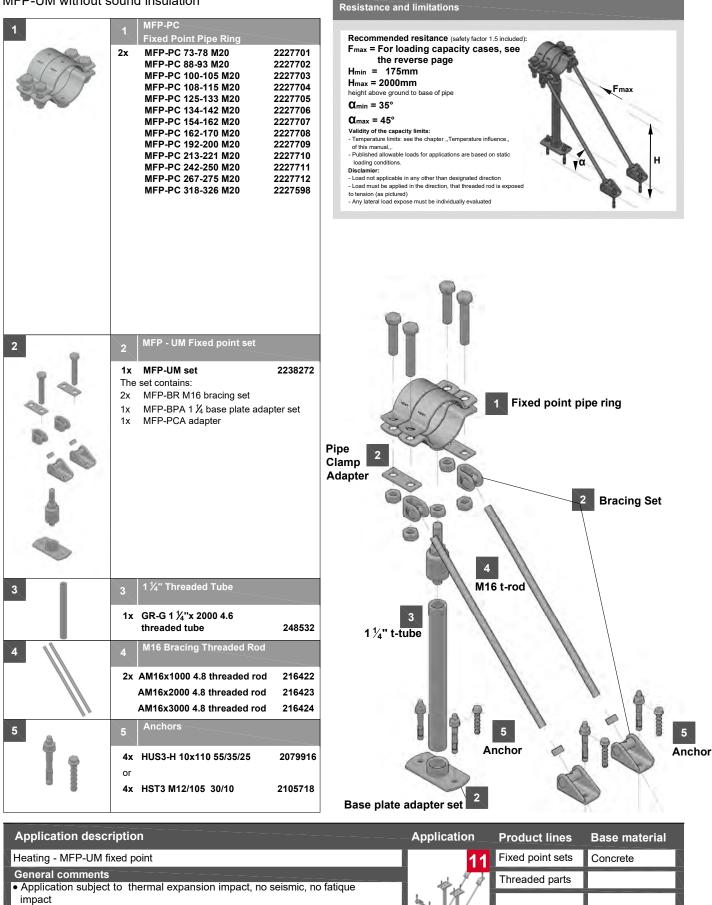
MFP-ULD2 recommended loading capacity limits

Hanging pipes - Recommended loading capacity н H [mm] up to F [kN] 0 8.000 500 8.000 550 8.000 600 Supported pipes - Recommended loading 8.000 650 capacity (Buckling check included) 8.000 700 8.000 750 8.000 800 8.000 850 н 8.000 900 8.000 F 950 8.000 1000 8.000 1100 8.000 а 1200 8.000 1250 8.000 1300 8.000 1400 8.000 b 1500 8.000 1600 8.000 **Rising pipes - Recommended loading capacity** 1750 8.000 1800 8.000 1900 8.000 2000 8.000 н F



Fixed Point On Concrete - MFP - UM Fixed Point:

MFP-UM without sound insulation



 Loading and load impact must always be compared with 3D capacity limits for every single part of the application

Hilli strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and heed the advice of a structural engineer will free Hilti from any liability. It is essential that the product is used strictly in accordance with the applications for use, within the application limits specified in the Hilti technical apetifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation



Hanging pipes - Recommended loading capacity		H [mm] up to	F [kN]
0 011 0		0	14.000
	\bigcap	500	14.000
	()	550	14.000
		600	14.000
		650	14.000
	н	700	14.000
F	↓ I	750	14.000
The second se		800	14.000
	<i></i>	850	14.000
		900	14.000
		950	14.000
Rising pipes - Recommended loading capacity		1000	14.000
		1100	13.123
		1200	11.869
	\bigcap	1250	11.316
		1300	10.804
	*	1400	9.889
	22	1500	9.095
	н	1600	8.401
		1750	7.512
		1800	7.249
	<i>())))))))))))))))))))))))))))))))))))</i>	1900	6.767
		2000	6.334

Supported pipes - Recommended loading capacity (Buckling check included)

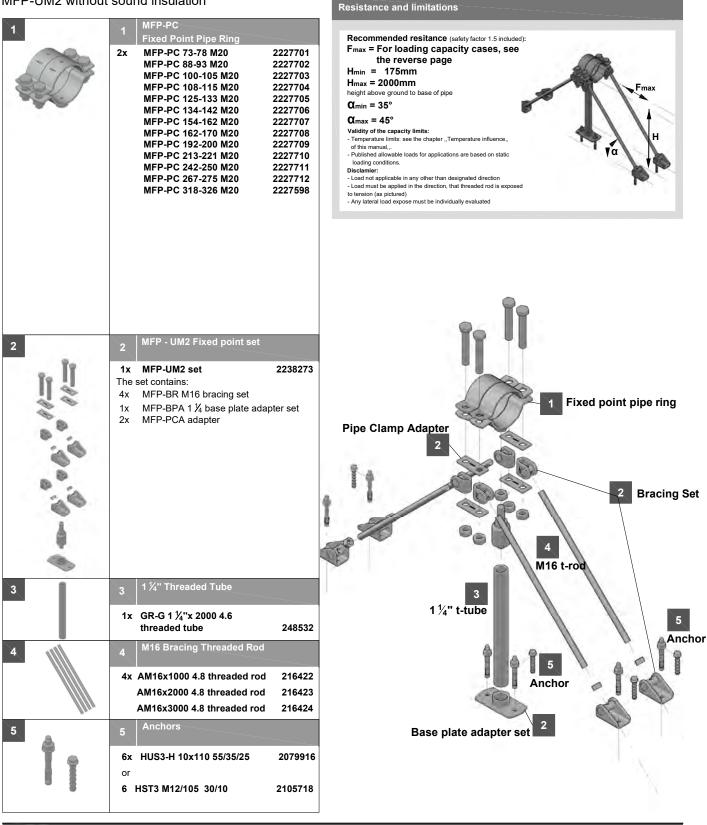
A	F _{ax,calc.} = F _{B,max.} - F _{DL}	H [mm] up to	F [kN]	F _{B,max.} [kN]
	$F_{DL=}(a/2 + b/2) * (pipe weight [kN] per m)$	0	14.000	
	$\rm F_{ax}$ should be the lesser of 14kN or (F $_{\rm B,max}$ - $\rm F_{DL})$	500	14.000	
	\frown	550	14.000	
	()	600	14.000	
	▶ F +	650	14.000	
		700	14.000	
-	н	750	14.000	
		800	14.000	
a		850	F _{ax}	17.477
		900	F _{ax}	16.425
		950	F _{ax}	15.477
\sim		1000	F _{ax}	14.618
		1100	F _{ax}	13.123
		1200	F _{ax}	11.869
	b	1250	F _{ax}	11.316
		1300	F _{ax}	10.804
		1400	F _{ax}	9.889
		1500	F _{ax}	9.095
		1600	F _{ax}	8.401
		1750	F _{ax}	7.512
		1800	F _{ax}	7.249
		1900	F _{ax}	6.767
		2000	F _{ax}	6.334

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Fixed Point On Concrete - MFP - UM2 Fixed Point:

MFP-UM2 without sound insulation



Application description	Application	Product lines	Base material
Heating - MFP-UM2 fixed point	11	Fixed point sets	Concrete
General comments Application subject to thermal expansion impact, no seismic, no fatique 	1 1 9	Threaded parts	
 Impact Loading and load impact must always be compared with 3D capacity limits for 	the second secon		\ <u>\</u>
every single part of the application			

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Hanging pipes - Recommended loading	capacity	H [mm] up to	F [kN]
-	-	0	14.000
	\bigcap	500	14.000
		550	14.000
	*	600	14.000
	100	650	14.000
	н	700	14.000
F	•	750	14.000
		800	14.000
	///////////////////////////////////////	850	14.000
		900	14.000
		950	14.000
•		1000	14.000
Rising pipes - Recommended loading ca	pacity	1100	13.123
		1200	11.869
	\bigcap	1250	11.316
		1300	10.804
	+	1400	9.889
		1500	9.095
	н	1600	8.401
		1750	7.512
		1800	7.249
	///////////////////////////////////////	1900	6.767
		2000	6.334

Supported pipes - Recommended loading capacity (Buckling check included)

	F _{ax,calc.} = F _{B,max} F _{DL}	H [mm] up to	F [kN]	F _{B,max.} [kN]
A	$F_{DL=}(a/2 + b/2) * (pipe weight [kN] per m)$	0	14.000	
	F_{ax} should be the lesser of 14kN or ($F_{B,max}$ - F_{DL})	500	14.000	
	\bigcirc	550	14.000	
	()	600	14.000	
		650	14.000	
	a. [700	14.000	
× · · · · · · · · · · · · · · · · · · ·	👗 F н 🔤	750	14.000	
		800	14.000	
a		850	F _{ax}	17.477
		900	F _{ax}	16.425
		950	F _{ax}	15.477
		1000	F _{ax}	14.618
ľ		1100	F _{ax}	13.123
		1200	F _{ax}	11.869
	d d	1250	F _{ax}	11.316
		1300	F _{ax}	10.804
		1400	F _{ax}	9.889
		1500	F _{ax}	9.095
		1600	F _{ax}	8.401
		1750	F _{ax}	7.512
		1800	F _{ax}	7.249
		1900	F _{ax}	6.767
		2000	F _{ax}	6.334

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Fixed Point On Concrete - MFP-UHD Fixed Point:

MFP-UHD without sound insulation

Resistance and limitations IFP-PC Recommended resitance (safety factor 1.5 included): Fixed Point Pipe Ring Fmax = For loading capacity cases, see 2x MFP-PC 73-78 M20 2227701 the reverse page MFP-PC 88-93 M20 2227702 Fmax Hmin = 200 mm MFP-PC 100-105 M20 2227703 H_{max} = 2000 mm MFP-PC 108-115 M20 2227704 Height from base material to center of the pipe MFP-PC 125-133 M20 2227705 **α**_{min} = 35° MFP-PC 134-142 M20 2227706 **α**_{max} = 45° MFP-PC 154-162 M20 2227707 Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influence,, of this manual,... - Published allowable loads for applications are based on static loading conditions. MFP-PC 162-170 M20 2227708 MFP-PC 192-200 M20 2227709 MFP-PC 213-221 M20 2227710 MFP-PC 242-250 M20 2227711 Disclamier: - Load not applicable in any other than designated direction in this the direction that threaded rod is MFP-PC 267-275 M20 2227712 - Load must be applied in the direction, that threaded rod is exposed MFP-PC 318-326 M20 2227598 to tension (as pictured) - Any lateral load expose must be individually evaluated MFP-UHD Fixed point set 2 1x MFP-UHD set 2223138 The set contains: 2x MFP-BRH M16 bracing set 2x MFP-BPA 1 1/4 base plate adapter set 1x MFP-PCA M20 adapter Fixed point pipe ring 1 $^{\prime\prime}_4$ " Threaded Tube 3 2 MFP-PCA M20 adapter 2x GR-G 1 ¹/₄"x 2000 4.6 threaded tube 248532 2 **Bracing Set** M16 Bracing Threaded Rod 4 2x AM16x1000 4.8 threaded rod 216422 4 AM16x2000 4.8 threaded rod 216423 2 M16 t-rod AM16x3000 4.8 threaded rod 216424 Base plate adapter set Anchor Anchors 5 5 HUS3-H 10x110 55/35/25 2079916 4x HUS3-H 14x130 65/45/15 2079923 4x or 4x HST3 M12/105 30/10 2105718 4x HST3 M16x135 35/15 2105858 1 1/4" t-tube 5 Welded stoppers on all Anchor **Fixed points loaded** with F > 14.0 kN Base plate adapter set 2 Application description Application **Product lines** Base material Fixed point sets Heating - MFP-UHD fixed point Concrete 11 **General comments** Threaded parts Application subject to thermal expansion impact, no seismic, no fatique

impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application

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Hanging pipes - Recommended loading	capacity	H [mm] up to	F [kN]
		0	36.000
	\bigcap	500	36.000
		550	36.000
		600	36.000
	н	650	36.000
		700	36.000
		750	36.000
F		800	36.000
		850	34.953
		900	32.850
		950	30.953
Rising pipes - Recommended loading capacity		1000	29.235
		1100	26.247
		1200	23.739
	\bigcap	1250	22.632
		1300	21.608
		1400	19.777
	н	1500	18.190
TN-N F		1600	16.803
		1750	15.024
		1800	14.499
		1900	13.534
		2000	12.669

Supported pipes - Recommended loading capacity (Buckling check included)

~	F _{ax,calc.} = F _{B,max} F _{DL}	H [mm] up to	F [kN]	F _{B,max.} [kN]
	$F_{DL=}(a/2 + b/2) * (pipe weight [kN] per m)$	0	36.000	
	$\rm F_{ax}$ should be the lesser of 36kN or (F $_{\rm B,max}$ - $\rm F_{DL})$	500	36.000	
	\frown	550	36.000	
	\uparrow	600	36.000	
	F I	650	36.000	
	н	700	36.000	
		750	F _{ax}	39.928
		800	F _{ax}	37.299
' <u>a</u>		850	F _{ax}	34.953
		900	F _{ax}	32.850
		950	F _{ax}	30.953
		1000	F _{ax}	29.235
		1100	F _{ax}	26.247
		1200	F _{ax}	23.739
	b	1250	F _{ax}	22.632
		1300	F _{ax}	21.608
		1400	F _{ax}	19.777
		1500	F _{ax}	18.190
		1600	F _{ax}	16.803
		1750	F _{ax}	15.024
		1800	F _{ax}	14.499
		1900	F _{ax}	13.534
		2000	F _{ax}	12.669

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Fixed Point On Concrete - MFP-UHD2 Fixed Point:

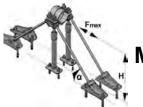
MFP-UHD2 without sound insulation

every single part of the application

Resistance and limitations IFP-PC Recommended resitance (safety factor 1.5 included): Fixed Point Pipe Ring Fmax = For loading capacity cases, see 2x MFP-PC 73-78 M20 2227701 the reverse page MFP-PC 88-93 M20 2227702 Hmin = 200 mm MFP-PC 100-105 M20 2227703 L_{max} = 2000 mm MFP-PC 108-115 M20 2227704 Height from base material to center of the pipe MFP-PC 125-133 M20 2227705 **α**_{min} = 35° MFP-PC 134-142 M20 2227706 **α**_{max} = 45° MFP-PC 154-162 M20 2227707 Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influence,, of this manual,... - Published allowable loads for applications are based on static loading conditions. MFP-PC 162-170 M20 2227708 MFP-PC 192-200 M20 2227709 MFP-PC 213-221 M20 2227710 MFP-PC 242-250 M20 2227711 Disclamier: - Load not applicable in any other than designated direction in this the direction that threaded rod is MFP-PC 267-275 M20 2227712 - Load must be applied in the direction, that threaded rod is exposed MFP-PC 318-326 M20 2227598 to tension (as pictured) - Any lateral load expose must be individually evaluated MFP-UHD2 Fixed point set 2 1x MFP-UHD2 set 2223139 The set contains: 4x MFP-BRH M16 bracing set MFP-BPA 1 1/4 base plate adapter set 2x 2x MFP-PCA M20 adapter Fixed point pipe ring 1 $\frac{1}{4}$ " Threaded Tube 3 2x GR-G 1 ¼"x 2000 4.6 2 MFP-PCA M20 adapter threaded tube 248532 **Bracing Set** M16 Bracing Threaded Rod 4 4 4x AM16x1000 4.8 threaded rod 216422 4 AM16x2000 4.8 threaded rod 216423 M16 t-rod AM16x3000 4.8 threaded rod 216424 Anchors 5 3 HUS3-H 10x110 55/35/25 2079916 4x 1 1/4' tube HUS3-H 14x130 65/45/15 8x 2079923 or 5 2 Anch 4x HST3 M12x85 10/-2113978 Anchor 8x HST3 M16x135 35/15 2105858 Base plate 5 adapter set Welded stoppers on all Fixed points loaded with F > 14.0 kN 2 Base plate adapter set **Application description** Application **Product lines** Base material Fixed point sets Heating - MFP-UHD2 fixed point Concrete 11 **General comments** Threaded parts Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for

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MFP-UHD2 recommended loading capacity limits

Hanging pipes - Recommended loading	capacity	H [mm] up to	F [kN]
		0	36.000
	\bigcap	500	36.000
		550	36.000
		600	36.000
	н	650	36.000
		700	36.000
		750	36.000
F		800	36.000
		850	34.953
		900	32.850
		950	30.953
v		1000	29.235
Rising pipes - Recommended loading ca	pacity	1100	26.247
		1200	23.739
	\bigcap	1250	22.632
		1300	21.608
		1400	19.777
	н	1500	18.190
		1600	16.803
	ANN ANN ANN ANN	1750	15.024
		1800	14.499
		1900	13.534
		2000	12.669

Supported pipes - Recommended loading capacity (Buckling check included)

F _{ax,calc.} = F _{B,ma}	_{ax.} - F _{DL}	H [mm] up to	F [kN]	F _{B,max.} [kN]
$F_{DL} = (a/2 + b/2) * (pipe weight [kN])$	per m)	0	36.000	
F _{ax} should be the lesser of 36kN or (F _{B,max}	_{x.} - F _{DL})	500	36.000	
		550	36.000	
		600	36.000	
F I		650	36.000	
н		700	36.000	
		750	F _{ax}	39.928
		800	F _{ax}	37.299
		850	F _{ax}	34.953
		900	F _{ax}	32.850
		950	F _{ax}	30.953
		1000	F _{ax}	29.235
		1100	F _{ax}	26.247
		1200	F _{ax}	23.739
b		1250	F _{ax}	22.632
		1300	F _{ax}	21.608
		1400	F _{ax}	19.777
		1500	F _{ax}	18.190
		1600	F _{ax}	16.803
		1750	F _{ax}	15.024
		1800	F _{ax}	14.499
	-	1900	F _{ax}	13.534
		2000	F _{ax}	12.669

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Fixed Point On Concrete - MFP-UL-I Fixed Point:

MFP-UL-I with sound insulation

Resistance and limitations IFP-PC Recommended resitance (safety factor 1.5 included): Fixed Point Pipe Ring Fmax = For loading capacity cases, see 1x MFP-PC 21-22 M20 2227599 the reverse page MFP-PC 25-27 M20 2227690 Hmin = 185 mm MFP-PC 28-30 M20 2227691 H_{max} = 2000 mm MFP-PC 31-33 M20 2227692 height above ground to base of pipe MFP-PC 33.5-36 M20 2227693 **α**_{min} = 35° MFP-PC 39-41 M20 2227694 MFP-PC 42-45 M20 **α**_{max} = 45° 2227695 Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influence,, of this manual,... - Published allowable loads for applications are based on static loading conditions. MFP-PC 47-50 M20 2227696 MFP-PC 53-56 M20 2227697 MFP-PC 57-61 M20 2227698 н MFP-PC 62-66 M20 2227699 Disclamier: - Load not applicable in any other than designated direction in this the direction that threaded rod is MFP-PC 68-72 M20 2227700 - Load must be applied in the direction, that threaded rod is exposed MFP-PC 73-78 M20 2227701 to tension (as pictured) - Any lateral load expose must be individually evaluated MFP-PC 88-93 M20 2227702 MFP-PC 100-105 M20 2227703 MFP-PC 108-115 M20 2227704 MFP-PC 125-133 M20 2227705 MFP-PC 134-142 M20 2227706 Fixed point pipe ring MFP-UL-I Fixed point set MFP-UL-Lset 2223133 1x The set contains: MFP-BR M16 bracing set 1x MFP-BPA-I 1 $\frac{1}{4}$ base plate adapter set 1x 2 **Base plate** 1 2 Bracing Set adapter set 4 1 $\frac{1}{4}$ " Threaded Tube M16 t-rod GR-G 1 ¼"x 2000 4.6 1x 248532 threaded tube 3 M16 Bracing Threaded Rod 1 1/4" t-tube 5 1x AM16x1000 4.8 threaded rod 216422 Anchor AM16x2000 4.8 threaded rod 216423 AM16x3000 4.8 threaded rod 216424 5 Anchor 3x HUS3-H 10x90 35/15/5 2079914 or 3x HST3 M12x85 10/-2113978 2 Base plate adapter set

Application description	Application	Product lines	Base material
Heating - MFP-UL-I fixed point	11	Fixed point sets	Concrete
General comments Application subject to thermal expansion impact, no seismic, no fatique 	429	Threaded parts	
impact • Loading and load impact must always be compared with 3D capacity limits for			
every single part of the application Hilli strongly advises customers to verify the respective product application for the intended use by consulting a struct			

Hilt strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and heed the advice of a structural engineer will free Hilt from any liability. It is essential that the product is used strictly in accordance with the applicable Hilt instructions for use, within the applicable in the Hilt it technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.



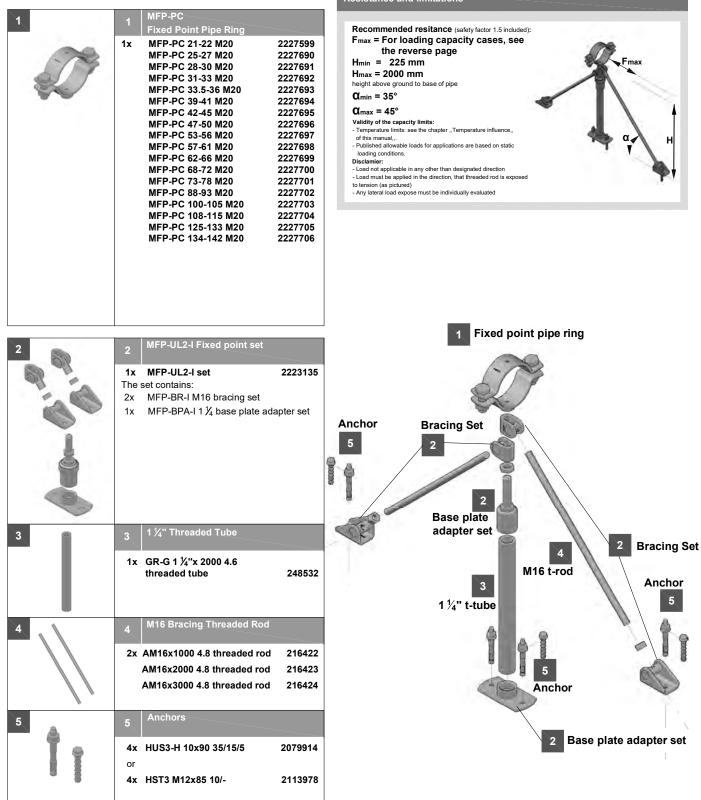
Hanging pipes - Recommended loading c	apacity		
F	H		
		H [mm] up to	F [kN]
		0	4.000
		500	4.000
		550	4.000
Supported pipes - Recommended loading	1	600	4.000
capacity (Buckling check included)	9	650	4.000
	\frown	700	4.000
		750	4.000
	\mathbf{A}	800	4.000
	н	850	4.000
F		900	4.000
		950	4.000
a		1000	4.000
		1100	4.000
		1200	4.000
		1250	4.000
d		1300	4.000
		1400	4.000
		1500	4.000
Rising pipes - Recommended loading cap	acity	1600	4.000
1	\frown	1750	4.000
A A	$\left(\right)$	1800 1900	4.000 4.000
		2000	4.000
F	H Y		7.000



Fixed Point On Concrete - MFP-UL2-I Fixed Point:

MFP-UL2-I with sound insulation

Resistance and limitations



Application description	Application	Product lines	Base material
Heating - MFP-UL2-I fixed point	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	in the second	Threaded parts	
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struct	tural engineer and making	the necessary calculations t	to ensure compliance with the

Hilt strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and heed the advice of a structural engineer will free Hilt from any liability. It is essential that the product is used strictly in accordance with the applicable Hilt instructions for use, within the applicable in the Hilt it technical data sheets, technical specifications and supporting product literature, and that the relevant applicable in the second of advine data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.



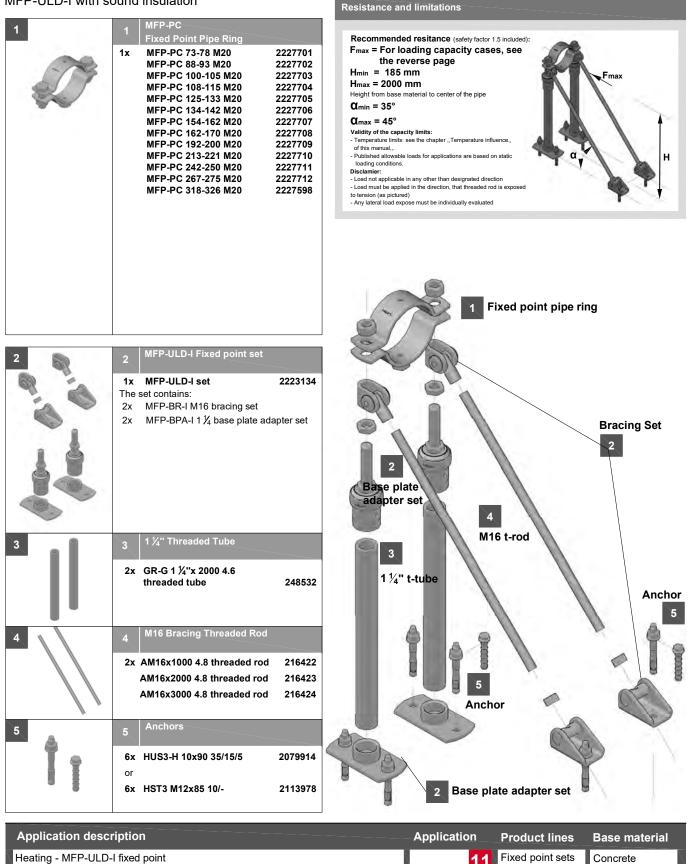
MFP-UL2-I recommended loading capacity limits

Hanging pipes - Recommended loading	capacity		
F			
		H [mm] up to	F [kN]
		0	4.000
		500	4.000
		550	4.000
Supported pipes - Recommended loadin	g	600	4.000
capacity (Buckling check included)		650	4.000
A	\bigcirc	700	4.000
		750	4.000
	\uparrow	800	4.000
	н	850	4.000
F		900	4.000
	<i>\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\</i>	950 1000	4.000 4.000
ar I		1100	4.000
		1200	4.000
		1250	4.000
b		1300	4.000
		1400	4.000
		1500	4.000
		1600	4.000
Rising pipes - Recommended loading ca	распу	1750	4.000
	\bigcirc	1800	4.000
		1900	4.000
	\uparrow	2000	4.000
F	н		



Fixed Point On Concrete - MFP-ULD-I Fixed Point:

MFP-ULD-I with sound insulation



General comments

Application subject to thermal expansion impact, no seismic, no fatique impact

 Loading and load impact must always be compared with 3D capacity limits for every single part of the application

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Threaded parts



MFP-ULD-I recommended loading capacity limits

Hanging pipes - Recommended loading capacity н H [mm] up to F [kN] 0 8.000 500 8.000 550 8.000 Supported pipes - Recommended loading 600 8.000 650 capacity (Buckling check included) 8.000 700 8.000 750 8.000 800 8.000 850 н 8.000 900 8.000 F 950 8.000 1000 8.000 1100 8.000 а 1200 8.000 1250 8.000 1300 8.000 1400 8.000 b 1500 8.000 1600 8.000 **Rising pipes - Recommended loading capacity** 1750 8.000 1800 8.000 1900 8.000 2000 8.000 н F



Fixed Point On Concrete - MFP-ULD2-I Fixed Point:

MFP-ULD2-I with sound insulation

Resistance and limitations IFP-PC Recommended resitance (safety factor 1.5 included): **Fixed Point Pipe Ring** Fmax = For loading capacity cases, see 1x MFP-PC 73-78 M20 2227701 the reverse page MFP-PC 88-93 M20 2227702 Hmin = 225 mm MFP-PC 100-105 M20 2227703 H_{max} = 2000 mm MFP-PC 108-115 M20 2227704 Height from base material to center of the pipe MFP-PC 125-133 M20 2227705 **α**_{min} = 35° MFP-PC 134-142 M20 2227706 **α**_{max} = 45° MFP-PC 154-162 M20 2227707 Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influence,, of this manual,... - Published allowable loads for applications are based on static loading conditions. MFP-PC 162-170 M20 2227708 MFP-PC 192-200 M20 2227709 MFP-PC 213-221 M20 2227710 MFP-PC 242-250 M20 2227711 Disclamier: - Load not applicable in any other than designated direction MFP-PC 267-275 M20 2227712 - Load must be applied in the direction, that threaded rod is exposed MFP-PC 318-326 M20 2227598 to tension (as pictured) - Any lateral load expose must be individually evaluated Fixed point pipe ring MFP-ULD2-I Fixed point set 2 2223136 MFP-ULD2-I set 1x The set contains: MFP-BR-I M16 bracing set 4x **Bracing Set** MFP-BPA-I 1 1/4 base plate adapter set 2x 2 Anchor **Bracing Set** 5 2 4 2 Base plate M16 t-rod Anchor 1 $\frac{1}{4}$ " Threaded Tube 3 adapter set 3 5 GR-G 1 ¼"x 2000 4.6 2x 1 1/4" t-tube threaded tube 248532 M16 Bracing Threaded Rod 4 4x AM16x1000 4.8 threaded rod 216422 AM16x2000 4.8 threaded rod 216423 AM16x3000 4.8 threaded rod 216424 5 2 Base plate adapter set Anchor 5 8x HUS3-H 10x90 35/15/5 2079914 or 8x HST3 M12x85 10/-2113978

Application description	Application	Product lines	Base material
Heating - MFP-ULD2-I fixed point	11	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	1 the se	Threaded parts	
Hilli strongly advises customers to verify the respective product application for the intended use by consulting a struct			

Hill strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to neure compliance with the applicable applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hill from any liability. It is essential that the product is used strictly in accordance with the applicable Hill instructions for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.

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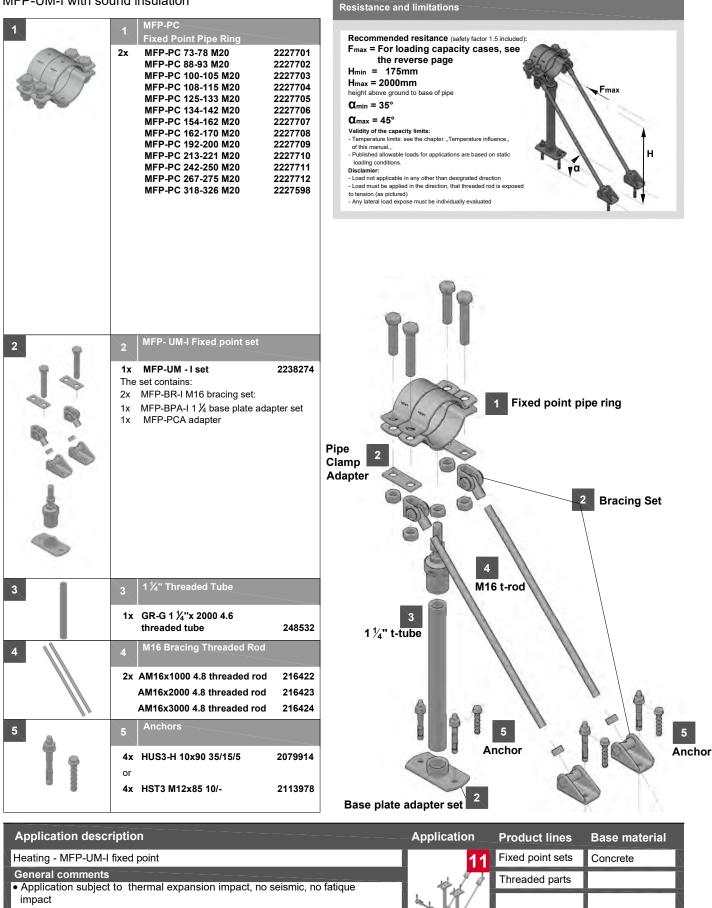
MFP-ULD2-I recommended loading capacity limits

Hanging pipes - Recommended loading ca	apacity		
		H [mm] up to	F [kN]
		500	8.000
			8.000
Our sector de la companya de la comp		550 600	8.000
Supported pipes - Recommended loading		650	8.000 8.000
capacity (Buckling check included)		700	8.000
6		750	8.000
	\uparrow	800	8.000
	н	850	8.000
		900	8.000
F		950	8.000
	<i>/////////////////////////////////////</i>	1000	8.000
a		1100	8.000
		1200	8.000
		1250	8.000
		1300	8.000
d		1400	8.000
		1500	8.000
Rising pipes - Recommended loading cap	acity	1600	8.000
Recommended loading cap	uony	1750	8.000
	\square	1800	8.000
	\uparrow	1900	8.000
F	H	2000	8.000



Fixed Point On Concrete - MFP - UM - I Fixed Point:

MFP-UM-I with sound insulation



 Loading and load impact must always be compared with 3D capacity limits for every single part of the application

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Hanging pipes - Recommended loadin	q capacity	H [mm] up to	F [kN]
5 51 1		0	14.000
	\bigcap	500	14.000
		550	14.000
		600	14.000
		650	14.000
	н	700	14.000
F		750	14.000
- A A		800	14.000
		850	14.000
		900	14.000
		950	14.000
		1000	14.000
Rising pipes - Recommended loading	capacity	1100	13.123
		1200	11.869
	\bigcirc	1250	11.316
		1300	10.804
		1400	9.889
		1500	9.095
	н	1600	8.401
V F	, , , , , , , , , , , , , , , , , , ,	1750	7.512
		1800	7.249
		1900	6.767
		2000	6.334

Supported pipes - Recommended loading capacity (Buckling check included)

A	F _{ax,calc.} = F _{B,max} - F _{DL}	H [mm] up to	F [kN]	F _{B,max.} [kN]
	$F_{DL=}(a/2 + b/2) * (pipe weight [kN] per m)$	0	14.000	
	F_{ax} should be the lesser of 14kN or ($F_{B,max}$ - F_{DL})	500	14.000	
	\bigcirc	550	14.000	
		600	14.000	
	F +	650	14.000	
		700	14.000	
•	н	750	14.000	
		800	14.000	
' <u>a</u>		850	F _{ax}	17.477
		900	F _{ax}	16.425
		950	F _{ax}	15.477
	P V	1000	F _{ax}	14.618
		1100	F _{ax}	13.123
		1200	F _{ax}	11.869
	b	1250	F _{ax}	11.316
		1300	F _{ax}	10.804
		1400	F _{ax}	9.889
		1500	F _{ax}	9.095
		1600	F _{ax}	8.401
		1750	F _{ax}	7.512
		1800	F _{ax}	7.249
		1900	F _{ax}	6.767
		2000	F _{ax}	6.334

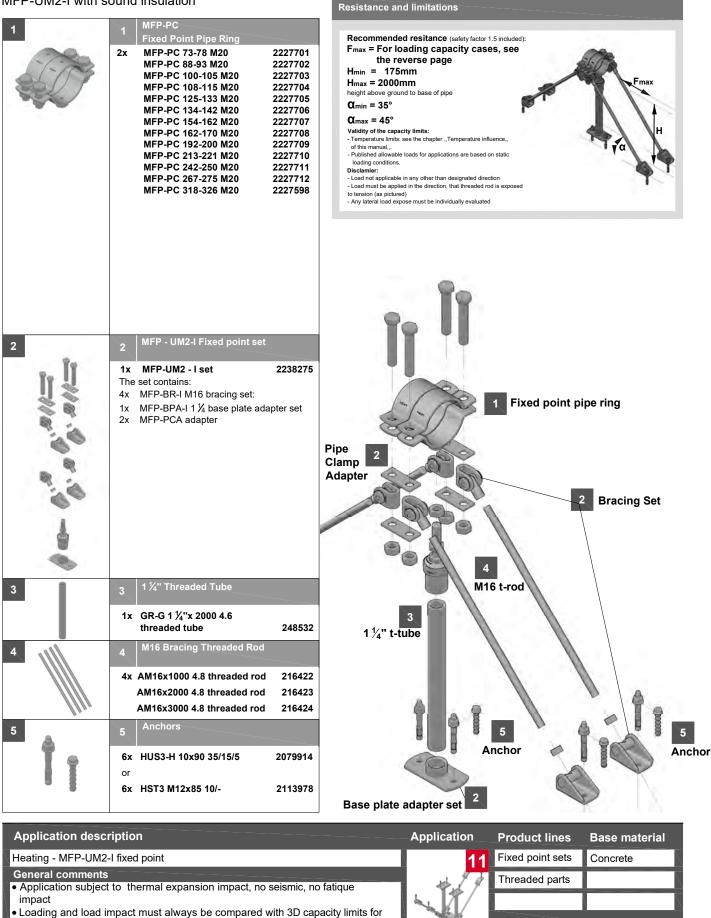
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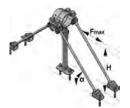
Fixed Point On Concrete - MFP - UM2 - I Fixed Point:

MFP-UM2-I with sound insulation

every single part of the application



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MFP-UM2-I recommended loading capacity limits

Hanging pipes - Recommended load	ling capacity	H [mm] up to	F [kN]
		0	14.000
	\bigcap	500	14.000
		550	14.000
		600	14.000
		650	14.000
	н	700	14.000
	Ļ	750	14.000
F		800	14.000
		850	14.000
-	_	900	14.000
		950	14.000
		1000	14.000
Rising pipes - Recommended loadin	ig capacity	1100	13.123
. 1 3		1200	11.869
	\bigcap	1250	11.316
		1300	10.804
	$\mathbf{+}$	1400	9.889
		1500	9.095
🙀 🔪 🔪 🛛 F	н	1600	8.401
		1750	7.512
		1800	7.249
		1900	6.767
6195		2000	6.334

Supported pipes - Recommended loading capacity (Buckling check included)

A	F _{ax,calc.} = F _{B,max} F _{DL}	H [mm] up to	F [kN]	F _{B,max.} [kN]
	$F_{DL} = (a/2 + b/2) * (pipe weight [kN] per m)$	0	14.000	
	F_{ax} should be the lesser of 14kN or ($F_{B,max}$ - F_{DL})	500	14.000	
	\bigcirc	550	14.000	
	()	600	14.000	
		650	14.000	
	F T	700	14.000	
	н	750	14.000	
		800	14.000	
a		850	F _{ax}	17.477
		900	F _{ax}	16.425
		950	F _{ax}	15.477
	ALC O	1000	F _{ax}	14.618
		1100	F _{ax}	13.123
		1200	F _{ax}	11.869
	b	1250	F _{ax}	11.316
		1300	F _{ax}	10.804
		1400	F _{ax}	9.889
		1500	F _{ax}	9.095
		1600	F _{ax}	8.401
		1750	F _{ax}	7.512
		1800	F _{ax}	7.249
		1900	F _{ax}	6.767
		2000	F _{ax}	6.334

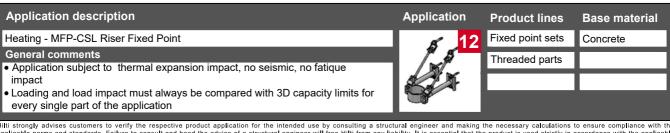
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Riser Fixed Point On Concrete - MFP-CSL Fixed Point:

MFP-CSL without sound insulation

Resistance and limitations MFP-PC Recommended resitance Fixed Point Pipe Ring (safety factor 1.5 included): MFP-PC 21-22 M20 2227599 1x Fmax = 2.0 kN MFP-PC 25-27 M20 2227690 MFP-PC 28-30 M20 2227691 Hmin = 85 mm MFP-PC 31-33 M20 2227692 H_{max} = 115 mm MFP-PC 33.5-36 M20 2227693 height above ground to base of pipe MFP-PC 39-41 M20 2227694 MFP-PC 42-45 M20 2227695 Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influe of this manual,,. MFP-PC 47-50 M20 2227696 MFP-PC 53-56 M20 2227697 Published allowable loads for applications are based on static MFP-PC 57-61 M20 2227698 loading conditions. Disclamier: MFP-PC 62-66 M20 2227699 Load not applicable in any other than designated direction Load not applicable in the direction, that threaded rod is expet to tension (as pictured) - Any lateral load expose must be individually evaluated MFP-PC 68-72 M20 2227700 MFP-PC 73-78 M20 2227701 MFP-PC 88-93 M20 2227702 MFP-PC 100-105 M20 2227703 MFP-PC 108-115 M20 2227704 MFP-CSL 2 Fixed point set MFP-CSL set 2223016 1x MFP-CLS set 2 3 Anchor Fixed point pipe ring 3 2x HUS3-H 10x90 35/15/5 2079914 or 2x HST3 M12x85 10/-2113978 3 Anchor



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Riser Fixed Point On Concrete - MFP-CSL-I Fixed Point:

MFP-CSL-I with sound insulation

Resistance and limitations MFP-PC Fixed Point Pipe Ring Recommended resitance (safety factor 1.5 included): 1x MFP-PC 21-22 M20 2227599 Fmax = 2.0 kN MFP-PC 25-27 M20 2227690 MFP-PC 28-30 M20 2227691 Hmin = 85 mm MFP-PC 31-33 M20 2227692 H_{max} = 115 mm MFP-PC 33.5-36 M20 2227693 height above ground to base of pipe MFP-PC 39-41 M20 2227694 MFP-PC 42-45 M20 2227695 Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influe of this manual,,. MFP-PC 47-50 M20 2227696 MFP-PC 53-56 M20 2227697 - Published allowable loads for applications are based on static MFP-PC 57-61 M20 2227698 loading conditions. Disclamier: MFP-PC 62-66 M20 2227699 Load not applicable in any other than designated direction Load not applicable in the direction, that threaded rod is export to tension (as pictured) Any lateral load expose must be individually evaluated MFP-PC 68-72 M20 2227700 MFP-PC 73-78 M20 2227701 MFP-PC 88-93 M20 2227702 MFP-PC 100-105 M20 2227703 MFP-PC 108-115 M20 2227704 MFP-CSL-I 2 MFP-CLS-I set Fixed point set 2223017 MFP-CSL-I set 1x 3 Anchor Fixed point pipe ring 3 2x HUS3-H 10x90 35/15/5 2079914 or 2x HST3 M12x85 10/-2113978 Anchor

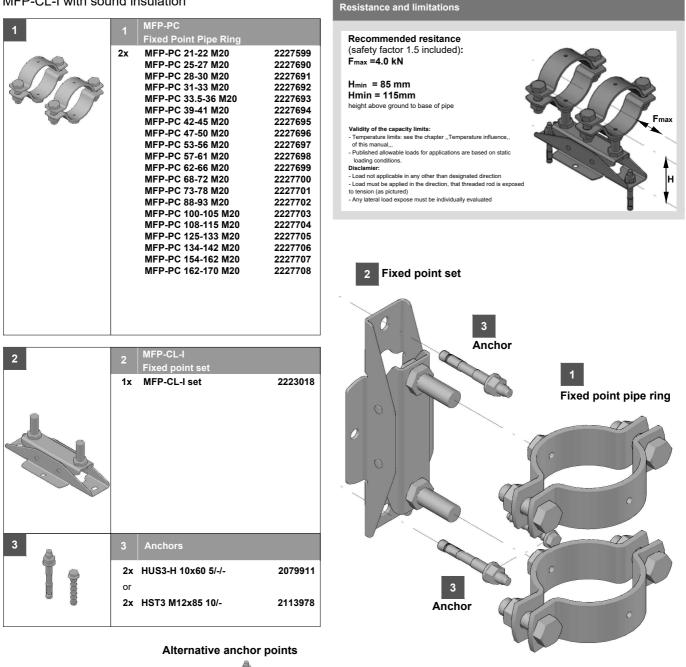
Application description	Application	Product lines	Base material
Heating - MFP-CSL-I Riser Fixed Point	e 12	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	A	Threaded parts	
Hilli strongly advises customers to verify the respective product application for the intended use by consulting a stru- applicable norms and standards, Failure to consult and heed the advice of a structural engineer will free Hilti from any I			

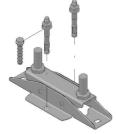
applicable norms and standards, Failure to consult and need the advice of a structural engineer will tree Hitt from any liability. It is essential that the product is used structly in accordance with the application limits specified in the Hitt instructions for use, within the application limits specified in the Hitt technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hitti Corporation, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hitti Corporation.



Riser Fixed Point On Concrete - MFP-CL-I Fixed Point:

MFP-CL-I with sound insulation





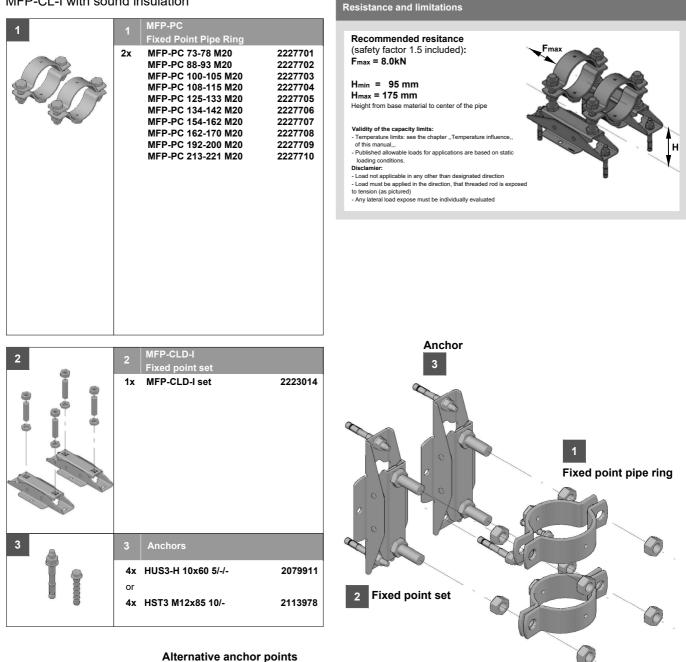
Application description	Application	Product lines	Base material
Heating - MFP-CL-I Riser Fixed Point	x 12	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	Contract of the second	Threaded parts	
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struct	ural engineer and making	the necessary calculations i	to ensure compliance with the

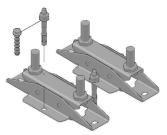
applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hiti from any liability. It is essential that the product is used structury in a structural engineer will free Hiti from any liability. It is essential that the product is used structury in accurations in the applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hiti from any liability. It is essential that the product is used structury in accuration in the applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hiti from any liability. It is essential that the product is used structury is accuration in the applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hiti from any liability. It is essential that the product is used structury and that the relevant applicable applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hiti from any liability. It is essential that the relevant applicable applicable norms and standards. Failure to consult and head the applicable applicable applicable applicable norms and standards that the relevant applicable applica



Riser Fixed Point On Concrete - MFP-CLD-I Fixed Point:

MFP-CL-I with sound insulation





Application description	Application	Product lines	Base material
Heating - MFP-CLD-I Riser Fixed Point	<u>x</u> 12	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	A	Threaded parts	
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struct	ural engineer and making	the necessary calculations	o ensure compliance with the

applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hiti from any liability. It is essential that the product is used structury in a structural engineer will free Hiti from any liability. It is essential that the product is used structury in accurations in the applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hiti from any liability. It is essential that the product is used structury in accuration in the applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hiti from any liability. It is essential that the product is used structury is accuration in the applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hiti from any liability. It is essential that the product is used structury and that the relevant applicable applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hiti from any liability. It is essential that the relevant applicable applicable norms and standards. Failure to consult and head the applicable applicable applicable applicable norms and standards that the relevant applicable applica



Riser Fixed Point On Concrete - MFP-CH Fixed Point:

MFP-CH without sound insulation

		MEP-PC	
1	1		
1	1 3x	MFP-PC Fixed Point Pipe Ring MFP-PC 21-22 M20 MFP-PC 25-27 M20 MFP-PC 28-30 M20 MFP-PC 31-33 M20 MFP-PC 33.5-36 M20 MFP-PC 39-41 M20 MFP-PC 42-45 M20 MFP-PC 42-45 M20 MFP-PC 53-56 M20 MFP-PC 53-56 M20 MFP-PC 62-66 M20 MFP-PC 68-72 M20 MFP-PC 68-72 M20 MFP-PC 100-105 M20 MFP-PC 102-105 M20 MFP-PC 134-142 M20 MFP-PC 134-142 M20 MFP-PC 154-162 M20 MFP-PC 192-200 M20 MFP-PC 242-250 M20 MFP-PC 242-250 M20 MFP-PC 267-275 M20 MFP-PC 318-326 M20	2227599 2227690 2227692 2227693 2227694 2227695 2227696 2227696 2227697 2227699 2227700 2227701 2227702 2227703 2227704 2227705 2227705 2227706 2227707 2227708 2227709 2227710

Resistance and limitations

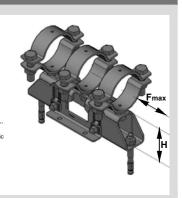
Recommended resitance (safety factor 1.5 included): Fmax = 22 kN

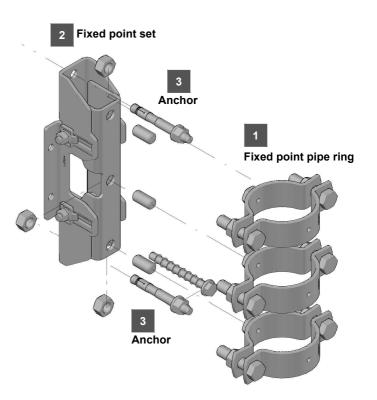
Hmin = 115 mm H_{max} = 165 mm height above ground to base of pipe

Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influence, of this manual,,.. Published allowable loads for applications are based on static

loading conditions. Disclamier:

Load not applicable in any other than designated direction
 Load not applicable in the direction, that threaded rol is exposed to tension (as pictured)
 Any lateral load expose must be individually evaluated





2	2	MFP-CH Fixed point set	
	1x	MFP-CH set	2223015
3	3	Anchors	
		HUS3-H 14x130 65/45/15	2079923
	or 2x	HST3 M16x135 35/15	2105858
		Welded stoppe	



Fixed points loaded with $\vec{F} > 14.0 \text{ kN}$

Application description Application **Product lines Base material** Heating - MFP-CH Riser Fixed Point Fixed point sets Concrete 2 General comments Threaded parts • Application subject to thermal expansion impact, no seismic, no fatique impact • Loading and load impact must always be compared with 3D capacity limits for every single part of the application

Hilli strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and heed the advice of a structural engineer will free Hilti from any liability. It is essential that the product is used strictly in accordance with the applications for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.

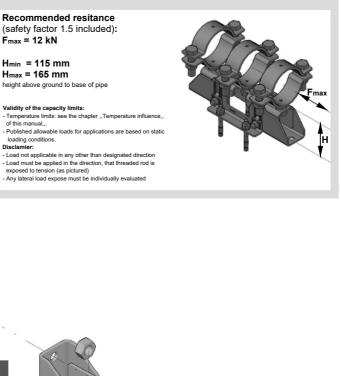


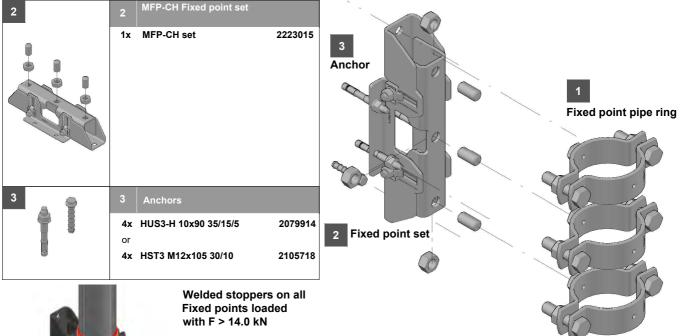
Riser Fixed Point On Concrete - MFP-CH (M12) using alternative anchoring

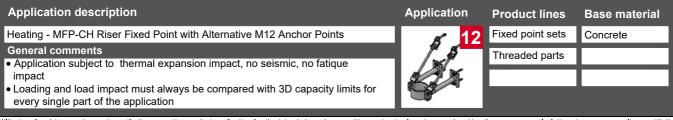
MFP-CH without sound insulation

		MFP-PC	
1	1	Fixed Point Pipe Ring	
	3x	MFP-PC 21-22 M20	2227599
		MFP-PC 25-27 M20	2227690
		MFP-PC 28-30 M20	2227691
		MFP-PC 31-33 M20	2227692
		MFP-PC 33.5-36 M20	2227693
		MFP-PC 39-41 M20	2227694
		MFP-PC 42-45 M20	2227695
		MFP-PC 47-50 M20	2227696
6 Pros		MFP-PC 53-56 M20	2227697
Chill Proce		MFP-PC 57-61 M20	2227698
		MFP-PC 62-66 M20	2227699
		MFP-PC 68-72 M20	2227700
A.A.		MFP-PC 73-78 M20	2227701
		MFP-PC 88-93 M20	2227702
		MFP-PC 100-105 M20	2227703
		MFP-PC 108-115 M20	2227704
		MFP-PC 125-133 M20	2227705
		MFP-PC 134-142 M20	2227706
		MFP-PC 154-162 M20	2227707
		MFP-PC 162-170 M20	2227708
		MFP-PC 192-200 M20	2227709
		MFP-PC 213-221 M20	2227710
		MFP-PC 242-250 M20	2227711
		MFP-PC 267-275 M20	2227712
		MFP-PC 318-326 M20	2227598

Resistance and limitations





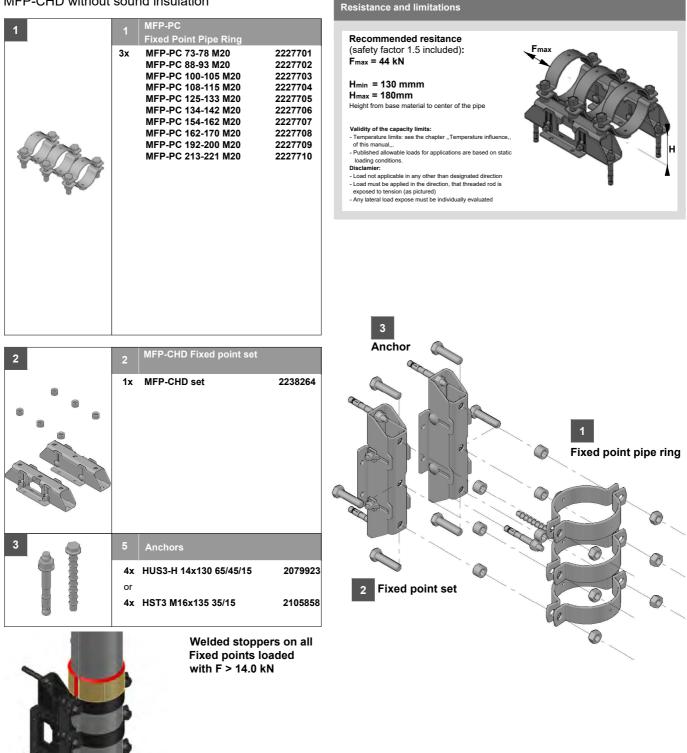


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Fixed Point On Concrete - MFP-CHD Fixed Point:

MFP-CHD without sound insulation



Application description	Application	Ρ
Heating - MFP-CHD Riser Fixed Point	<i>к</i> 12	Fi
General comments	1.5	TI
 Application subject to thermal expansion impact, no seismic, no fatique impact 		r
 Loading and load impact must always be compared with 3D capacity limits for 		

every single part of the application

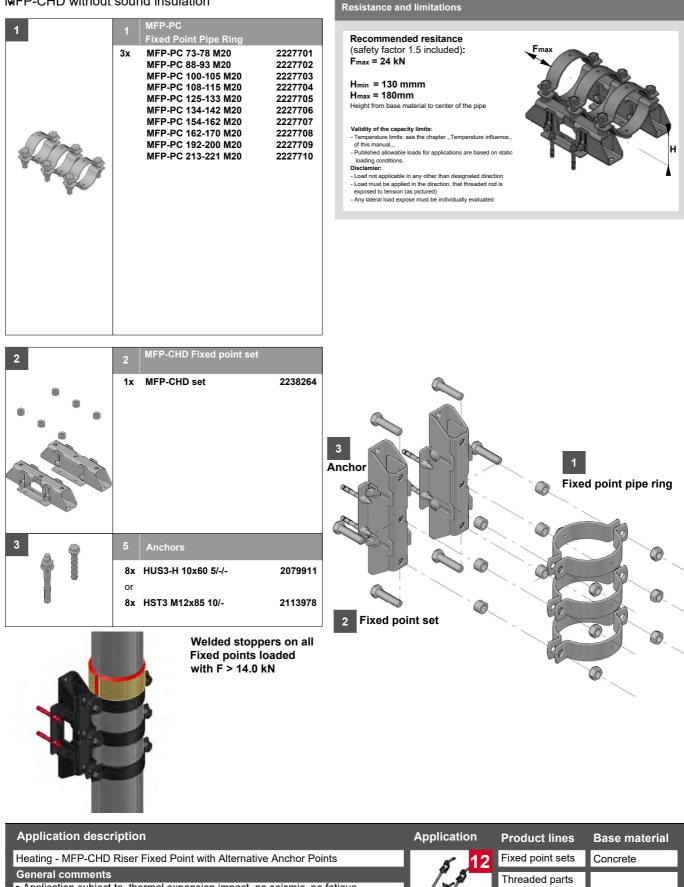
	Product lines	Base material
2	Fixed point sets	Concrete
	Threaded parts	
1		

Hilli strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and heed the advice of a structural engineer will free Hilti from any liability. It is essential that the product is used strictly in accordance with the applications for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.



Riser Fixed Point On Concrete - MFP-CHD Fixed Point (M12) Fixed Point using alternative anchoring

MFP-CHD without sound insulation



• Application subject to thermal expansion impact, no seismic, no fatique impact

• Loading and load impact must always be compared with 3D capacity limits for every single part of the application

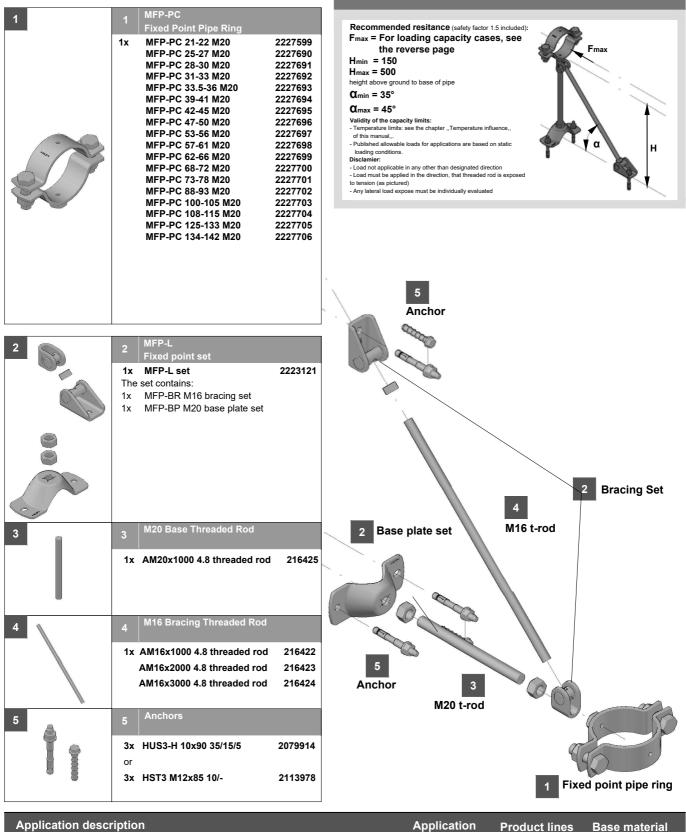
Hilli strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and heed the advice of a structural engineer will free Hilti from any liability. It is essential that the product is used strictly in accordance with the applications for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.



Riser Fixed Point On Concrete - MFP-L Fixed Point:

MFP-L without sound insulation

Resistance and limitations



Heating - MFP-L Riser Fixed Point

General comments

Application subject to thermal expansion impact, no seismic, no fatique impact

 Loading and load impact must always be compared with 3D capacity limits for every single part of the application

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Fixed point sets

Threaded parts

9

Concrete



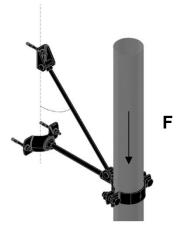
MFP-L recommended loading capacity limits

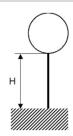
Hanging pipes - Recommended loading capacity н Supported pipes - Recommended loading capacity (Buckling check included) F Н а

H [mm] up to	F [kN]
0	4.000
50	4.000
100	4.000
150	4.000
200	4.000
250	4.000
300	4.000
350	4.000
400	4.000
450	4.000
500	4.000

Rising pipes - Recommended loading capacity

b



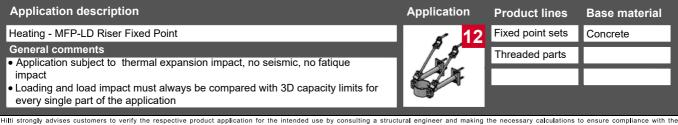




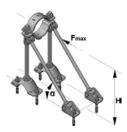
Riser Fixed Point On Concrete - MFP-LD Fixed Point:

MFP-LD without sound insulation

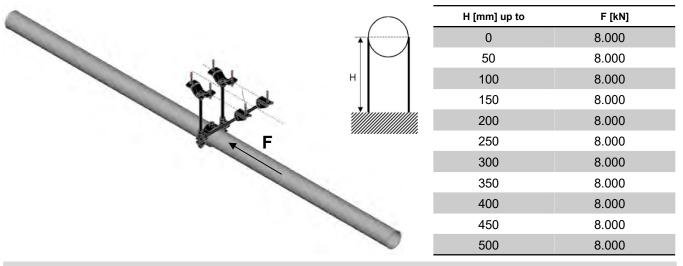
Resistance and limitations MFP-PC Fixed Point Pipe Ring Recommended resitance (safety factor 1.5 included): Fmax = For loading capacity cases, see MFP-PC 73-78 M20 2227701 1x the reverse page MFP-PC 88-93 M20 2227702 Hmin = 190 mm MFP-PC 100-105 M20 2227703 H_{max} = 500 mm MFP-PC 108-115 M20 2227704 Height from base ial to center of the pipe MFP-PC 125-133 M20 2227705 **α**_{min} = 35° MFP-PC 134-142 M20 2227706 MFP-PC 154-162 M20 2227707 **α**_{max} = 45° Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperature influ of this manual,,. MFP-PC 162-170 M20 2227708 MFP-PC 192-200 M20 2227709 MFP-PC 213-221 M20 Published allowable loads for applications are based on static 2227710 loading conditions. Disclamier: MFP-PC 242-250 M20 2227711 Load not applicable in any other than designated direction Load not applicable in the direction, that threaded rod is expos to tension (as pictured) Any lateral load expose must be individually evaluated MFP-PC 267-275 M20 2227712 MFP-PC 318-326 M20 2227598 5 Anchor /FP-I D 2 2 Fixed point set 1x MFP-LD fixed point set 2223122 The set contain: MFP-BR M16 bracing set 2x 2x MFP-BP M20 base plate set Bracing Set 2 Anchor 4 5 M20 Base Threaded Rod 3 M16 t-rod 2x AM20x1000 4.8 threaded rod 216425 M16 Bracing Threaded Rod 4 4 3 2x AM16x1000 4.8 threaded rod 216422 AM16x2000 4.8 threaded rod 216423 2 M20 t-rod AM16x3000 4.8 threaded rod 216424 Base plate set Anchors 5 HUS3-H 10x90 35/15/5 2079914 6x or Fixed point pipe ring 6x HST3 M12x85 10/-2113978



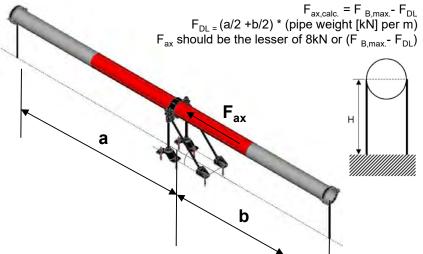
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Hanging pipes - Recommended loading capacity



Supported pipes - Recommended loading capacity (Buckling check included)



H [mm] up to	F [kN]	F _{B,max.} [kN]
0	8.000	-
50	8.000	-
100	8.000	-
150	8.000	-
200	8.000	-
250	8.000	-
300	8.000	-
350	8.000	-
400	8.000	-
450	F _{ax}	11.971
500	F _{ax}	10.715

Rising pipes - Recommended loading capacity

\bigcap	H [mm] up to	F [kN]
	0	8.000
	50	8.000
	100	8.000
	150	8.000
	200	8.000
	250	8.000
	300	8.000
	350	8.000
	400	8.000
	450	8.000
	500	8.000

Н

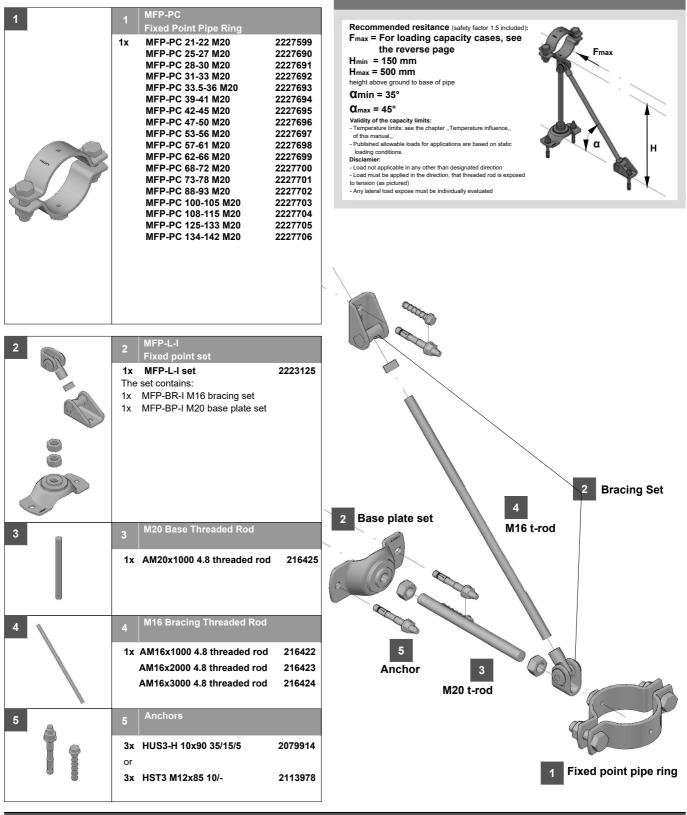
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Riser Fixed Point On Concrete - MFP-L-I Fixed Point:

MFP-L-I with sound insulation

Resistance and limitations

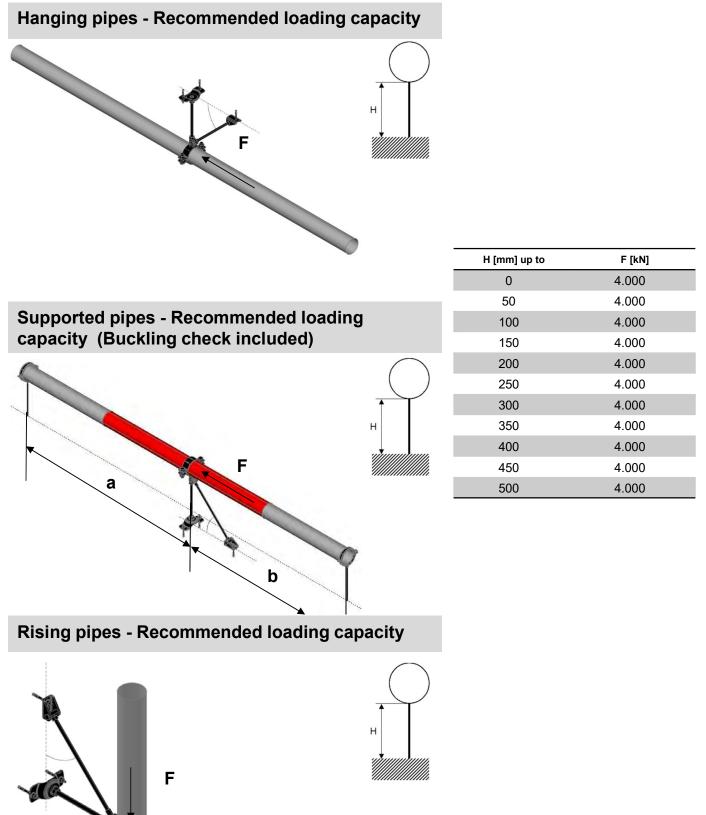


Application description	Application	Product lines	Base material
Heating - MFP-L-I Riser Fixed Point	a 12	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	A STAT	Threaded parts	
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struct	ural engineer and making	the necessary calculations	to ensure compliance with the

Hit storing a student and making a student and head the by consuming a student and making inter and making the recessary calculations to reinsure comparate with the applicable norms and standards. Failure to consult and head the advice of a structural engineer will free Hitlif from any liability. It is essential that the product is used strictly in accordance with the applicable Hitli instructions for use, within the application limits specified in the Hitli technical data sheets, technical specifications and supporting product literature, and that the relevant applicable millits are not exceeded at any time. All rights reserved by Hitli Corporation. Duplication and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hitli Corporation.



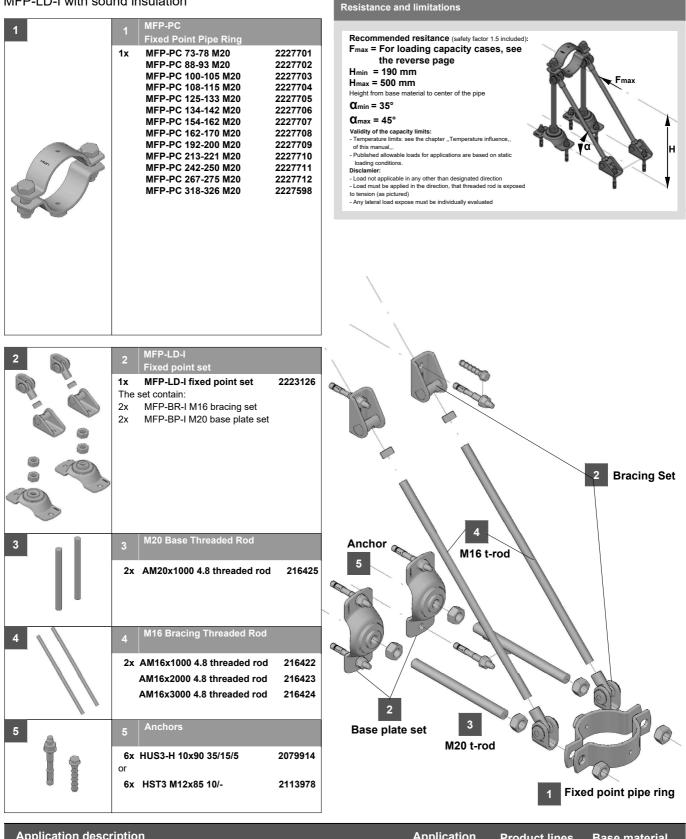
MFP-L-I recommended loading capacity limits





Riser Fixed Point On Concrete - MFP-LD-I Fixed Point:

MFP-LD-I with sound insulation

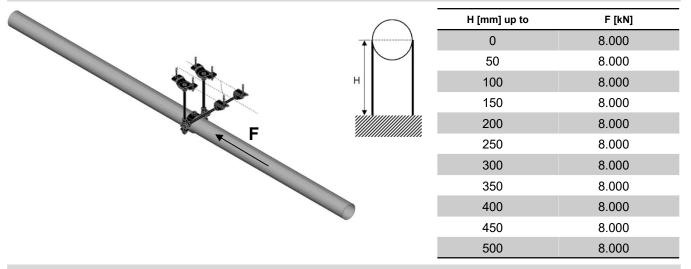


Application description	Application	Product lines	Base material
Heating - MFP-LD-I Riser Fixed Point	<u>x</u> 12	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	A CONTRACT	Threaded parts	
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a struct			

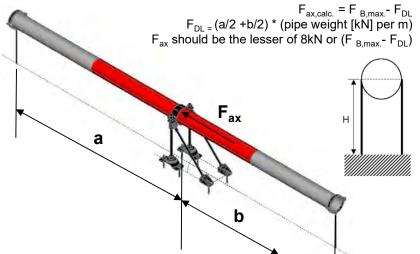
applicable norms and standards. Failure to consult and head the advice of a structural angineer will free Hilti from any liability. It is essential that the product is used strictly in accordance with the applicable Hilti instructions for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product literature, and that the relevant application exceeded at any time. All rights reserved by Hilti Corporation. Juplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.



Hanging pipes - Recommended loading capacity

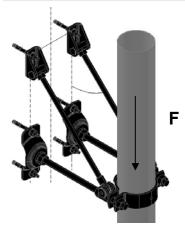


Supported pipes - Recommended loading capacity (Buckling check included)



H [mm] up to	F [kN]	F _{B,max.} [kN]
0	8.000	-
50	8.000	-
100	8.000	-
150	8.000	-
200	8.000	-
250	8.000	-
300	8.000	-
350	8.000	-
400	8.000	-
450	F _{ax}	11.971
500	F _{ax}	10.715

Rising pipes - Recommended loading capacity



\bigcap	H [mm] up to	F [kN]
	0	8.000
	50	8.000
	100	8.000
	150	8.000
	200	8.000
	250	8.000
	300	8.000
	350	8.000
	400	8.000
	450	8.000
	500	8.000

Н



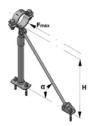
Riser Fixed Point On Concrete - MFP-UL Fixed Point:

MFP-UL without sound insulation

Resistance and limitations MFP-PC Recommended resitance (safety factor 1.5 included): Fixed Point Pipe Ring Fmax = For loading capacity cases, see MFP-PC 21-22 M20 2227599 1x the reverse page MFP-PC 25-27 M20 2227690 H_{min} = 185 mm MFP-PC 28-30 M20 2227691 H_{max} = 2000 mm MFP-PC 31-33 M20 2227692 height above ground to base of pipe MFP-PC 33.5-36 M20 2227693 **α**_{min} = 35° MFP-PC 39-41 M20 2227694 MFP-PC 42-45 M20 **α**_{max} = 45° 2227695 Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperatu of this manual,,. - Published allowable loads for applications are ba-MFP-PC 47-50 M20 2227696 MFP-PC 53-56 M20 2227697 н MFP-PC 57-61 M20 2227698 ed on static loading conditions MFP-PC 62-66 M20 2227699 Disclamier: MFP-PC 68-72 M20 2227700 Load not applicable in any other than designated direction Load must be applied in the direction, that threaded rod is exposed MFP-PC 73-78 M20 2227701 to tension (as pictured) - Any lateral load expose must be individually evaluated MFP-PC 88-93 M20 2227702 MFP-PC 100-105 M20 2227703 MFP-PC 108-115 M20 2227704 MFP-PC 125-133 M20 2227705 MFP-PC 134-142 M20 2227706 MFP-UL Fixed point set 2 2223129 1x MFP-UL set The set contains: MFP-BR M16 bracing set 1x MFP-BPA 1 1/4 base plate adapter set 1x 2 Base plate adapter set 2 **Bracing Set** 4 M16 t-rod 1 ¹/₄" Threaded Tube 3 1x GR-G 1 ¼"x 2000 4.6 5 248532 3 threaded tube Anchor 1 1/4" t-tube M16 Bracing Threaded Rod 4 4 2 1x AM16x1000 4.8 threaded rod 216422 Base plate adapter set AM16x2000 4.8 threaded rod 216423 AM16x3000 4.8 threaded rod 216424 1 Anchors 5 Fixed point pipe ring 3x HUS3-H 10x90 35/15/5 2079914 or 3x HST3 M12x85 10/-2113978

5 12 Fixe	ed point sets	Concrete
		Concrete
Three	eaded parts	
a ine	er and making the nec	er and making the necessary calculations to

applicable norms and standards, Failure to consult and need the advice of a structural engineer will tree Hitt from any liability. It is essential that the product is used structly in accordance with the application limits specified in the Hitt instructions for use, within the application limits specified in the Hitt technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hitti Corporation, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hitti Corporation.



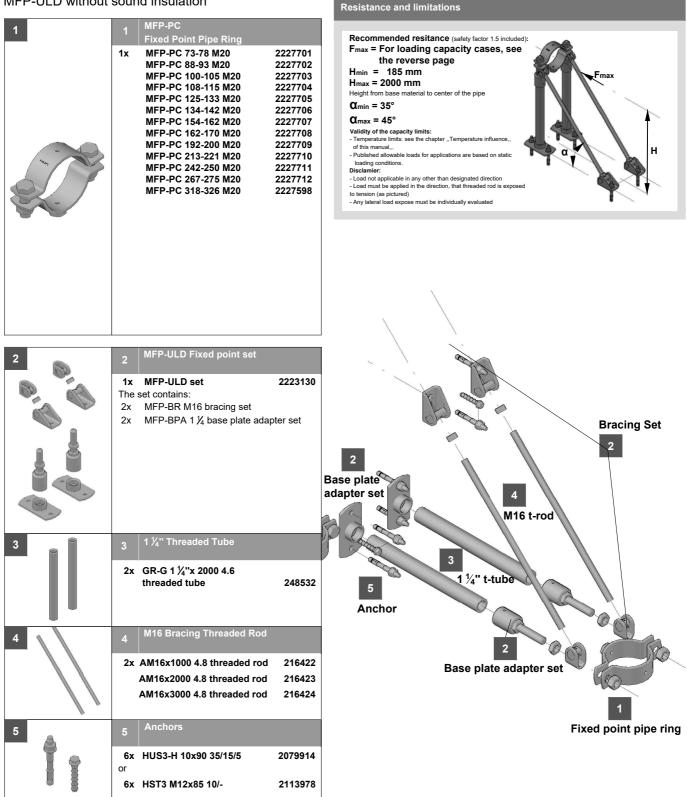
MFP-UL recommended loading capacity limits

Hanging pipes - Recommended loading	capacity		
F	H		
		H [mm] up to	F [kN]
		0	4.000
		500	4.000
		550	4.000
Supported pipes - Recommended loadin	a	600	4.000
capacity (Buckling check included)	9	650	4.000
	\bigcirc	700	4.000
	()	750	4.000
F	+	800	4.000
	н	850	4.000
		900	4.000
		950	4.000
a		1000	4.000
		1100	4.000
		1200	4.000
		1250	4.000
b		1300	4.000
		1400	4.000
		1500	4.000
Rising pipes - Recommended loading ca	pacity	1600	4.000
		1750	4.000
		1800	4.000
	\uparrow	1900	4.000
F	H	2000	4.000



Riser Fixed Point On Concrete - MFP-ULD Fixed Point:

MFP-ULD without sound insulation



Application description Application **Product lines Base material** Heating - MFP-ULD Riser Fixed Point Fixed point sets Concrete **General comments** Threaded parts Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application

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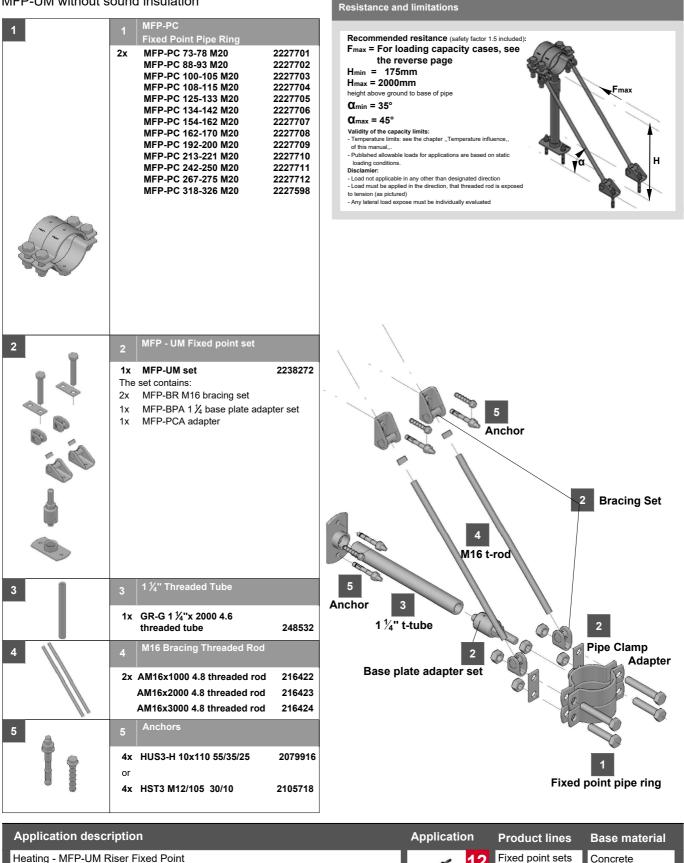
MFP-ULD recommended loading capacity limits

Hanging pipes - Recommended loading c	apacity		
F			
		H [mm] un to	E [LN]
		H [mm] up to	F [kN]
~		500	8.000
		550	8.000 8.000
Supported pipes - Recommended leading		600	8.000
Supported pipes - Recommended loading capacity (Buckling check included)		650	8.000
capacity (Duckning check included)	\frown	700	8.000
A		750	8.000
		800	8.000
F	н	850	8.000
		900	8.000
		950	8.000
	'//////////////////////////////////////	1000	8.000
a		1100	8.000
		1200	8.000
		1250	8.000
		1300	8.000
b		1400	8.000
		1500	8.000
Rising pipes - Recommended loading cap	acity	1600	8.000
5 1	\sim	1750	8.000
. [1800	8.000
		1900	8.000
F		2000	8.000



Riser Fixed Point On Concrete - MFP-UM Fixed Point:

MFP-UM without sound insulation



Heating - MFP-UM Riser Fixed Point

General comments

 Application subject to thermal expansion impact, no seismic, no fatique impact

 Loading and load impact must always be compared with 3D capacity limits for every single part of the application

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Threaded parts



Hanging pipes - Recommended loading	capacity	H [mm] up to	F [kN]
0 011 0	• •	0	14.000
	\bigcap	500	14.000
	()	550	14.000
		600	14.000
F	н	650	14.000
		700	14.000
		750	14.000
		800	14.000
		850	14.000
		900	14.000
		950	14.000
~		1000	14.000
Rising pipes - Recommended loading ca	pacity	1100	13.123
		1200	11.869
	\bigcap	1250	11.316
		1300	10.804
	*	1400	9.889
	22	1500	9.095
	н	1600	8.401
		1750	7.512
		1800	7.249
	<i>())))))))))))))))))))))))))))))))))))</i>	1900	6.767
		2000	6.334

Supported pipes - Recommended loading capacity (Buckling check included)

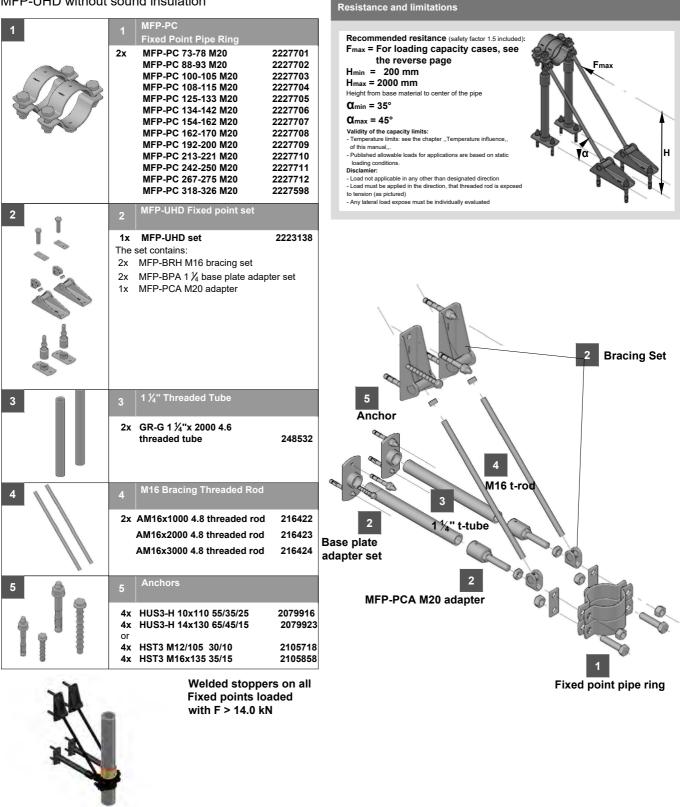
A	$F_{ax,calc.} = F_{B,max.} - F_{DL}$	H [mm] up to	F [kN]	F _{B,max.} [kN]
	$F_{DL=}(a/2 + b/2) * (pipe weight [kN] per m)$	0	14.000	
	$\rm F_{ax}$ should be the lesser of 14kN or (F $_{\rm B,max}$ - $\rm F_{DL})$	500	14.000	
	\bigcirc	550	14.000	
		600	14.000	
	▶ F +	650	14.000	
		700	14.000	
× · · · ·	н	750	14.000	
		800	14.000	
' a		850	F _{ax}	17.477
		900	F _{ax}	16.425
		950	F _{ax}	15.477
		1000	F _{ax}	14.618
		1100	F _{ax}	13.123
		1200	F _{ax}	11.869
	b	1250	F _{ax}	11.316
		1300	F _{ax}	10.804
		1400	F _{ax}	9.889
		1500	F _{ax}	9.095
		1600	F _{ax}	8.401
		1750	F _{ax}	7.512
		1800	F _{ax}	7.249
		1900	F _{ax}	6.767
		2000	F _{ax}	6.334

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Riser Fixed Point On Concrete - MFP-UHD Fixed Point:

MFP-UHD without sound insulation



Application description Application **Product lines Base material** Heating - MFP-UHD Riser Fixed Point Fixed point sets Concrete **General comments** Threaded parts Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application

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Hanging pipes - Recommended loading	capacity	H [mm] up to	F [kN]
		0	36.000
	\bigcap	500	36.000
F		550	36.000
		600	36.000
	н	650	36.000
		700	36.000
		750	36.000
		800	36.000
		850	34.953
		900	32.850
		950	30.953
~		1000	29.235
Rising pipes - Recommended loading c	apacity	1100	26.247
		1200	23.739
	\bigcap	1250	22.632
		1300	21.608
		1400	19.777
	н	1500	18.190
TN-N F		1600	16.803
		1750	15.024
		1800	14.499
		1900	13.534
		2000	12.669

Supported pipes - Recommended loading capacity (Buckling check included)

~	F _{ax,calc.} = F _{B,max} F _{DL}	H [mm] up to	F [kN]	F _{B,max.} [kN]
	$F_{DL=}(a/2 + b/2) * (pipe weight [kN] per m)$	0	36.000	
	$\rm F_{ax}$ should be the lesser of 36kN or (F $_{\rm B,max}$ - $\rm F_{DL})$	500	36.000	
	\frown	550	36.000	
	\uparrow	600	36.000	
	F I	650	36.000	
	н	700	36.000	
		750	F _{ax}	39.928
		800	F _{ax}	37.299
' <u>a</u>		850	F _{ax}	34.953
		900	F _{ax}	32.850
		950	F _{ax}	30.953
		1000	F _{ax}	29.235
		1100	F _{ax}	26.247
		1200	F _{ax}	23.739
	b	1250	F _{ax}	22.632
		1300	F _{ax}	21.608
		1400	F _{ax}	19.777
		1500	F _{ax}	18.190
		1600	F _{ax}	16.803
		1750	F _{ax}	15.024
		1800	F _{ax}	14.499
		1900	F _{ax}	13.534
		2000	F _{ax}	12.669

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Riser Fixed Point On Concrete - MFP-UL-I Fixed Point:

MFP-UL-I with sound insulation

Resistance and limitations MFP-PC Recommended resitance (safety factor 1.5 included): Fixed Point Pipe Ring Fmax = For loading capacity cases, see MFP-PC 21-22 M20 2227599 1x the reverse page MFP-PC 25-27 M20 2227690 Hmin = 185 mm MFP-PC 28-30 M20 2227691 H_{max} = 2000 mm MFP-PC 31-33 M20 2227692 height above ground to base of pipe MFP-PC 33.5-36 M20 2227693 **α**_{min} = 35° MFP-PC 39-41 M20 2227694 **α**_{max} = 45° MFP-PC 42-45 M20 2227695 Validity of the capacity limits: - Temperature limits: see the chapter ,,Temperatur of this manual,,. - Published allowable loads for applications are ba MFP-PC 47-50 M20 2227696 MFP-PC 53-56 M20 2227697 н MFP-PC 57-61 M20 2227698 ed on static loading conditions MFP-PC 62-66 M20 2227699 Disclamier MFP-PC 68-72 M20 - Load not applicable in any other than designated direction 2227700 - Load must be applied in the direction, that threaded rod is exposed MFP-PC 73-78 M20 2227701 to tension (as pictured) - Any lateral load expose must be individually evaluated MFP-PC 88-93 M20 2227702 MFP-PC 100-105 M20 2227703 MFP-PC 108-115 M20 2227704 MFP-PC 125-133 M20 2227705 MFP-PC 134-142 M20 2227706 5 MFP-UL-I Fixed point set 2 Anchor 2223133 1x MFP-UL-I set The set contains: MFP-BR M16 bracing set 1x MFP-BPA-I 1 1/4 base plate adapter set 1x **Bracing Set** 2 5 Anchor 4 M16 t-rod 2 1 ¼" Threaded Tube 3 Base plate 3 adapter set 1x GR-G 1 ¼"x 2000 4.6 248532 threaded tube 1 1/4" t-tube 000 2 M16 Bracing Threaded Rod 4 4 1x AM16x1000 4.8 threaded rod 216422 AM16x2000 4.8 threaded rod 216423 AM16x3000 4.8 threaded rod 216424 Fixed point pipe ring Anchors 5 3x HUS3-H 10x90 35/15/5 2079914 or 3x HST3 M12x85 10/-2113978

Application description Application Product lines Base material Heating - MFP-UL-I Riser Fixed Point Image: Concrete Image: Conconcrete Image: Conconconcre

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Hanging pipes - Recommended loading c	apacity		
F	H		
		H [mm] up to	F [kN]
		0	4.000
		500	4.000
		550	4.000
Supported pipes - Recommended loading	1	600	4.000
capacity (Buckling check included)	,	650	4.000
	\frown	700	4.000
		750	4.000
	+	800	4.000
	н	850	4.000
F		900	4.000
		950	4.000
a		1000	4.000
		1100	4.000
		1200	4.000
		1250	4.000
d		1300	4.000
		1400	4.000
		1500	4.000
Rising pipes - Recommended loading cap	pacity	1600	4.000
i i	\frown	1750	4.000
A A	$\left(\right)$	1800 1900	4.000 4.000
		2000	4.000
F	н		7.000



Riser Fixed Point On Concrete - MFP-ULD-I Fixed Point:

Resistance and limitations

MFP-ULD-I with sound insulation

		Resistance and limitations
1	1 MFP-PC	
	Fixed Point Pipe Ring 1x MFP-PC 73-78 M20 2227701 MFP-PC 88-93 M20 2227702 MFP-PC 100-105 M20 2227703 MFP-PC 108-115 M20 2227704 MFP-PC 1125-133 M20 2227705 MFP-PC 125-133 M20 2227706 MFP-PC 154-162 M20 2227707 MFP-PC 162-170 M20 2227709 MFP-PC 192-200 M20 2227709 MFP-PC 213-221 M20 2227710 MFP-PC 242-250 M20 2227711 MFP-PC 318-326 M20 2227598	 Recommended resitance (safety factor 1.5 included): Fmax = For loading capacity cases, see the reverse page Hing = 185 mm Hmax = 2000 mm Height from base material to center of the pipe Amin = 35° Amax = 45° Midity of the capacity limits: Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading conditions. Published allowable loads for applications are based on static loading
	2 MFP-ULD-I Fixed point set 1x MFP-ULD-I set 2223134 The set contains: 2x MFP-BR-I M16 bracing set 2x MFP-BR-I M16 bracing set 2x 2x MFP-BPA-I 1 ¼ base plate adapter set	5 Anchor 4 M16 t-rod
3	31 ¼" Threaded Tube2xGR-G 1 ¼"x 2000 4.6 threaded tube248532	2 Base plate adapter set 1 1/4" t-tube
4	4M16 Bracing Threaded Rod2xAM16x1000 4.8 threaded rod216422AM16x2000 4.8 threaded rod216423AM16x3000 4.8 threaded rod216424	2 Base plate adapter set
5	5 Anchors 6x HUS3-H 10x90 35/15/5 2079914 or 6x HST3 M12x85 10/- 2113978	Fixed point pipe ring

Application description Application Product lines Base material Heating - MFP-ULD-I Riser Fixed Point Image: Concrete Image: Concrete

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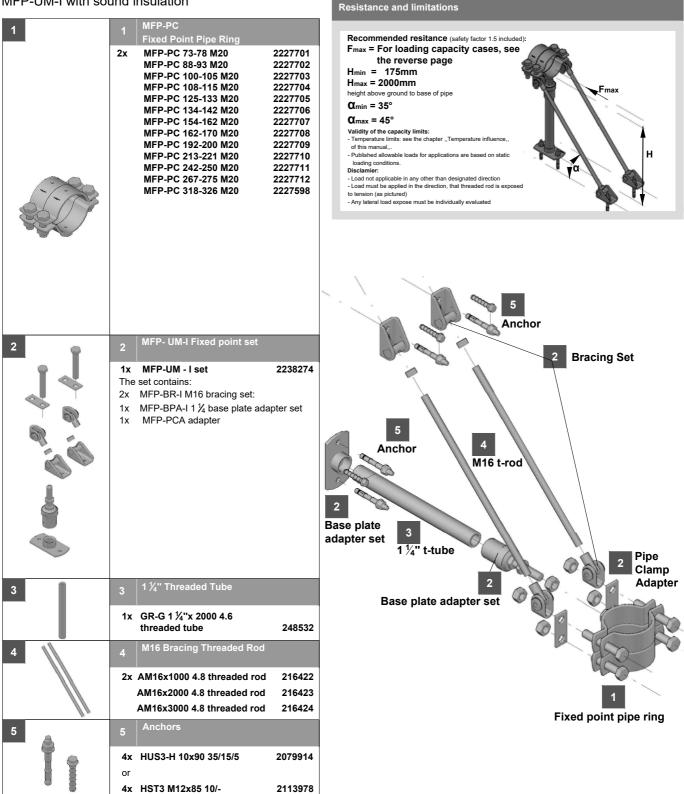
MFP-ULD-I recommended loading capacity limits

Hanging pipes - Recommended loading capacity н H [mm] up to F [kN] 0 8.000 500 8.000 550 8.000 600 Supported pipes - Recommended loading 8.000 650 capacity (Buckling check included) 8.000 700 8.000 750 8.000 800 8.000 850 н 8.000 900 8.000 F 950 8.000 1000 8.000 1100 8.000 а 1200 8.000 1250 8.000 1300 8.000 1400 8.000 b 1500 8.000 1600 8.000 **Rising pipes - Recommended loading capacity** 1750 8.000 1800 8.000 1900 8.000 2000 8.000 н F



Riser Fixed Point On Concrete - MFP-UM-I Fixed Point:

MFP-UM-I with sound insulation



Application description	Application	Product lines	Base material
Heating - MFP-UM-I Riser Fixed Point	x 12	Fixed point sets	Concrete
 General comments Application subject to thermal expansion impact, no seismic, no fatique impact Loading and load impact must always be compared with 3D capacity limits for every single part of the application 	A	Threaded parts	
Hilti strongly advises customers to verify the respective product application for the intended use by consulting a structural angliant and head the advise of a structural angliance will fee Hilti feem and it.			

applicable norms and standards. Failure to consult and head the advice of a structural angineer will free Hilti from any liability. It is essential that the product is used strictly in accordance with the applicable Hilti instructions for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product literature, and that the relevant application exceeded at any time. All rights reserved by Hilti Corporation. Juplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.



Hanging pipes - Recommended loading	capacity	H [mm] up to	F [kN]
		0	14.000
	\bigcap	500	14.000
		550	14.000
F		600	14.000
		650	14.000
	н	700	14.000
	↓ I	750	14.000
		800	14.000
		850	14.000
		900	14.000
		950	14.000
		1000	14.000
Rising pipes - Recommended loading ca	pacity	1100	13.123
		1200	11.869
	\bigcap	1250	11.316
		1300	10.804
	$\mathbf{+}$	1400	9.889
		1500	9.095
	н	1600	8.401
Mark N F		1750	7.512
		1800	7.249
	///////////////////////////////////////	1900	6.767
		2000	6.334

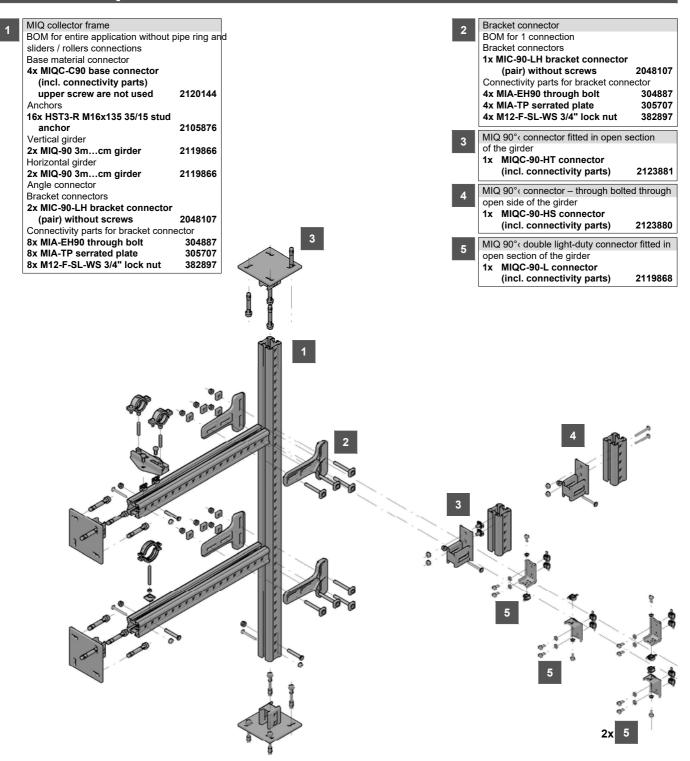
Supported pipes - Recommended loading capacity (Buckling check included)

~	F _{ax,calc.} = F _{B,max.} - F _{DL}	H [mm] up to	F [kN]	F _{B,max.} [kN]
	$F_{DL} = (a/2 + b/2) * (pipe weight [kN] per m)$	0	14.000	
	F_{ax} should be the lesser of 14kN or (F _{B,max} - F _{DL})	500	14.000	
	\bigcirc	550	14.000	
		600	14.000	
	F +	650	14.000	
		700	14.000	
•	н	750	14.000	
		800	14.000	
' a		850	F _{ax}	17.477
		900	F _{ax}	16.425
		950	F _{ax}	15.477
	P V	1000	F _{ax}	14.618
		1100	F _{ax}	13.123
		1200	F _{ax}	11.869
	b	1250	F _{ax}	11.316
		1300	F _{ax}	10.804
		1400	F _{ax}	9.889
		1500	F _{ax}	9.095
		1600	F _{ax}	8.401
		1750	F _{ax}	7.512
		1800	F _{ax}	7.249
		1900	F _{ax}	6.767
		2000	F _{ax}	6.334

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Primary Heating Media Collector Bracket - MIQ System Frame - Options



Application description	Application	Product lines	Base material
Heating - Primary heating media collector bracket	13	MIQ System	Concrete
General comments • Application subject to thermal expansionimpact, no seismic, no fatigue		Sliders / rollers	
impact		Anchors	
 Loading and load impact must always be compared with 3D capacity limits for every single part of the application 			

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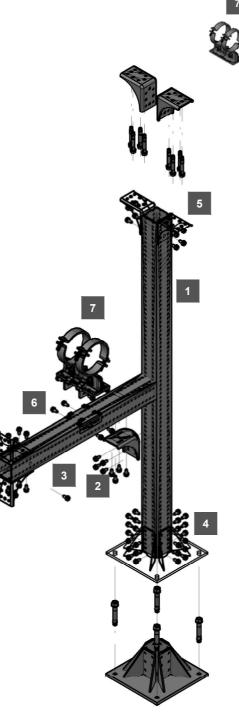


Primary Heating Media Collector Bracket - MT System Frame - Sliding Support - Options

1	Closed Profile (Girder) for Vertical Upright	
•	MT-90 OC 6m 22683	369
	90° connector for MT-90 Profile	
2	1x MT-C-GL A OC Profile 22720	069
	8x MT-TFB OC Thread Forming Bolt	
	22720	084
3	Closed Profile (girder) for Horizontal Mem	ber
3	MT-90 OC 6m 22683	369
	Base material connector	
4	1x Connector	
	MT-B-GL O4 OC Connector 2272	103
	or	
	MT-B-GXL O4 OC Connector 2272	104
	24 Thread Forming Bolts	
	MT-TFB OC Thread Forming Bolt	
	22720	084
	4x Anchors	
	HST3-R M16x135 35/15 stud	
	anchor 2105	376
5	Base material connector	
	2x Connector	
	MT-C-GL OC Connector 22720	066
	or	
	MT-B-GXL O4 OC Connector 2272	104
	8x Thread Forming Bolts	
	MT-TFB OC Thread Forming Bolt	
	22720 8x Anchors	J04
	HST3-R M12x105 30/10 stud	
	anchor 2105	260

MT-FPS-SF OC Line guide support 2x Pipe Shoe Sliding Connector MT-FPS-SF OC 2330920 4x MT-TFB OC Thread Forming Bolt 2272084

6



MP-PS Pipe shoes		
MP-PS L2-2 21-26 1/2		2330973
MP-PS L2-2 26-31 3/		2330974
MP-PS L2-2 32-37 1"		2330975
MP-PS L2-2 38-44 1-		2330976
MP-PS L2-2 45-51 1-		2330977
MP-PS L2-2 52-58 O	-	2330978
MP-PS L2-2 59-65 2"		2330979
MP-PS L2-2 68-74 O		2330980
MP-PS L2-2 75-81 2-		2330981
MP-PS L2-2 88-94 3"		2330982
MP-PS L2-2 100-108		2330983
MP-PS L2-2 110-118		2330984
MP-PS L2-2 125-133		2330985
MP-PS L2-2 136-144 MP-PS L2-2 152-162		2330986
MP-PS L2-2 152-162 MP-PS L2-2 163-173		2330987 2330988
MP-PS L2-2 103-173 MP-PS L2-2 192-202		2330989
MP-PS L2-2 192-202 MP-PS L2-2 217-227		2330989
MP-PS L2-2 217-227 MP-PS L2-2 244-254		2330990
MP-PS L2-2 244-254 MP-PS L2-2 267-277		2330991
MP-PS L2-2 318-328		2330992
MP-PS M2-2 21-26 1/		2330994
MP-PS M2-2 26-31 3/		2330995
MP-PS M2-2 32-37 1		2330996
MP-PS M2-2 38-44 1		2330997
MP-PS M2-2 45-51 1-		2330998
MP-PS M2-2 52-58 O		2330970
MP-PS M2-2 59-65 2		2330971
MP-PS M2-2 68-74 O MP-PS M2-2 75-81 2		2330972
MP-PS M2-2 75-81 2- MP-PS M2-2 88-94 3		2330999
MP-PS M2-2 100-108		2331000 2331001
MP-PS M2-2 100-108 MP-PS M2-2 110-118		2331001
MP-PS M2-2 110-116 MP-PS M2-2 125-133		2331002
MP-PS M2-2 125-135 MP-PS M2-2 136-144		2331003
MP-PS M2-2 150-144 MP-PS M2-2 152-162		2331004
MP-PS M2-2 163-173		2331006
MP-PS M2-2 192-202		2331007
MP-PS M2-2 217-227		2331008
MP-PS M2-2 244-254		2331009
MP-PS M2-2 267-277		2331010
MP-PS M2-2 318-328		2331011
MP-PS H2-2 21-26 1/	2" 00	2331012
MP-PS H2-2 21-26 1/ MP-PS H2-2 26-31 3/		2331012
MP-PS H2-2 32-37 1'		2331013
MP-PS H2-2 32-37 1 MP-PS H2-2 38-44 1-		2331014
MP-PS H2-2 38-44 1-		2331015
MP-PS H2-2 52-58 O		2331017
MP-PS H2-2 59-65 2'		2331018
MP-PS H2-2 68-74 O		2331019
MP-PS H2-2 75-81 2-		2331020
MP-PS H2-2 88-94 3'		2331021
MP-PS H2-2 100-108		2331022
MP-PS H2-2 110-118		2331023
MP-PS H2-2 125-133		2331024
MP-PS H2-2 136-144		2331025
MP-PS H2-2 152-162		2331026
MP-PS H2-2 163-173		2331027
MP-PS H2-2 192-202		2331028
MP-PS H2-2 217-227		2331029
MP-PS H2-2 244-254	OC	2331030
MP-PS H2-2 267-277		2331031
MP-PS H2-2 318-328	12" OC	2331032
For other times		
For other types		16.57 III

For other types For other types of Pipe Shoes go to www.Hilti.group

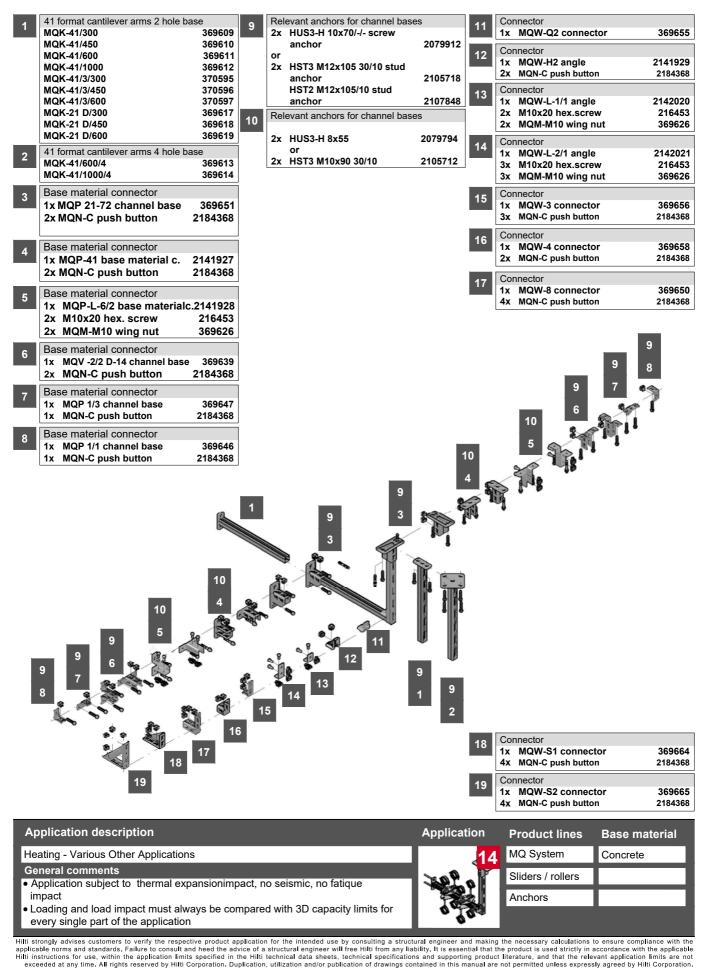


Application description	Application	Product lines	Base material
Heating - Primary Heating Media Collector Bracket		3 MT System	Concrete
General comments Application subject to thermal expansionimpact, no seismic, no fatigue 	900	Pipe Shoes	
impact	an Bo	Anchors	
• Loading and load impact must always be compared with 3D capacity limits for every single part of the application			

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Various Other Applications - MQ System Wall-ceiling Frame - Options





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